

Test report No.:

15-00056-CP-PRG-01

Manufacturer:

INTAP ADVANCED TECHNOLOGY Sp. z o.o. Sp. k.,

Poland

Type:

TAXI



Test report

No.: 15-00056-CP-PRG-01

Test of seat

with regard to Directive / Regulation (EC/EU) / Regulation No. **ECE R17**
taking into consideration amendment No. 08, **Supplement 4**

Approval subject: **Seats, their anchorages and any head restraints**

Approval status		
<input type="checkbox"/>	Granting of a type approval	N/A
<input type="checkbox"/>	Extension/correction to type approval no.	N/A



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Poland
Type: TAXI



0. Reasons of extension

- Change of manufacturer name
- Addition of new Intap seats and legs
- Editorial changes

I. General

Make: INTAP
Type: TAXI
Commercial name(s) (if available): S1TAX01
S1TAX02
S1TAX03
S1TAX06
S1TAX08
S1TAX09
S1TAX10
S1TAX11
S1TAX12
Category of vehicle: M1, N1, N2, M2
Name and address of manufacturer: INTAP ADVANCED TECHNOLOGY Sp. z o.o. Sp. k.
Rokicińska 1110/112
95-006 Bukowiec
Poland
Name and address of representative: N/A
Reference number of information folder: TAX/01/2019
Date of issue of information folder: 05.04.2019



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II. Test results

Refer to the Annex

III. Enclosures

Information Folder

IV. Statement of conformity

The mentioned information folder and the type described therein are in accordance with the test basis mentioned above. The worst-case was selected in accordance with document "Requirements for Test Reports (AS-PB-T-02)".

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Approval Authority of the Netherlands (RDW)	Niederlande <i>The Netherlands</i>	RDWT-082-xx
National Standards Authority of Ireland (NSAI)	Irland <i>Ireland</i>	Technical Service Number: 49
Société Nationale de Certification et d'Homologation s.à r.l.	Luxemburg <i>Luxembourg</i>	B27180

Munich, 06.06.2019



Ing. Martin Hron
Authorized signatory

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Annex

Test report

1. Technical data of the test sample

Seat(s) designated for use only when the vehicle is stationary: The Taxi Tip and Fold, Taxi Tip and Fold RT, Taxi Tip and Fold HB, Taxi Flip Up, Taxi Flip Up Adjust, Taxi Flip Up HB. All of seats mentioned above in ambulance mode

Dedicated for seat(s): Taxi (S1TAX01),
Taxi Adjust (S1TAX02),
Taxi Tip and Fold (S1TAX03)
Taxi Tip and Fold RT (S1TAX06)
Taxi HB (S1TAX08)
Taxi Flip Up (S1TAX09)
Taxi Flip Up Adjust (S1TAX10)
Taxi Tip and Fold HB (S1TAX11)
Taxi Flip Up HB (S1TAX12)

Legs and consoles which can be used:

Legs:	Locking systems:	Wheel arches:
N0AZM03, N0AZM06	UNWIN SL/STD	P1NKL15
N0AZM09, N0AZM34	UNWIN HAL	P1NKL16
N0AZM35, N0AZM36	AMF-Bruns Lockable	P1NKL17
N0AZM37, N0AZM38	Qstraint QSF seat fixing	P1NKL18
N0AZM40, N0AZU10	NMI W-fitting	P1NKL19
N0BLS05, N0BLS09	NMI V-fitting	P2NKL05
N0BLS10, N0BLS11	TMI-017	P2NKL06
N0BLS17	TMDS-007	
	TMI-012	
Mounting bases:	Optional components:	
P1SBE01, P1SBE02, P1SBE04, P1PPK01, P1PPK04	P1OBR02, P1PSU16, P1ADA10, P1ADA14, P1ADA18	



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2. Test conditions

2.1. Test sample

Taxi seats family (S1TAX01, S1TAX02, S1TAX03, S1TAX06, S1TAX08, S1TAX09, S1TAX10, S1TAX11, S1TAX12) mounted on different legs (dynamic tests) or on rigid fixture (static and energy dissipation tests).

Tests of seats S1TAX02 and S1TAX03 are covered by tests of seats S1TSF02 and S1TSF03 due to the same construction of seat and seatback frame and meaning of attachment of seat to leg. Seats S1TSF02 and S1TSF03 are worst case for head restraint retention test due to the use of detachable head restraint.

The static tests were not necessary because backrests and headrests are the same on seats S1TSF02 and S1TSF03 as S1TAX01,02 and 03.

2.2. Test procedures used:

According to procedure of check of geometry, static strength and energy dissipation of seats and head restraints, par 5,6 and annexes 4,5 and 8 of ECE 17.08 and dynamic (sled) strength of seats and their anchorages, par 5,6 and annexes 7 of ECE 17.08

2.3. Measuring and test equipment:

- Test device for seat and head restraint performance with controller
- Torso angle: 3D H-point machine with height measurement fixture
- Testing pendulum with accelerometers
- Tape rule
- Deceleration sled test device
- High speed camera

2.4. Test track or site:

TÜV SÜD Czech s.r.o., Mladá Boleslav,
Czech Republic,
DEKRA laboratory, Klíčany, Czech Republic
PIMOT, Warszawa, Poland,
OKB laboratory, Bukowiec, Poland



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3. Test results

3.1. General

3.1.1. H point measuring:

H point positions and actual torso angles conform to the values of manufacturer's documentation

3.1.2. Head restraint/seat back performance

Definition and requirement	Paragraph		Measured values
	Requirement	Test procedure	Rear seats
No side facing seats in vehicles of the class M1, N1	5.1.	N/A	No side facing seats installed. Smartseat Easy Turny is possible used in ambulance mode only when the vehicle is stationary.
Adjusting and displacement automatic locking systems	5.2.1 – 5.2.2.	N/A	No displacement system provided, adjusting systems lock automatically
Energy absorption of the rear parts of the seats, the deceleration of the headform ≤ 80 g continuously for more than 3 ms under the impact	5.2.3	6.8.1.1, Annex 6	According to 5.5.6 the requirements are deemed to be satisfied, because the seats are equipped with head restraints and requirements of par 5.5.2 are met
Roughness or sharp edges of the rear seat parts - radii 2,5 mm in area 1 - radii 5,0 mm in area 2 - radii 3,2 mm in area 3	5.2.4	6.8.1	Pass
No seat ruptures after tests	5.2.5	6.2 and 6.3	No ruptures occurred (see also 2.2)
No release of the locking systems during the test	5.2.6.	6.3 and 2.1. of Annex 9	No release occurred (see 2.2)
Requirements for vehicles of category N, M ₂ and M ₃	5.3.		Due to the results of tests provided for vehicles M1 category requirements for N and M2 category are deemed to be satisfied.



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Installation of the head restraints (min. front outboard seats)	5.4.	N/A	All seats are equipped with integrated head restraint		
			S1TAX01	S1TAX02 (S1TSF02)	S1TAX03 (S1TSF03)
No additional cause of danger to occupants of the vehicle by the head restraint; energy absorption - the deceleration of the headform ≤ 80 g continuously for more than 3 ms under the impact*	5.5.	6.8.1.1.3 , Annex 6	Rear head restraint surface:		
			max. 40,9 g at 24,1 km/h		
			Front head restraint surface:		
			max. 42,6 g at 24,1 km/h		
Highest distance of the head restraint top from R point: H ≥ 750 mm for <u>rear</u> seats	5.6.3.1	6.5	762 mm	762 mm	804 mm
Min. height in any position for use H ≥ 750 mm for <u>rear outboard</u> seat H ≥ 700 mm for <u>rear middle</u> seats	5.6.3.2 (5.6.5.)	6.5	762 mm	762 mm	804 mm
Height of the head restraint effective area h ≥ 100 mm	5.7.1	6.5	> 100 mm	> 100 mm	> 100 mm
Gap between head restraint and seat-back m ≤ 25 mm	5.8	6.7	N/A	N/A	N/A
Integral head restraints	5.9	6.7, 6.4.3.3.2	N/A (not installed)	N/A (not installed)	N/A (not installed)
Head restraints with gaps	5.10	6.7	N/A (no gaps)	N/A (no gaps)	N/A (no gaps)
Width of head restraint 65 mm below its top L ≥ 170 mm	5.11	6.6	190 mm	190 mm	190 mm
Head rearward displacement X < 102 mm when loaded to moment 373 Nm around R point	5.12	6.4	68 mm	64 mm	35 mm
Loading force for head restraint F ≥ 890 N	5.13	6.4.3.6.	890 N without rupture	890 N without rupture	890 N without rupture
Raise the head restraint beyond the operational height	5.14	N/A	Not possible	Not possible	Not possible
Strength of the seat back under the load of 530 Nm per seating position	5.2.7, 5.15	6.2	Passed without ruptures	Passed without ruptures	Passed without ruptures
Luggage displacement retention requirements	5.16	Annex 9	N/A		

*For energy dissipation tests was used seat (S1TAX01) as a worst case representative.



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3.2. Dynamic test

Details of the test according to 6.3

3.2.1. Frontal impact

Requirement acc. to 5.2.5., 5.2.6.

Test A – seats S1TAX02 and S1TAX03 (S1TSF02, S1TSF03)	Test B – seat S1TAX01 (valid for rear impact too)
Torso angle	19°
Longitudinal adjustment	N/A
Vertical adj.	N/A
Torso angle	19°
Longitudinal adjustment	N/A
Vertical adj.	N/A

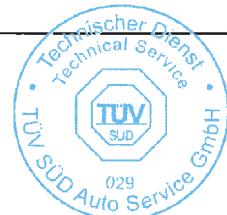
3.2.1.1. Test speed and achieved deceleration

	Test A		Test B	
	Requirement	Measured	Requirement	Measured
Impact speed v_0	50^{+0}_{-2} km/h	Achieved	50^{+0}_{-2} km/h	Achieved
Deceleration	20g for 30ms	Achieved	20g for 30ms	Achieved

3.2.1.2. Results

Paragraph of the regulation ECE 17.08 marked in *italics*

5.2.5	There was no failure of the seat frame or seat anchorage, adjustment and displacement systems or their locking devices during the test.
5.2.6.	There was no release of the locking systems during the tests.



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3.2.2. Rear impact

Requirement acc. to 5.2.5, 5.2.6. tests according to paragraph 6.3

Test C – seats S1TAX02 and S1TAX03 (S1TSF02, S1TSF03)	
Side 1	
Initial speed	
Torso angle	19°
Longitudinal adjustment	N/A
Vertical adj.	N/A

3.2.2.1. Test speed and achieved deceleration

	Requirement	Measured
Impact speed v_0	50^{+0}_{-2} km/h	Achieved
Deceleration	20g for 30ms	Achieved

3.2.2.2. Results

Paragraph of the regulation ECE 17.08 marked in *italics*

5.2.5	There was no failure of the seat frame or seat anchorage, adjustment and displacement systems or their locking devices during the test.
5.2.6.	There was no release of the locking systems during the tests.



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Type:

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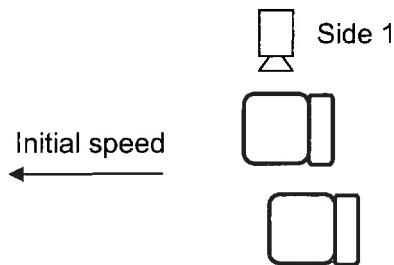


3.2.3. Frontal impact

Requirement acc. to 5.2.5, 5.2.6. tests according to paragraph 6.3.

Test D:

- Taxi seat with revolving system mounted on interleg with V-fittings
- Taxi seat with revolving system on slide base



Torso angle	11,5°
Longitudinal adjustment	N/A
Vertical adj.	N/A
Head restraint	Integral

3.2.3.1. Test speed and achieved deceleration

	Requirement	Measured
Impact speed v_0	50^{+0}_{-2} km/h	48,9 km/h
Deceleration	20g for 30ms	Achieved

3.2.3.2. Results

Paragraph of the regulation ECE 17.08 marked in *italics*

5.2.5.	There was no failure of the seat frame or seat anchorage, adjustment and displacement systems or their locking devices during the test.
5.2.6.	There was no release of the locking systems during the tests.



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Poland

Type:

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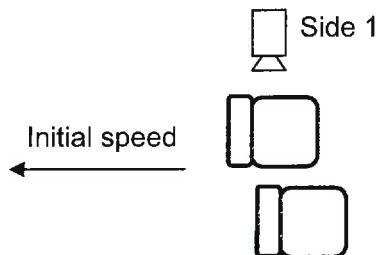


3.2.4. Rear impact

Requirement acc. to 5.2.5, 5.2.6. tests according to paragraph 6.3.

Test E:

- Taxi seat with revolving system mounted on interleg with V-fittings
- Taxi seat with revolving system on slide base



Torso angle	11,5°
Longitudinal adjustment	N/A
Vertical adj.	N/A
Head restraint	Integral

3.2.4.1. Test speed and achieved deceleration

	Requirement	Measured
Impact speed v_0	50^{+0}_{-2} km/h	48,8 km/h
Deceleration	20g for 30ms	Achieved

The seats S1TAX11 and S1TAX12 have the same construction of backrest and seat cushion as seat S1TSF06 and the test results of S1TSF06 can be used as representative to S1TAX11 and S1TAX12.

3.2.4.1. Results

Paragraph of the regulation ECE 17.08 marked in *italics*

5.2.5.	There was no failure of the seat frame or seat anchorage, adjustment and displacement systems or their locking devices during the test.
5.2.6.	There was no release of the locking systems during the tests.

4. Place and date of testing

As before and 03.01.2019

TÜV SÜD Czech s.r.o., Mladá Boleslav,
Czech Republic,
DEKRA laboratory, Klíčany, Czech Republic
PIMOT, Warszawa, Poland,
OKB laboratory, Bukowiec, Poland



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Photos:

Dynamic test

Forward direction Test D

Before test



After test



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Rearward direction Test E

Before test



After test



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Poland

Type:

TAXI

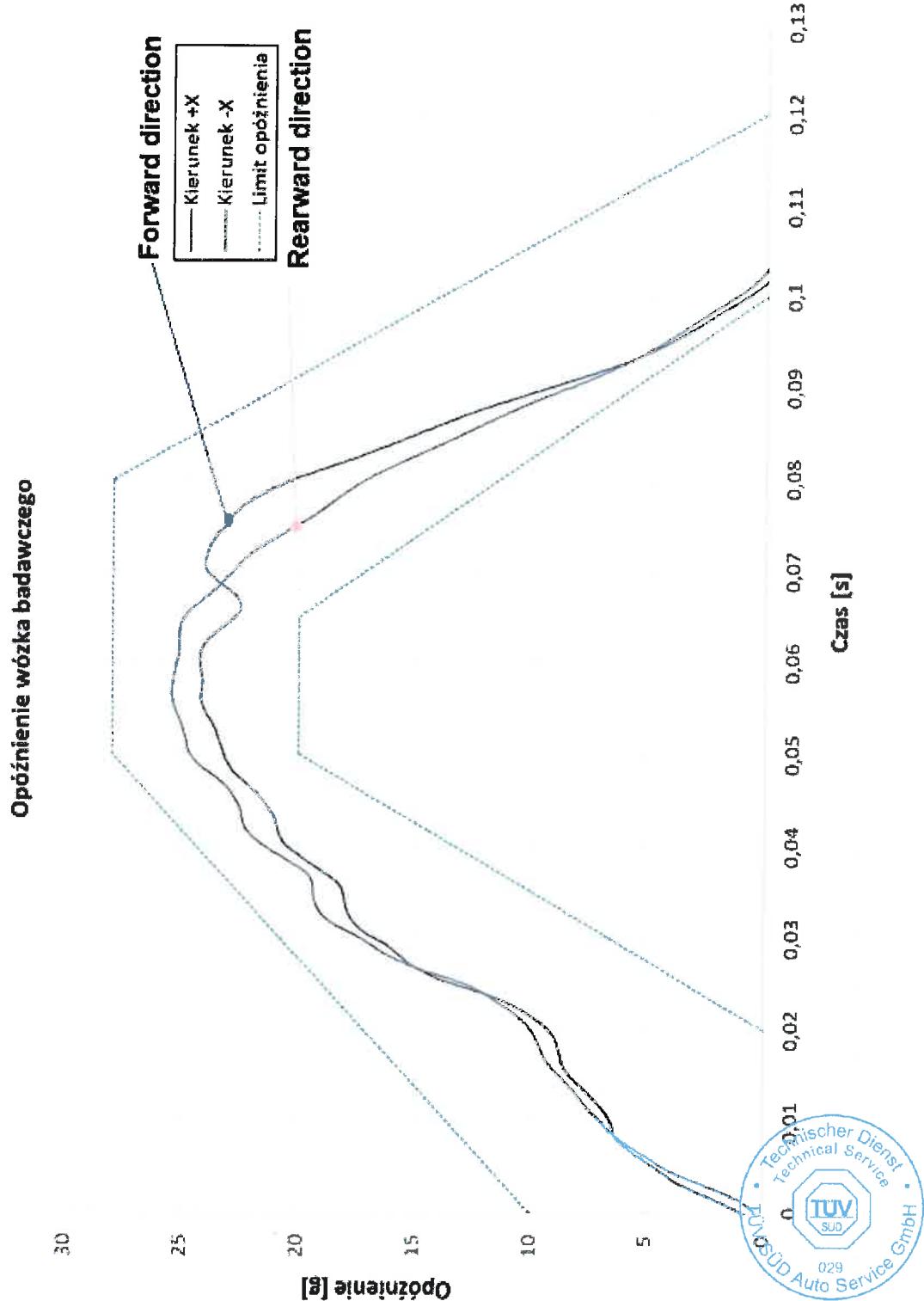


Graphs:

Dynamic tests

Test D, E - taxi seat

Forward and rearward direction



INFORMATION DOCUMENT:
No. TAX/01/2019
PURSUANT TO ECE REGULATION No. 17
“UNIFORM PROVISIONS CONCERNING THE APPROVAL OF
VEHICLES WITH REGARD TO THE SEATS, THEIR ANCHORAGES
AND ANY HEAD RESTRAINTS“
(as last amended)
FOR THE SEATS **TAXI**, TYPES:
S1TAX01, S1TAX02, S1TAX03, S1TAX06, S1TAX08, S1TAX09,
S1TAX10, S1TAX11, S1TAX12

Reasons of extension:

1. Change of manufacturer name
2. Addition of new Intap seats and legs
3. Editorial changes

Artur Szadkowski

Kierownik projektów

Artur Szadkowski
name

position in company



Total number of pages: **123**

Date of issue: **05.04.2019**

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Appendix 2 – TAXI - drawings

Appendix 3 – Legs

Appendix 4 – Wheel arch fixation frames and boxes

Appendix 5 – Other fixation bases

Appendix 6 – Optional components – revolving bases, sliding rails, adaptors and spacers

Appendix 7 – Quick locks, t – bolts and fixation brackets



0. GENERAL

0.1.1	Order party:	INTAP ADVANCED TECHNOLOGY Sp. z o.o. Sp. k. Rokicińska 1110/112 95-006 Bukowiec Poland
0.1.2.	Manufacturer:	INTAP ADVANCED TECHNOLOGY Sp. z o.o. Sp. k. Rokicińska 1110/112 95-006 Bukowiec Poland
0.2.		TAXI
0.2.1.	Commercial name(s) (if available):	S1TAX01 S1TAX02 S1TAX03 S1TAX06 S1TAX08 S1TAX09 S1TAX10 S1TAX11 S1TAX12
0.2.2.	Dedicated for seat(s):	Taxi (S1TAX01), Taxi Adjust (S1TAX02), Taxi Tip and Fold (S1TAX03) Taxi Tip and Fold RT (S1TAX06) Taxi HB (S1TAX08) Taxi Flip Up (S1TAX09) Taxi Flip Up Adjust (S1TAX10) Taxi Tip and Fold HB (S1TAX11) Taxi Flip Up HB (S1TAX12)
0.3.	Category of vehicle:	M1, N1, M2, N2

1. GENERAL CONSTRUCTION CHARACTERISTICS OF THE SEAT

1.1.	Photographs and/or drawings of a representative	Appendix 1
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2. BODYWORK

2.1.	Number of seating positions	N.A.
2.2.	Location and arrangement	N.A.
2.3.	Seat(s) designated for use only when the vehicle is stationary	The Taxi Tip and Fold, Taxi Tip and Fold RT, Taxi Tip and Fold HB, Taxi Flip Up, Taxi Flip Up Adjust, Taxi Flip Up HB. All of seats mentioned above in ambulance mode
2.4.	Mass	
	<u>Seats:</u>	<u>Legs:</u>
	S1TAX01: 16,5kg S1TAX02: 17,5kg S1TAX03: 25,5kg S1TAX06: 26,1kg S1TAX08: 20,2kg S1TAX09: 22,0kg S1TAX10: 22,0kg S1TAX11: 28,2kg S1TAX12: 24,7kg	N0AZM03: 1,6kg – 2,1kg N0AZM06: 1,8kg – 2,3kg N0AZM09: 3,6kg – 4,0kg N0AZM34: 3,6kg – 4,0kg N0AZM35: 7,4kg – 9,2kg N0AZM36: 1,6kg – 2,1kg N0AZM37: 7,8kg – 9,6kg N0AZM38: 8,1kg – 9,9kg N0AZM40: 1,5kg – 2,0kg N0AZU10: 3,0kg – 3,4kg N0BLS05: 0,6kg – 2,1kg N0BLS09: 1,0kg – 2,5kg N0BLS10: 2,3kg – 2,8kg N0BLS11: 1,7kg – 2,4kg N0BLS17: 1,9kg – 2,3kg
	<u>Locking systems:</u> UNWIN SL/STD: 0,9kg UNWIN HAL: 1,8kg AMF-Bruns Lockable: 0,7kg Qstraint QSF seat fixing: 0,7kg NMI W-fitting: 0,9kg NMI V-fitting: 2,4kg TMI-017: 0,08kg TMDS-007: 0,11kg TMI-012: 0,05kg	<u>Wheel arches:</u> P1NKL15: 6,4kg P1NKL16: 9,9kg P1NKL17: 10,4kg P1NKL18: 9,2kg P1NKL19: 9,1kg P2NKL05: 15,6kg P2NKL06: 16,6kg
	<u>Mounting bases:</u> P1SBE01: 10,2kg – 12,2kg P1SBE02: 10,2kg – 12,2kg P1SBE04: 13,5kg – 16,0kg P1PPK01: 7,1kg P1PPK04: 6,5kg	<u>Optional components:</u> P1OBR02: 12,6kg P1PSU16: 2,8kg P1ADA10: 2,7kg P1ADA14: 0,7kg P1ADA18: 0,9kg



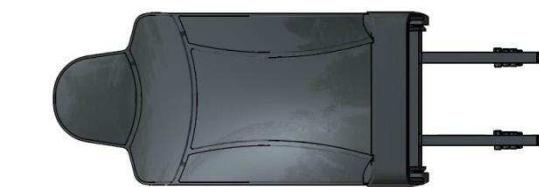
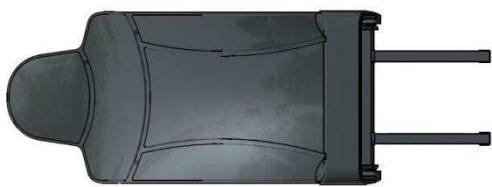
2.5.	The seats and their anchorages	INTAP ADVANCED TECHNOLOGY Sp. z o.o. Sp. k. Rokicińska 1110/112 95-006 Bukowiec Poland
2.6.	The adjustment system	Appendix 2
2.7.	The displacement and locking systems	Appendix 5, Appendix 6, Appendix 7
2.8.	The seat-belt anchorages (if incorporated in the seat structure)	Appendix 2
2.9.	The parts of the vehicle used as anchorages	N.A.
2.10.	Coordinates or drawing of the R-point	Appendix 2
2.11.	Design torso angle	Appendix 2
2.12.	Type(s) of head restraints	Integrated
2.13.	Type-approval number(s), if available	N.A.

3. SAFETY BELTS AND/OR OTHER RESTRAINT SYSTEMS

3.1.	Number and position of safety belts and restraint systems and seats on which they can be used	Appendix 2
3.2.	Photographs and/or drawings of the bodywork showing the position and dimensions of the actual and the effective anchorages including the R-points	Appendix 2



Appendix 1 – TAXI seats – assembly variants



S1TAX01 + N0AZM03 / N0AZM06

S1TAX01 + N0AZM09 / N0AZU10

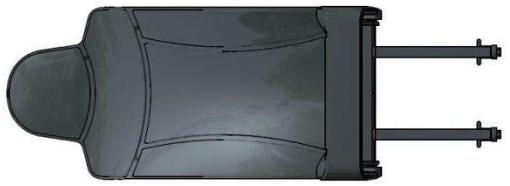


S1TAX01 + N0BLS09





S1TAX01 + N0BLS11



S1TAX01 + NOAZM03 / NOAZM06 + NM1W-fitting / UNWIN SL/STD /
UNWIN HAL / AMF-Bruns Lockable / Q'Straint QSF seat fixing



S1TAX01 + N0BLS09 + UNWIN HAL

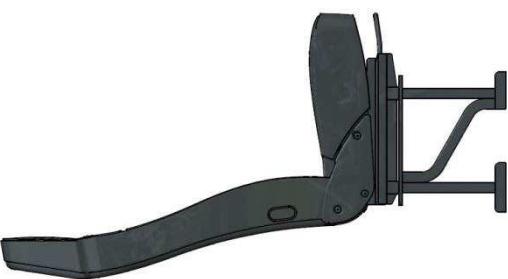


S1TAX01 + N0BLS10 + UNWIN HAL

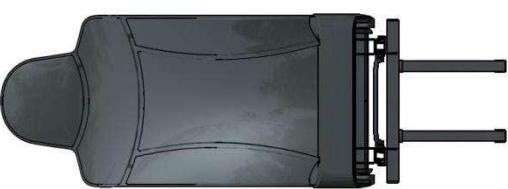
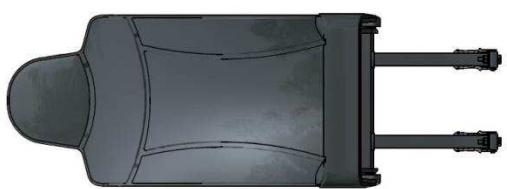




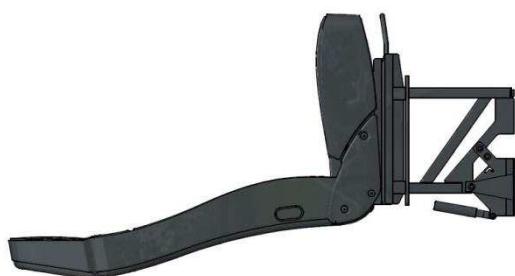
S1TAX01 + N0BLS11 + UNWIN HAL



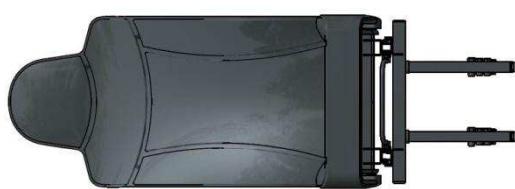
S1TAX01 + P1ADA10 + P1PSU16 + N0AZM03 / N0AZM06 / N0AZM36 / N0AZM40



S1TAX01 + P1ADA10 + P1PSU16 + N0BLS05 / N0BLS09

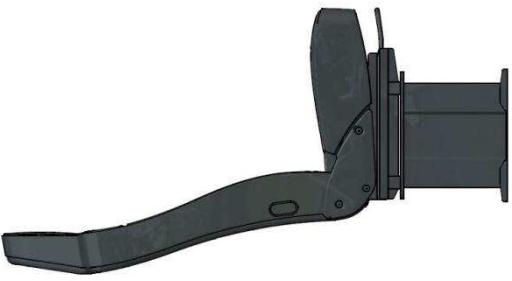


S1TAX01 + P1ADA10 + P1PSU16 + N0AZM09 / N0AZM34 / N0AZU10

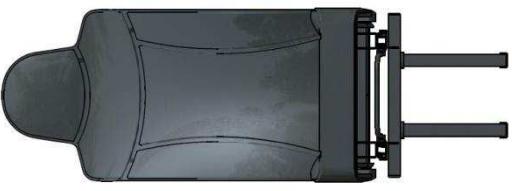




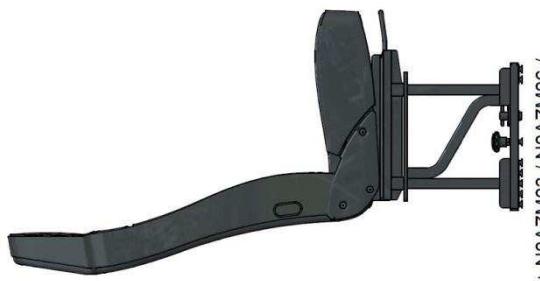
S1TAX01 + P1ADA10 + P1PSU16 + N0BLS10 / N0BLS17



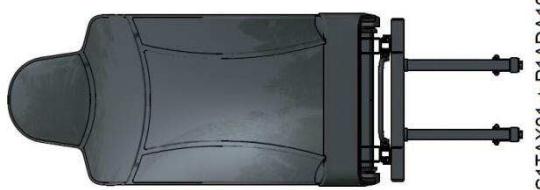
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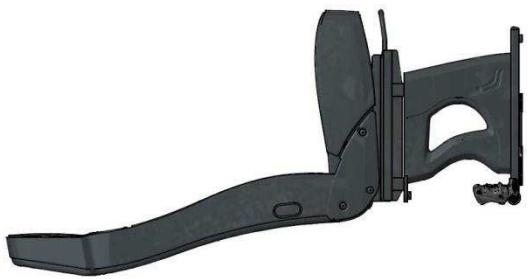


S1TAX01 + P1ADA10 + P1PSU16 + N0BLS05 / N0BLS09 + UNWIN HAL

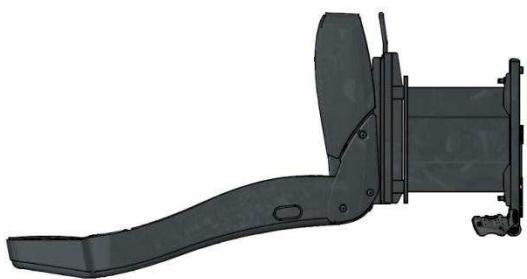
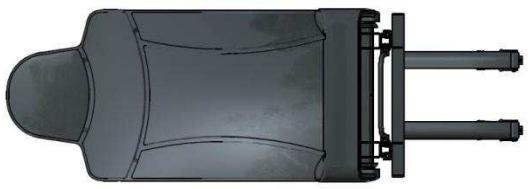


S1TAX01 + P1ADA10 + P1PSU16 + N0AZM03 / N0AZM06 /
/ N0AZM36 / N0AZM40 + NMII W-fitting / UNWIN SLSTD /
/ UNWIN HAL / AME-Bring / lockable / OStrain OSF seat fixing

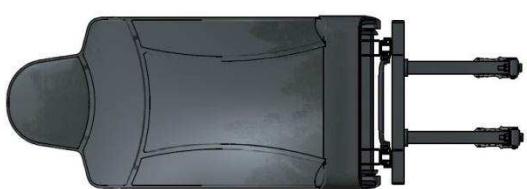




S1TAX01 + P1ADA10 + P1PSU16 + NOBLS10 / NOBLS17 + UNWIN HAL



S1TAX01 + P1ADA10 + P1PSU16 + NOBLS11 + UNWIN HAL

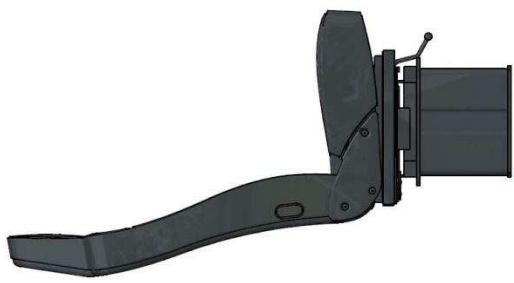


S1TAX01 + P0ADA14 + P1OBR02 + NOAZM03 / NOAZM06 / NOAZM36 / NOAZM40

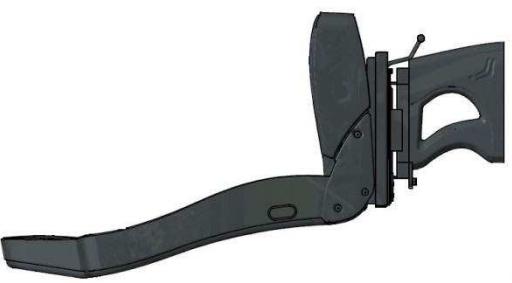


S1TAX01 + P0ADA14 + P1OBR02 + NOAZM09 / NOAZM34 / NOAZM36 / NOAZU10

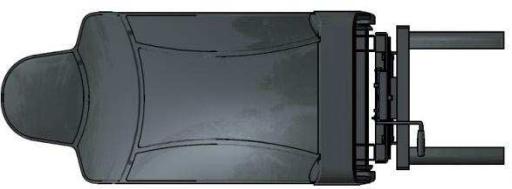
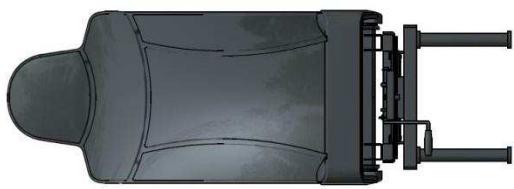




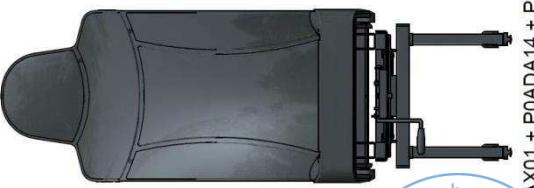
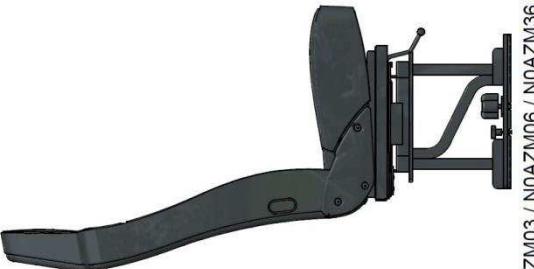
S1TAX01 + P0ADA14 + P1OBR02 + N0BLS05 / N0BLS09



S1TAX01 + P0ADA14 + P1OBR02 + N0BLS10 / N0BLS17

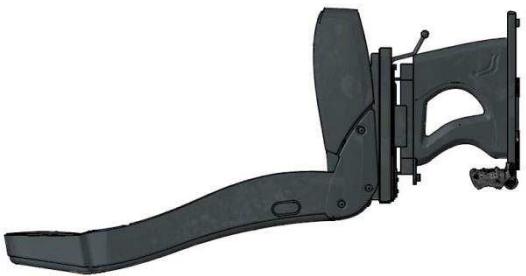


S1TAX01 + P0ADA14 + P1OBR02 + N0BLS11

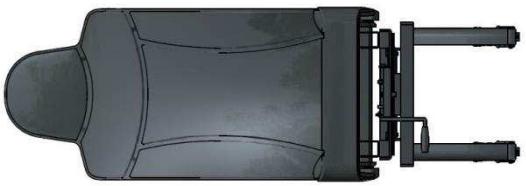
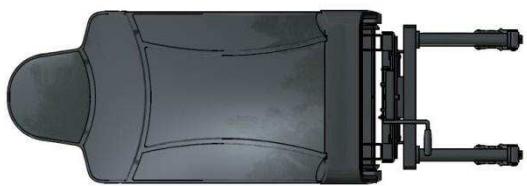




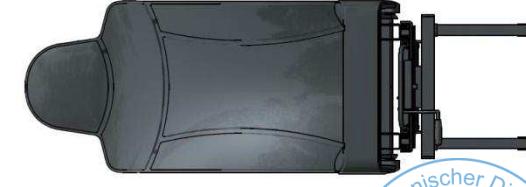
S1TAX01 + P0ADA14 + P1OBR02 + N0BLS05 / N0BLS09 + UNWIN HAL



S1TAX01 + P0ADA14 + P1OBR02 + N0BLS10 / N0BLS09 + UNWIN HAL



S1TAX01 + P0ADA14 + P1OBR02 + N0BLS11 + UNWIN HAL



S1TAX01 + P1PSU16 + P1OBR02 + N0AZM03 / N0AZM06 / N0AZM36 / N0AZM40

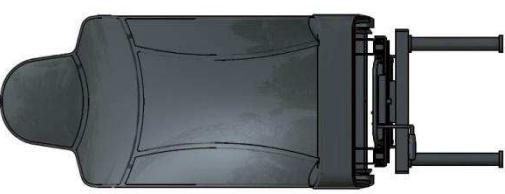
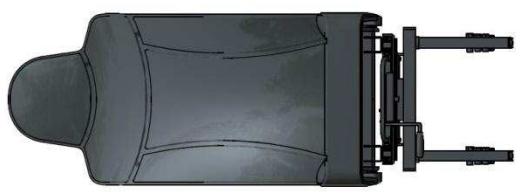




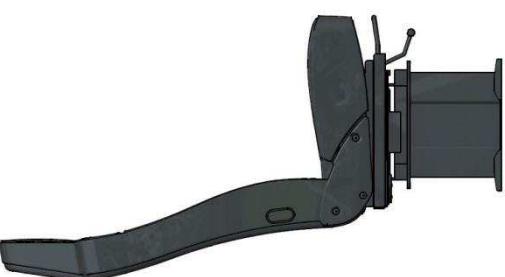
S1TAX01 + P1PSU16 + P1OBR02 + NOAZM09 / NOAZM34 / NOAZM36 / NOAZU10



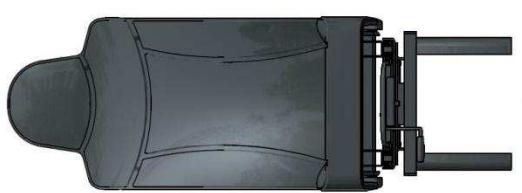
S1TAX01 + P1PSU16 + P1OBR02 + NOBL05 / NOBLS09

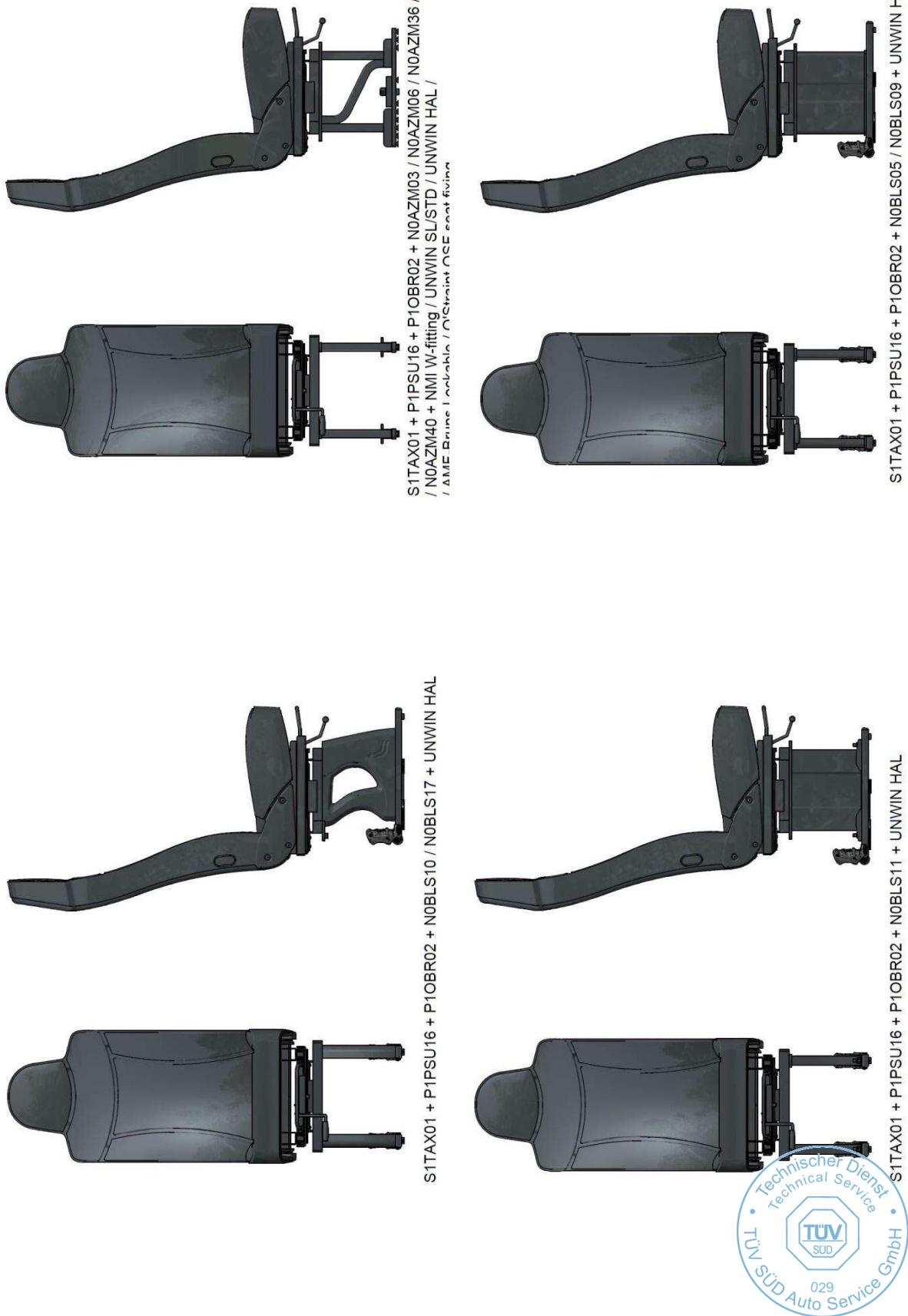


S1TAX01 + P1PSU16 + P1OBR02 + NOBLS10 / NOBLS17



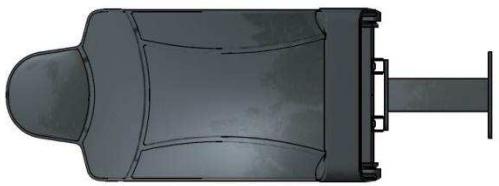
S1TAX01 + P1PSU16 + P1OBR02 + NOBLS11







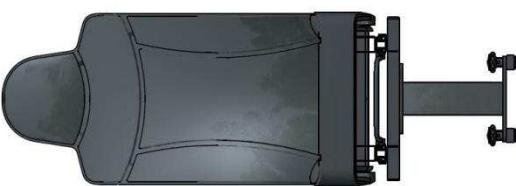
S1TAX01 + N0AZM38 + P0ADA18



S1TAX01 + N0AZM38 + P0ADA18 + NMI W-fitting / NMI V-fitting / UNWIN SL/STD /
/UNWIN HAL / AMF-Bruns Lockable / Q'Straint QSF seat fixing

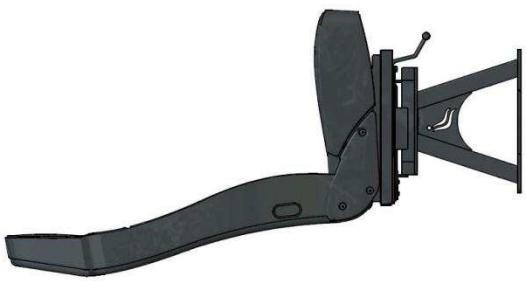


S1TAX01 + P1PSU16 + P1ADA10 + N0AZM38

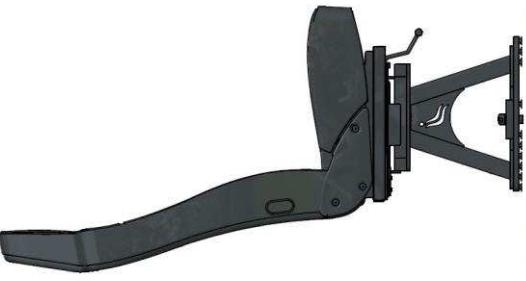


S1TAX01 + P1PSU16 + P1ADA10 + N0AZM38 + NMI W-fitting / NMI V-fitting /
/UNWIN SL/STD / UNWIN HAL / AMF-Bruns Lockable / Q'Straint QSF seat fixing

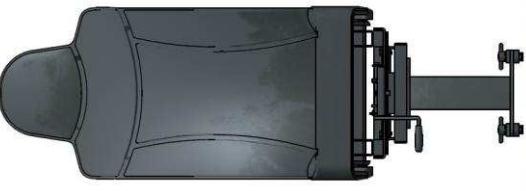
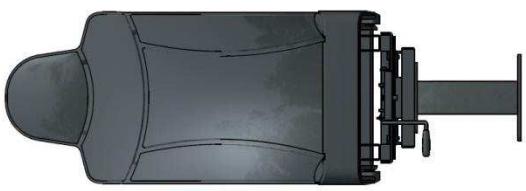




S1TAX01 + P1OBR02 + P0ADA14 + N0AZM38



S1TAX01 + P1OBR02 + P0ADA14 + N0AZM38 + NMI W-fitting / NMI V-fitting / UNWIN SL/STD / UNWIN HAL / AMF-Bruns Lockable / Q'Straint QSF seat fixing



S1TAX01 + P1PSU16 + P1OBR02 + N0AZM38



S1TAX01 + P1PSU16 + P1OBR02 + N0AZM38 + NMI W-fitting / NMI V-fitting / UNMIN HAI / UNMIN STD / UNMIN HAL / AMF-Bruns Lockable / Q'Straint QSF seat fixing

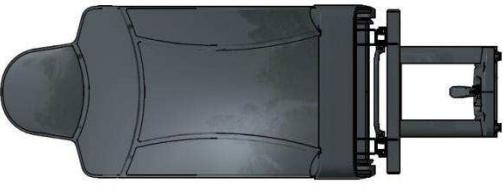
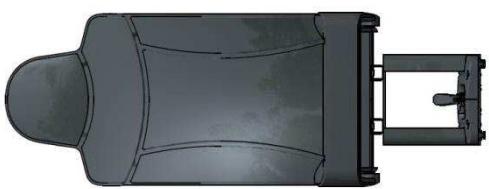




S1TAX01 + P0ADA18 + P1SBE01 / P1SBE02 / P1SBE04



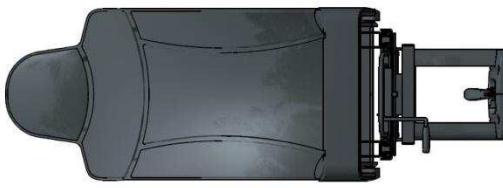
S1TAX01 + P1ADA10 + P1PSU16 + P1SBE01 / P1SBE02 / P1SBE04

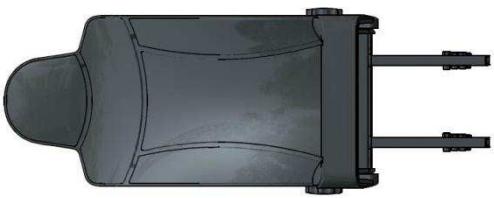
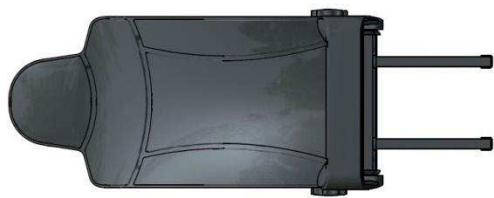
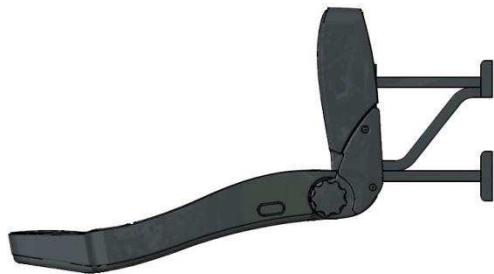


S1TAX01 + P1OBR02 + P1PSU16 + P1SBE01 / P1SBE02 / P1SBE04



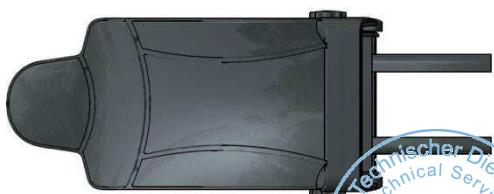
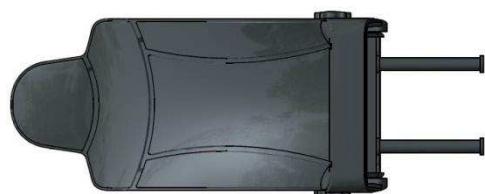
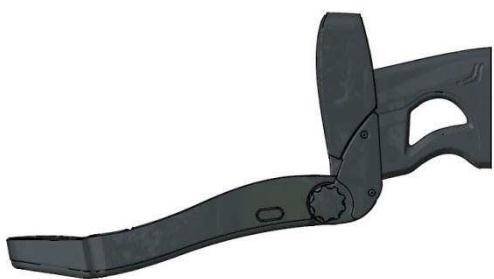
S1TAX01 + P0ADA14 + P1OBR02 + P1SBE01 / P1SBE02 / P1SBE04





S1TAX02 + N0AZM03 / N0AZM06

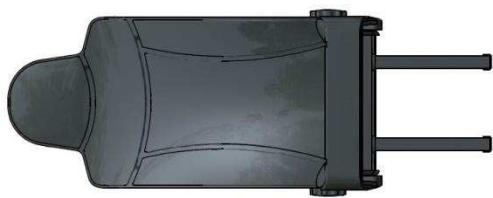
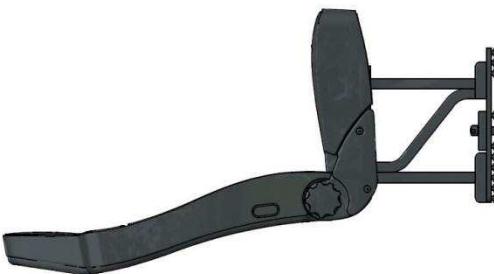
S1TAX02 + N0AZM09 / N0AZU10



S1TAX02 + N0BLS09

S1TAX02 + N0BLS10

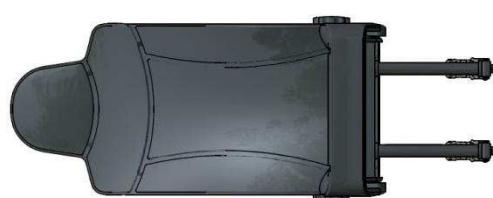




S1TAX02 + N0BLS11

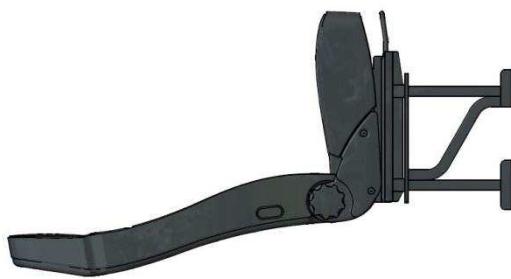


S1TAX02 + NOAZM03 / NOAZM06 + NMI W-fitting / UNWIN SL/STD /
/UNWIN HAL / AMF-Bruns Lockable / Q-Safe seat fixing

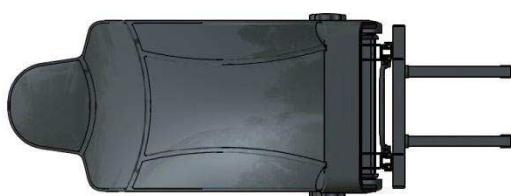


S1TAX02 + N0BLS09 + UNWIN HAL

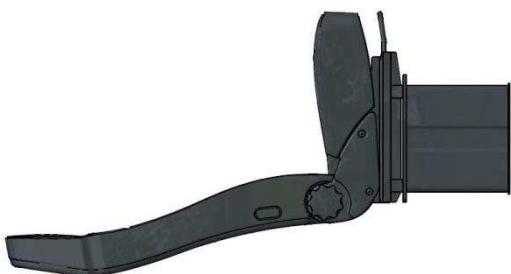
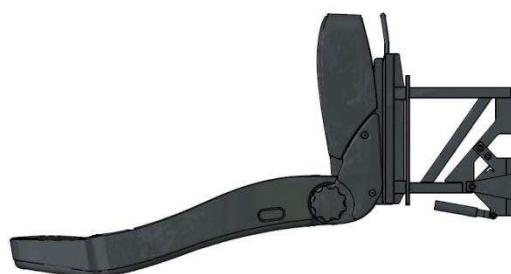




S1TAX02 + N0BLS11 + UNWIN HAL



S1TAX02 + P1ADA10 + P1PSU16 + N0AZM03 / N0AZM06 / N0AZM36 / N0AZM40

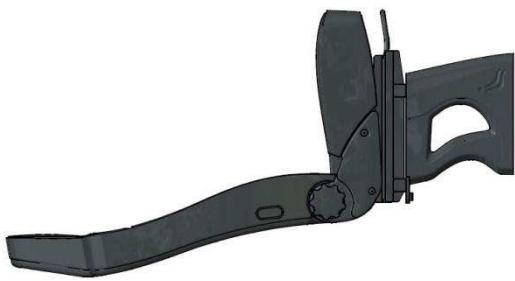


S1TAX02 + P1ADA10 + P1PSU16 + N0AZM09 / N0AZM34 / N0AZU10

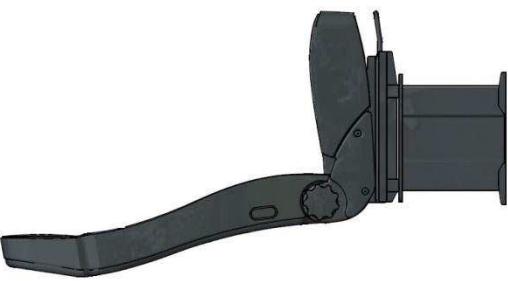


S1TAX02 + P1ADA10 + P1PSU16 + N0BLS05 / N0BLS09





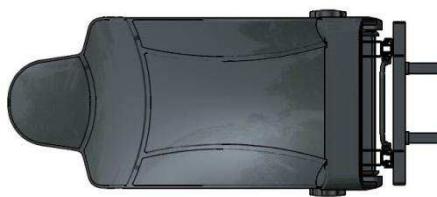
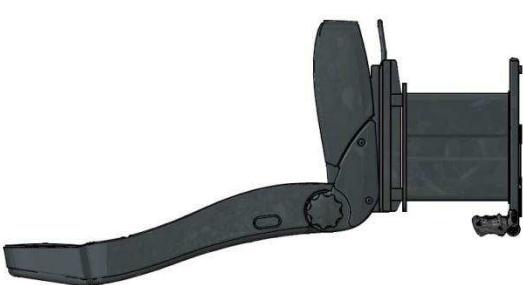
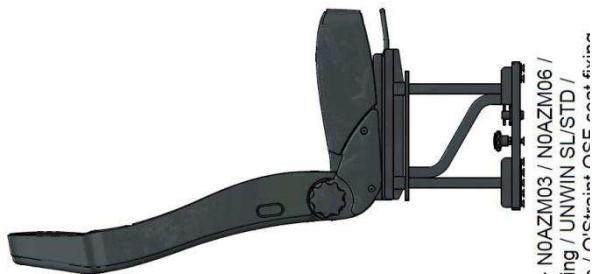
S1TAX02 + P1ADA10 + P1PSU16 + N0BLS10 / N0BLS17



S1TAX02 + P1ADA10 + P1PSU16 + N0BLS11

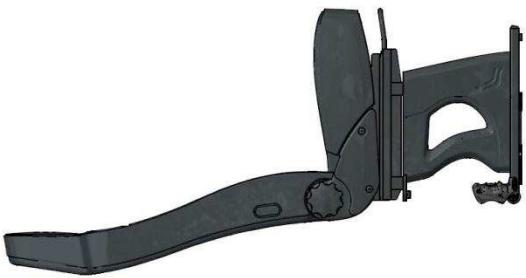


S1TAX02 + P1ADA10 + P1PSU16 + N0BLS05 / N0BLS09 + UNWIN HAL

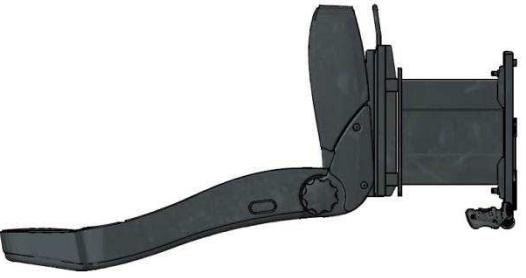


S1TAX02 + P1ADA10 + P1PSU16 + NOAZM03 / NOAZM06 /
NOAZM36 NOAZM40 + NMW-fitting / UNWIN SLSTD /
INWIN HAL / INWIN HAL / INWIN HAL

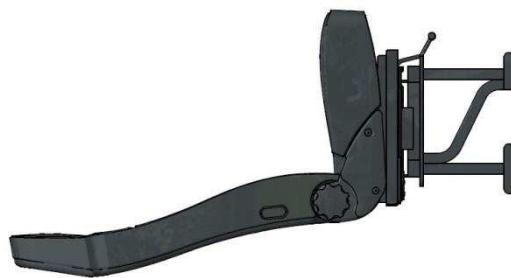
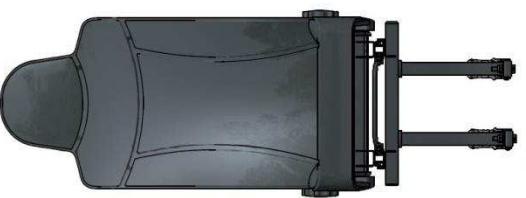
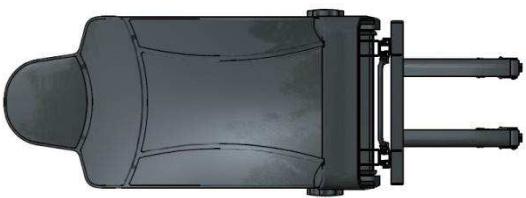




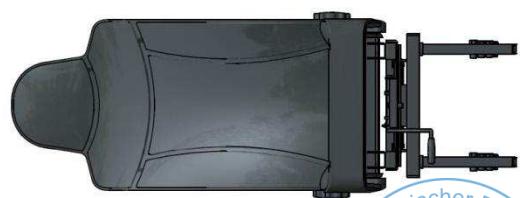
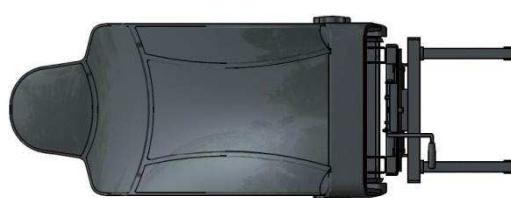
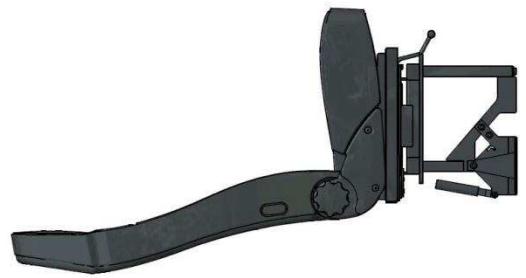
S1TAX02 + P1ADA10 + P1PSU16 + N0BLS10 / N0BLS11 + UNWIN HAL

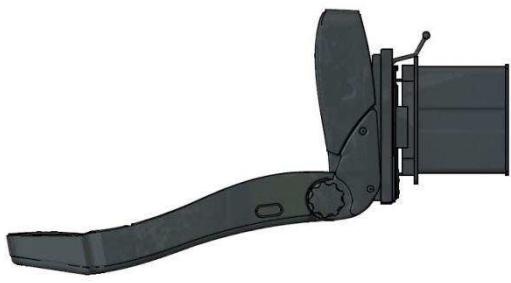


S1TAX02 + P1ADA10 + P1PSU16 + N0BLS11 + UNWIN HAL

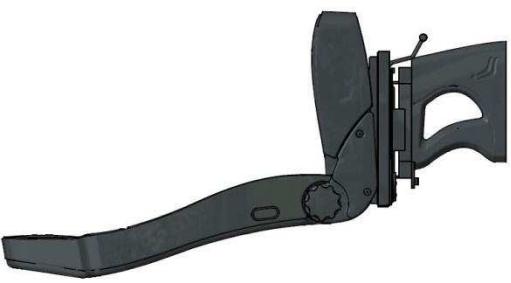


S1TAX02 + P0ADA14 + P1OBR02 + N0AZM03 / N0AZM06 / N0AZM36 / N0AZM40

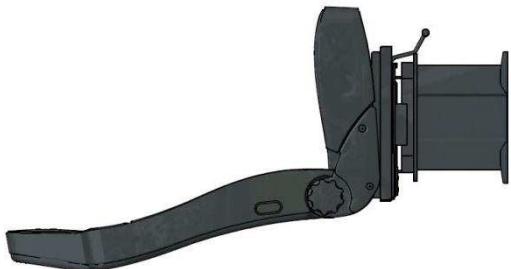
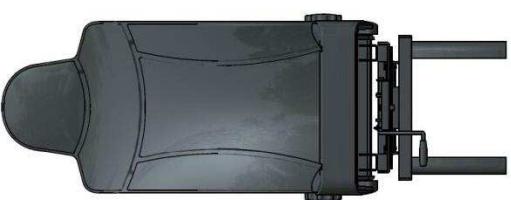
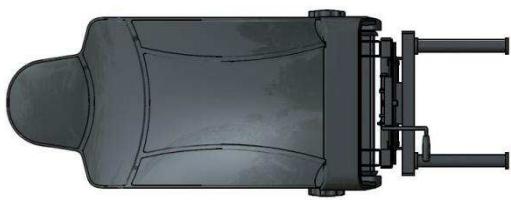




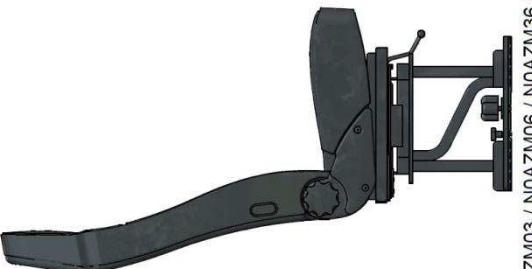
S1TAX02 + P0ADA14 + P1OBR02 + N0BLS05 / N0BLS09



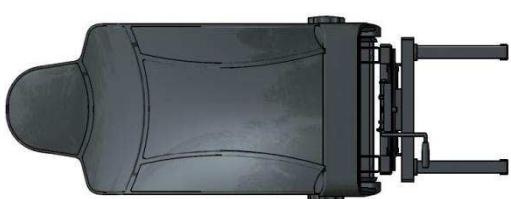
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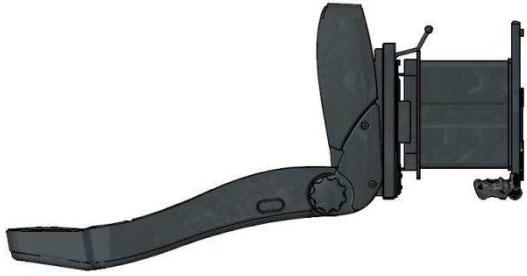


S1TAX02 + P0ADA14 + P1OBR02 + N0BLS11

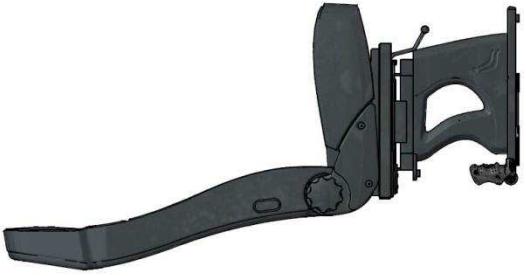


S1TAX02 + P0ADA14 + P1OBR02 + N0AZM03 / NOAZM06 / NOAZM36 /
NOAZM40 + NMII W-fitting / UNWIN SLISTD / UNWIN HAL /
I-MAC Drive | Airtex | Octane | Cetec | frivine

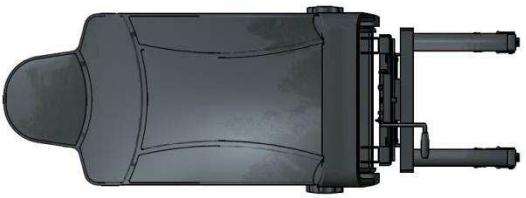
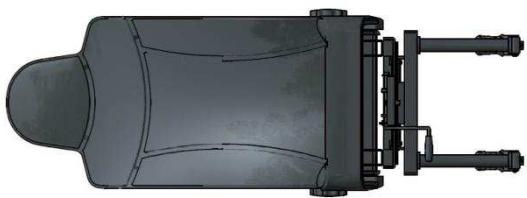




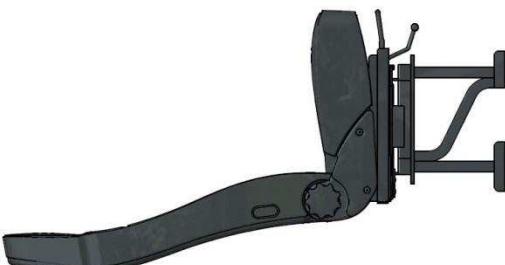
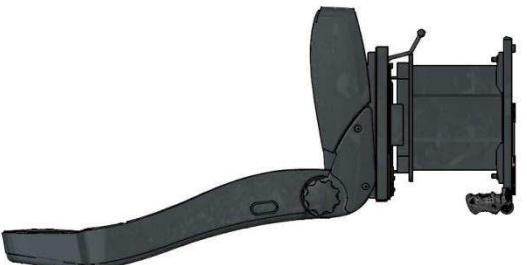
S1TAX02 + P0ADA14 + P1OBR02 + N0BLS05 / N0BLS09 + UNWIN HAL

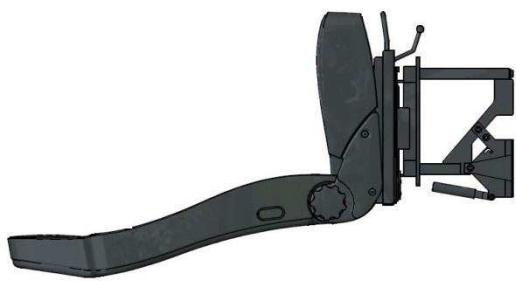


S1TAX02 + P0ADA14 + P1OBR02 + N0BLS10 / N0BLS17 + UNWIN HAL



S1TAX02 + P0ADA14 + P1OBR02 + N0BLS11 + UNWIN HAL
S1TAX02 + P0ADA14 + P1PSU16 + P1OBR02 + N0AZM03 / N0AZM06 / N0AZM36 / N0AZM40

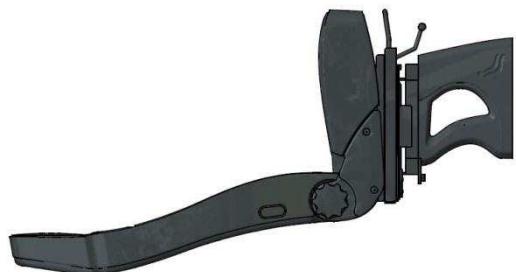
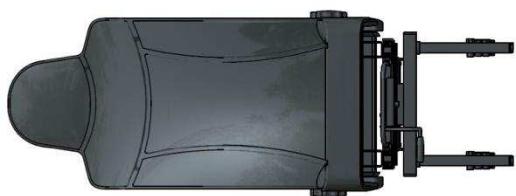




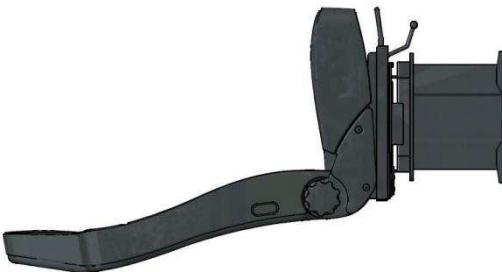
S1TAX02 + P1PSU16 + P1OBR02 + N0AZM09 / N0AZM34 / N0AZM36 / N0AZU10



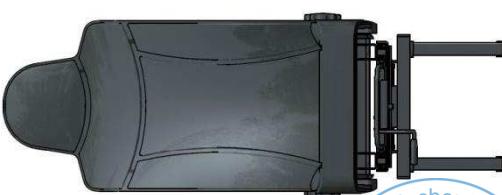
S1TAX02 + P1PSU16 + P1OBR02 + N0BLSS5 / N0BLSS9

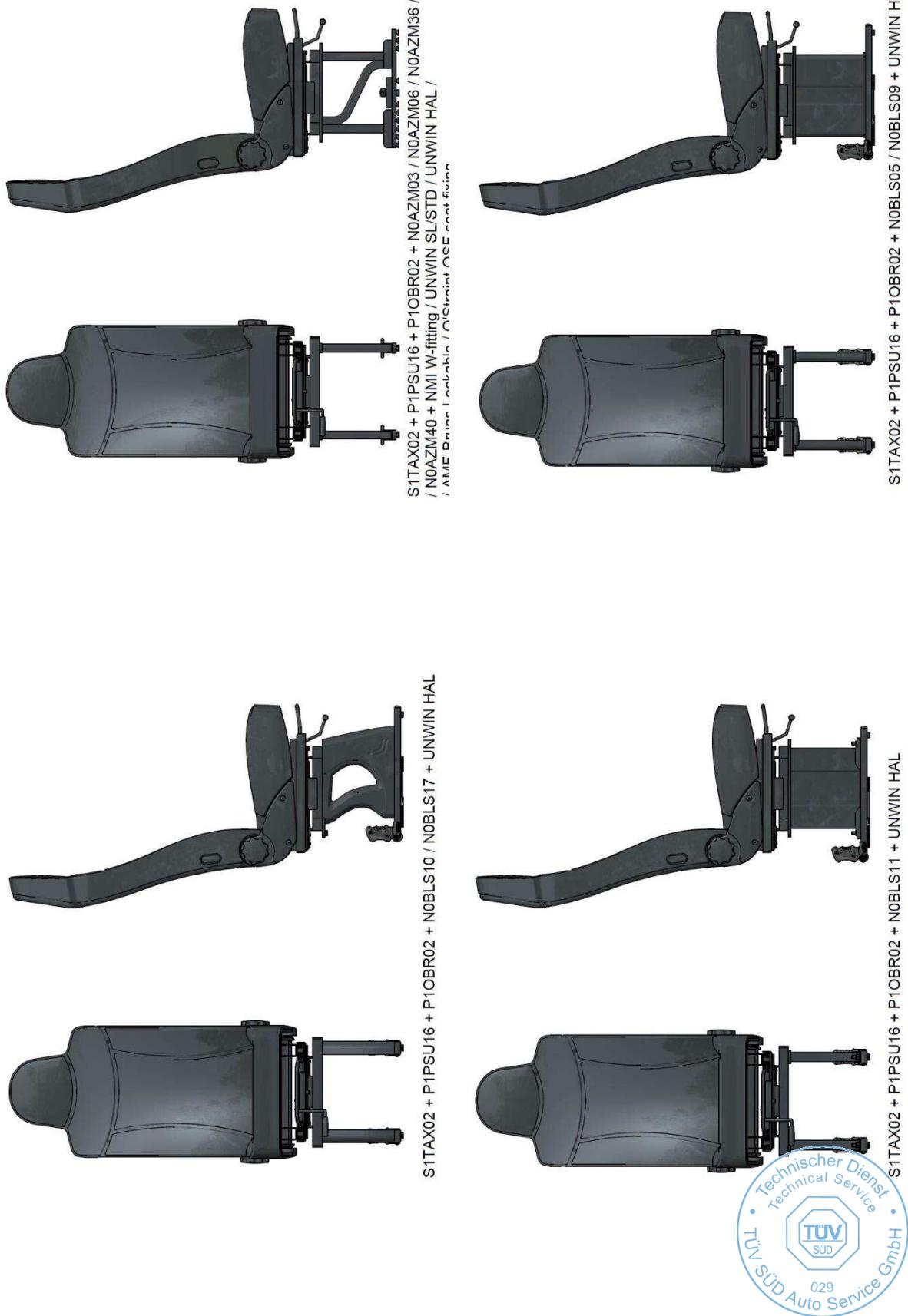


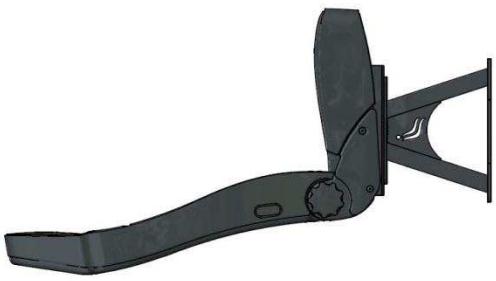
S1TAX02 + P1PSU16 + P1OBR02 + N0BLS10 / N0BLS17



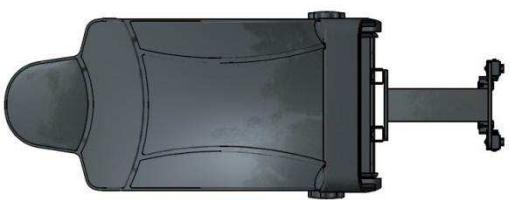
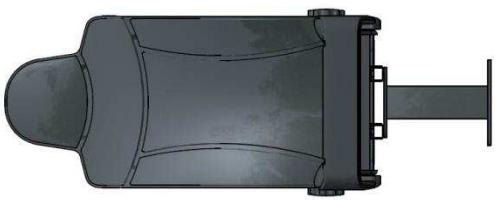
S1TAX02 + P1PSU16 + P1OBR02 + N0BLS11



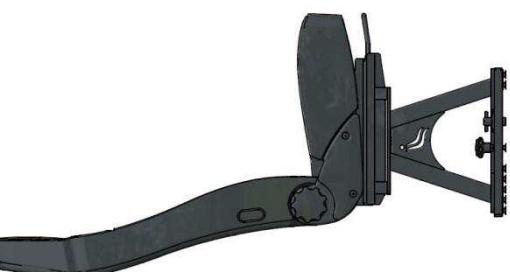
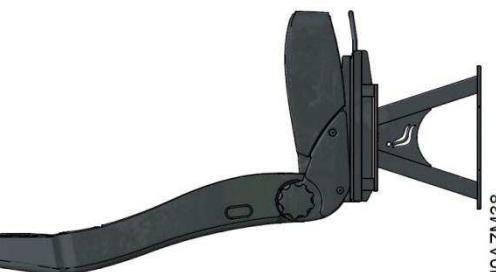




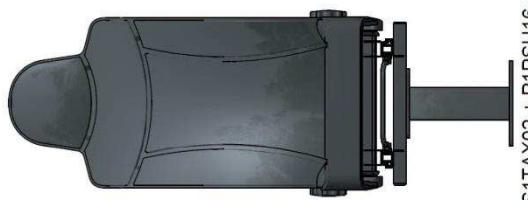
S1TAX02 + N0AZM38 + P0ADA18



S1TAX02 + P1PSU16 + P1ADA10 + N0AZM38

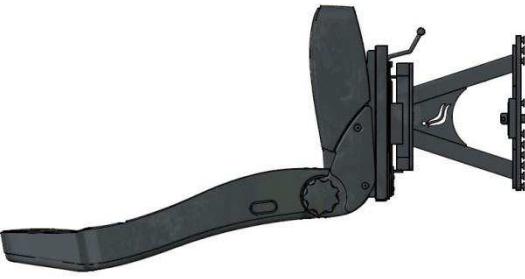
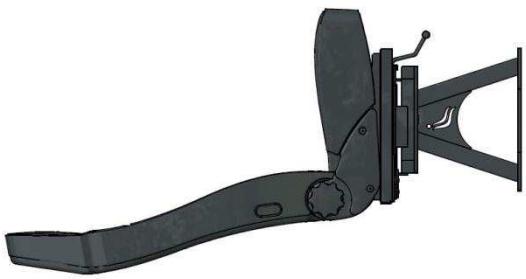


S1TAX02 + P1PSU16 + P1ADA10 + NOAZM38 + P0ADA18 + NMI W-fitting / NMI V-fitting / UNWIN HAL / AMF-Bruns Lockable / Q'Straint QSF seat fixing

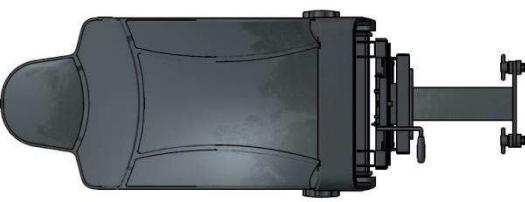
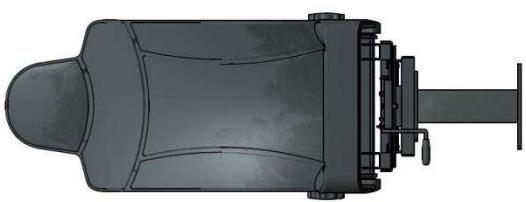


S1TAX02 + P1PSU16 + P1ADA10 + NOAZM38 + P0ADA18 + NMI W-fitting / NMI V-fitting / UNWIN SL/STD / UNWIN HAL / AMF-Bruns Lockable / Q'Straint QSF seat fixing

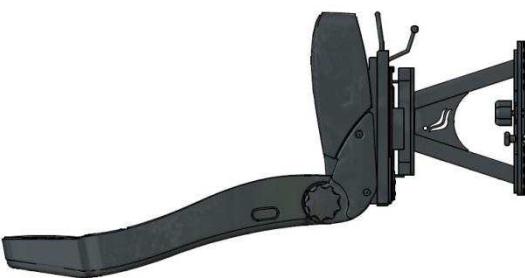
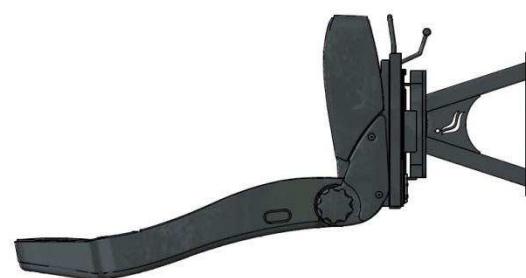




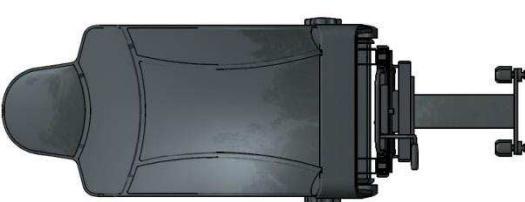
S1TAX02 + P1OBR02 + P0ADA14 + N0AZM38



S1TAX02 + P1OBR02 + P0ADA14 + N0AZM38 + NMI W-fitting / NMI V-fitting /
/ UNWIN SL/STD / UNWIN HAL / AMF-Brunn Lockable / Q'Straint QSF seat fixing



S1TAX02 + P1PSU16 + P1OBR02 + N0AZM38

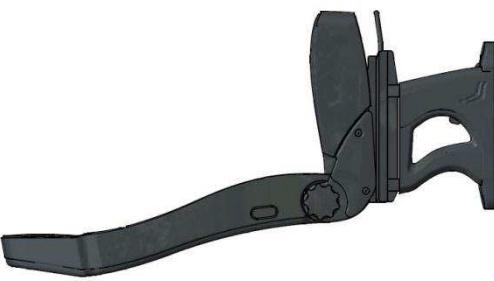


S1TAX02 + P1PSU16 + P1OBR02 + N0AZM38 + NMI W-fitting / NMI V-fitting /
/ UNWIN SL / CTD / UNWIN HAL / AMF-Brunn Lockable / Q'Straint QSF seat fixing

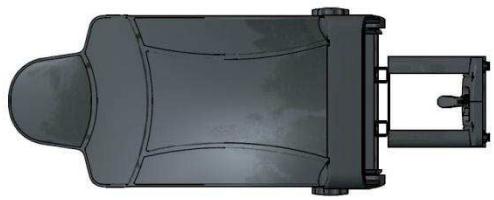




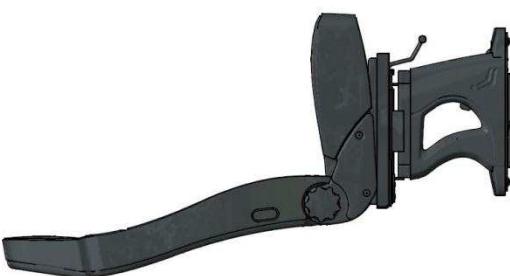
S1TAX02 + P0ADA18 + P1SBE01 / P1SBE02 / P1SBE04



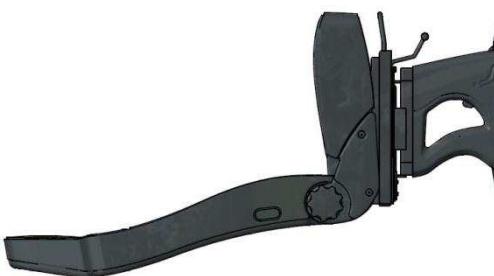
S1TAX02 + P1ADA10 + P1PSU16 + P1SBE01 / P1SBE02 / P1SBE04



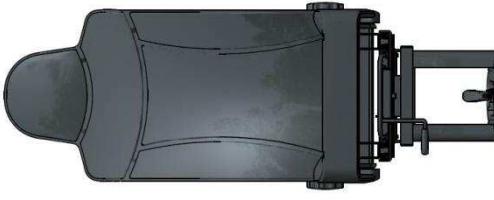
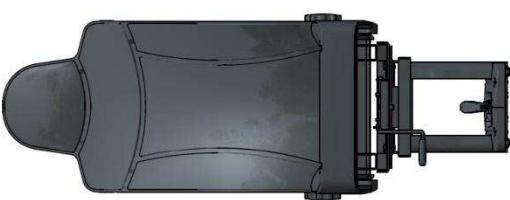
S1TAX02 + P1ADA10 + P1PSU16 + P1SBE01 / P1SBE02 / P1SBE04



S1TAX02 + P0ADA14 + P1OBR02 + P1SBE01 / P1SBE02 / P1SBE04

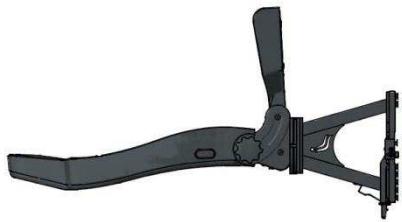
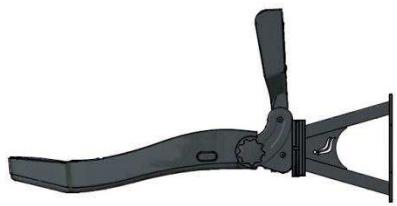


S1TAX02 + P1OBR02 + P1PSU16 + P1SBE01 / P1SBE02 / P1SBE04



S1TAX02 + P1OBR02 + P1PSU16 + P1SBE01 / P1SBE02 / P1SBE04





S1TAX03 + N0AZM35



S1TAX03 + P1SBE01 / P1SBE02 / P1SBE04

S1TAX03 + N0AZM35 + NMI V-fitting / NMI W-fitting / UNWIN SL/STD /
/ UNWIN HAL / AMF-Bruns Lockable / Q'Straint QSF seat fixing

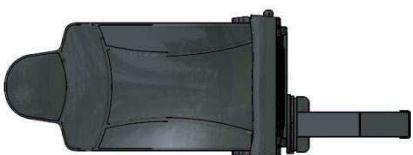




S1TAX03 + P1NKL15



S1TAX03 + P1NKL16 / P1NKL17 / P1NKL18

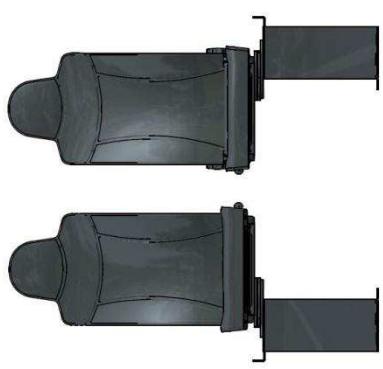


S1TAX03 + P1NKL19

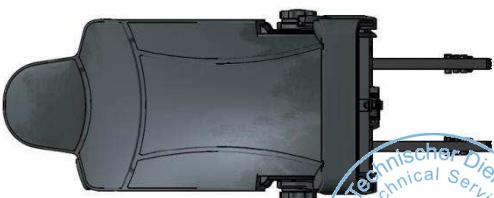
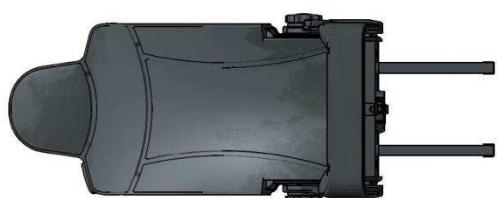


S1TAX03 + P2NKL05 / P2NKL06

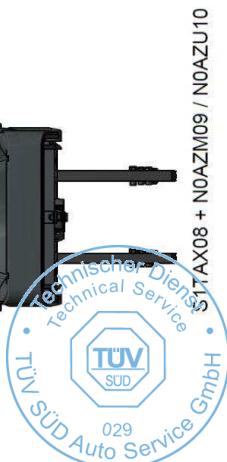


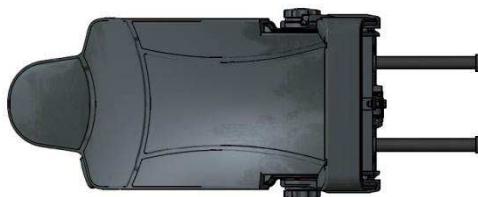


S1TAX06 + P2NKL11

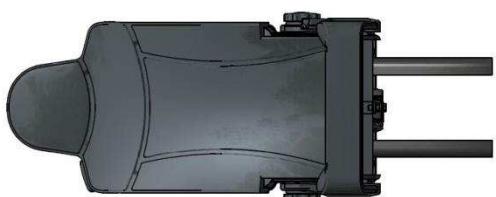


S1TAX08 + N0AZM03 / N0AZM06

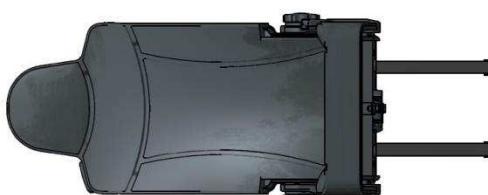




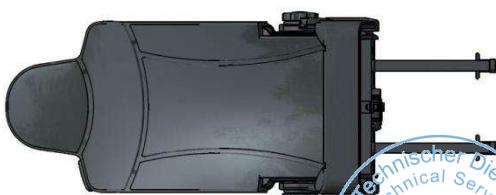
S1TAX08 + N0BLS09



S1TAX08 + N0BLS10

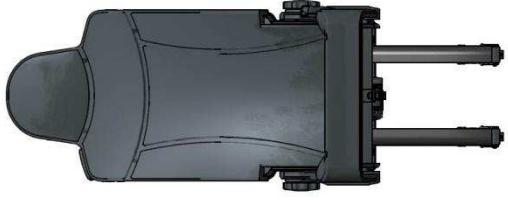
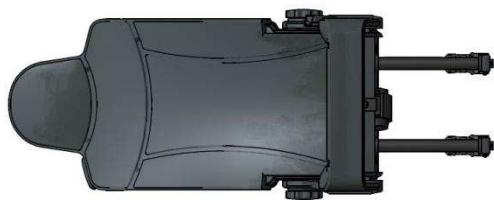


S1TAX08 + N0BLS11

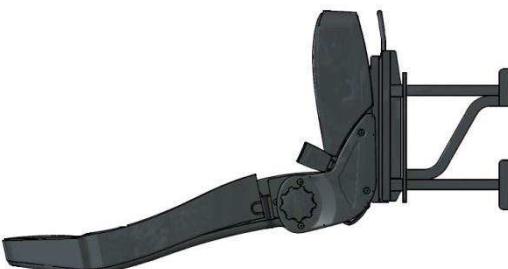




S1TAX08 + N0BLS09 + UNWIN HAL

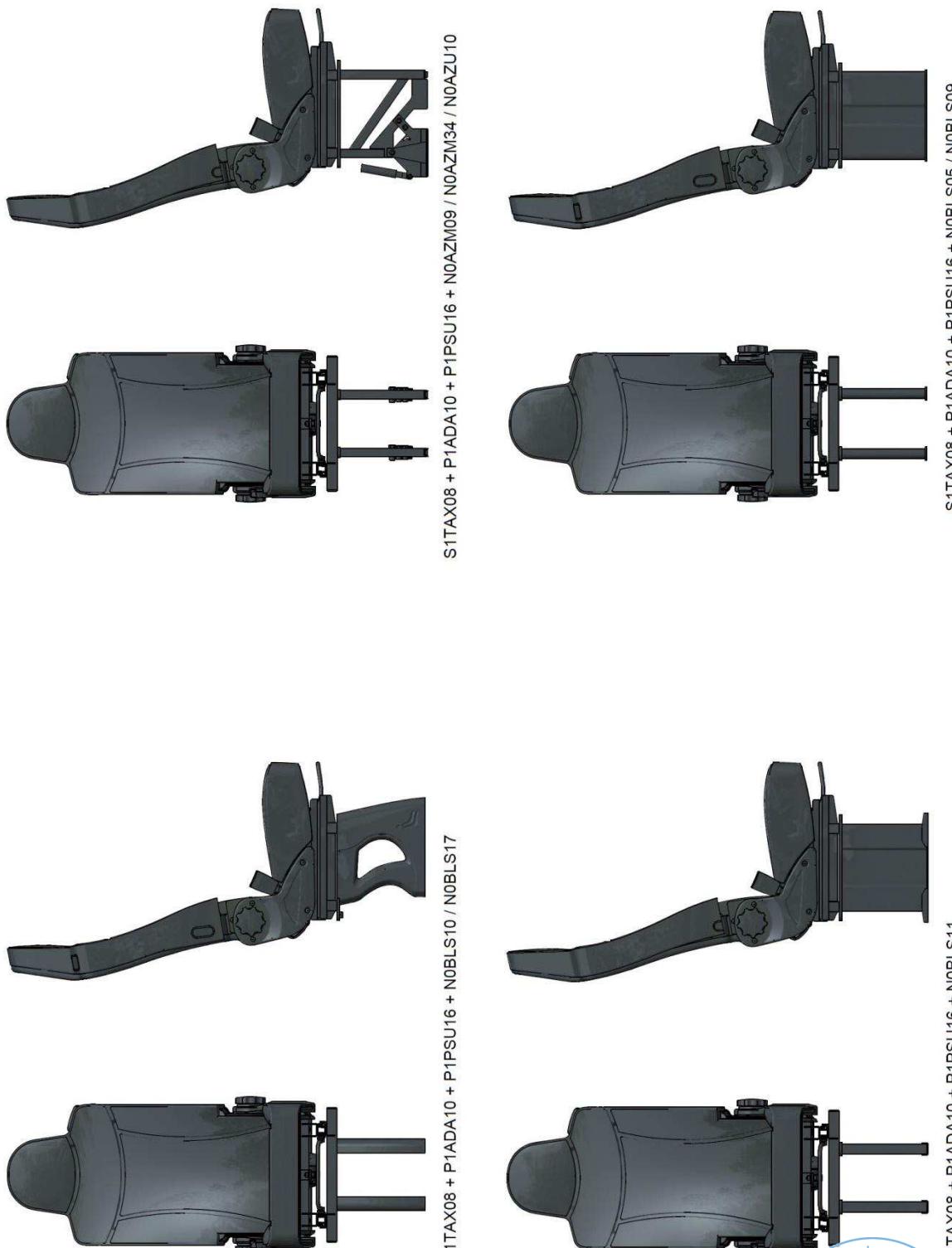


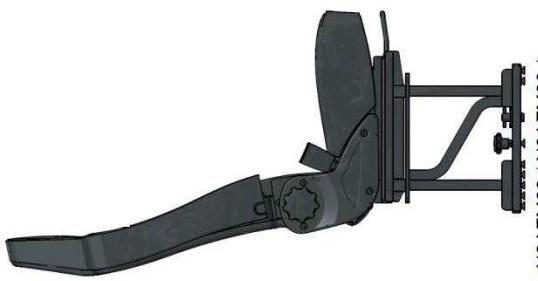
S1TAX08 + N0BLS10 + UNWIN HAL



S1TAX08 + N0BLS11 + UNWIN HAL



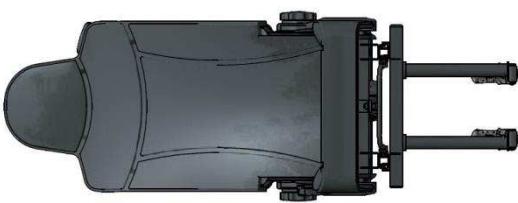
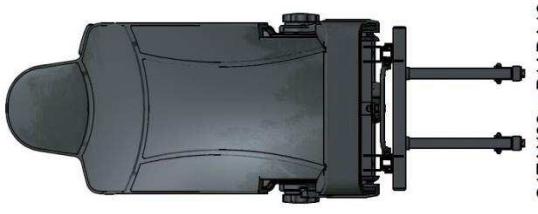




S1TAX08 + P1ADA10 + P1PSU16 + N0AZM03 / N0AZM06 /
/ N0AZM36 / N0AZM40 + NM1 W-fitting / UNWIN SL/STD /
/ UNWIN HAL / AME Brine I / molable / Restraint OCE east fivin™

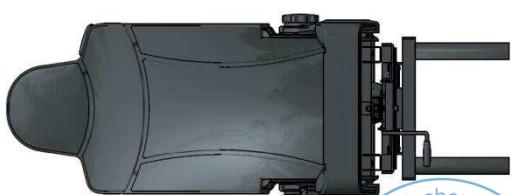
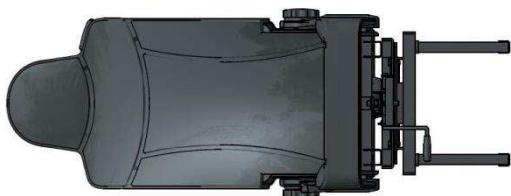


S1TAX08 + P1ADA10 + P1PSU16 + N0BLS05 / N0BLS09 + UNWIN HAL



S1TAX08 + P1ADA10 + P1PSU16 + N0BLS10 / N0BLS17 + UNWIN HAL





S1TAX08 + P0ADA14 + P1OBR02 + N0AZM06 / N0AZM36 / N0AZM40

S1TAX08 + P0ADA14 + P1OBR02 + N0BLS05 / N0BLS09

S1TAX08 + P0ADA14 + P1OBR02 + N0AZM09 / N0AZM34 / N0AZM36 / N0AZU10

S1TAX08 + P0ADA14 + P1OBR02 + N0BLS10 / N0BLS17



S1TAX08 + P0ADA14 + P1OBR02 + N0BLS11



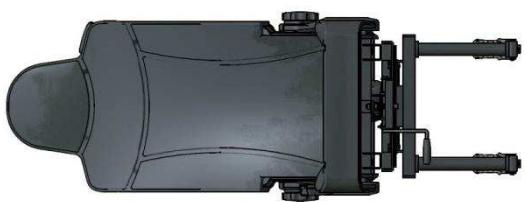
S1TAX08 + P0ADA14 + P1OBR02 + NOAZM03 / NOAZM06 / NOAZM36 /
/ NOAZM40 + NMI W-fitting / UNWIN SL/STD / UNWIN HAL /
/ AMF-Prime / Mackhla / O'Straint nSF seat fixirn



S1TAX08 + P0ADA14 + P1OBR02 + N0BLS05 / N0BLS09 + UNWIN HAL



S1TAX08 + P0ADA14 + P1OBR02 + N0BLS10 / N0BLS17 + UNWIN HAL





S1TAX08 + P0ADA14 + P1OBR02 + N0BLS11 + UNWIN HAL



S1TAX08 + P1PSU16 + P1OBR02 + N0AZM03 / N0AZM06 / N0AZM36 / N0AZM40



S1TAX08 + P1PSU16 + P1OBR02 + N0AZM09 / N0AZM34 / N0AZM36 / N0AZU10



S1TAX08 + P1PSU16 + P1OBR02 + N0BLS05 / N0BLS09

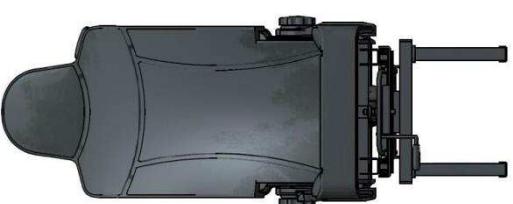




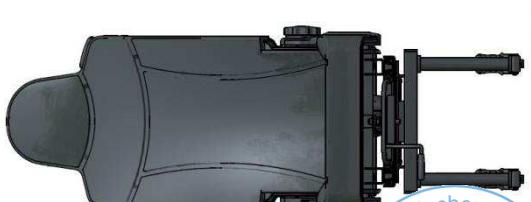
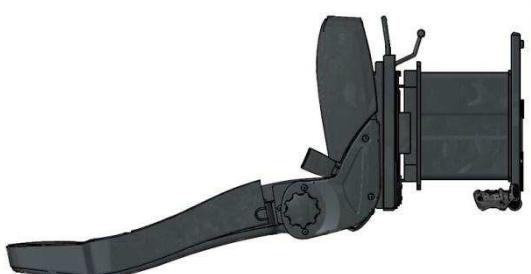
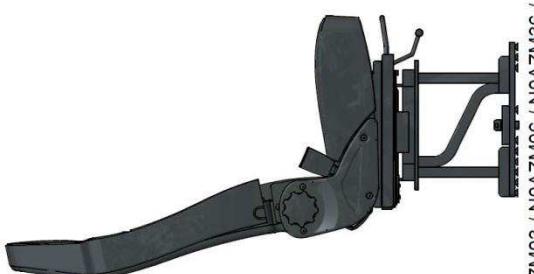
S1TAX08 + P1PSU16 + P1OBR02 + N0BLS10 / N0BLS17



S1TAX08 + P1PSU16 + P1OBR02 + N0BLS11



S1TAX08 + P1PSU16 + P1OBR02 + N0BLS05 / N0BLS09 + UNWIN HAL
/ AMC Drive | Rollable / OCTraint OCC seat fixing

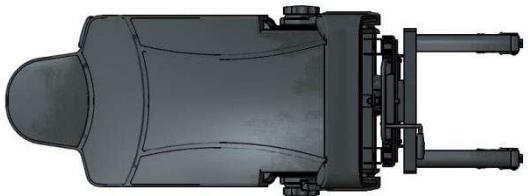




S1TAX08 + P1PSU16 + P1OBR02 + N0BLS10 / N0BLS17 + UNWIN HAL

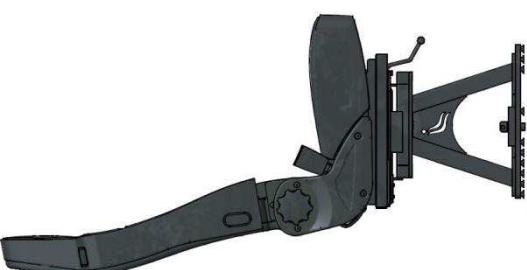
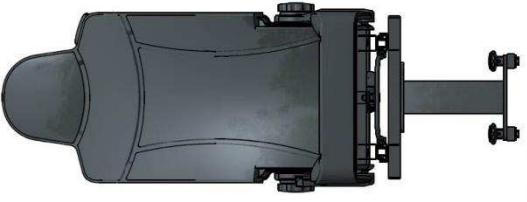
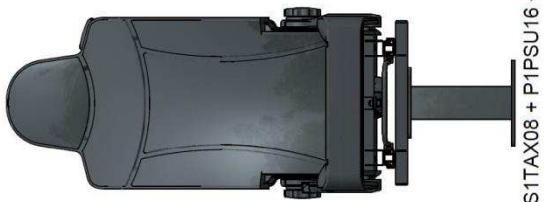


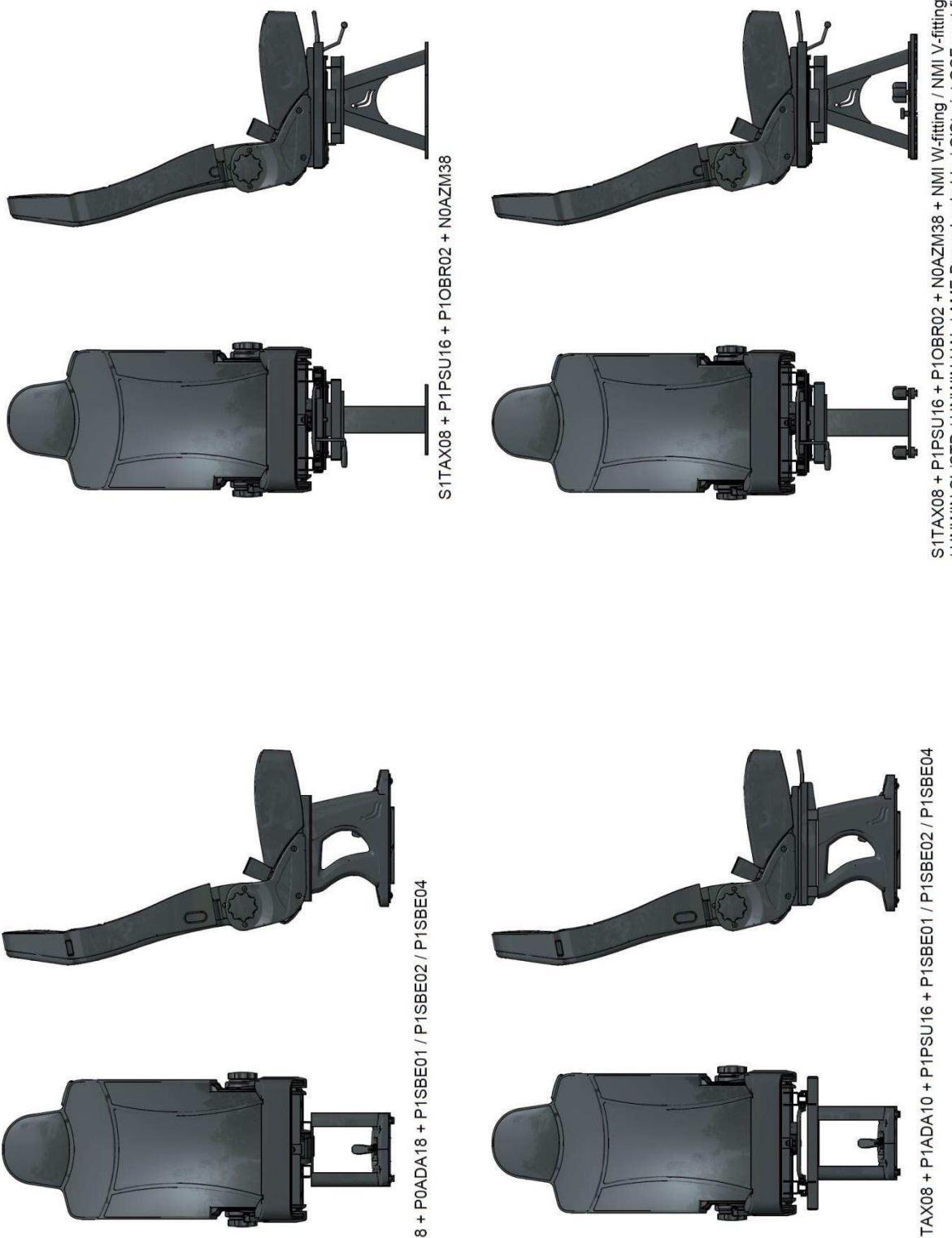
S1TAX08 + P1PSU16 + P1OBR02 + N0BLS11 + UNWIN HAL



S1TAX08 + N0AZM38 + P0ADA18







S1TAX08 + P1PSU16 + P1OBR02 + NOAZM38 + NMI V-fitting /
/ INMINI SI /STD / INMINI HAI / AMF-Brins / NSR-Straight / NSF-eat rivin

S1TAX08 + P1ADA10 + P1PSU16 + P1SBE01 / P1SBE02 / P1SBE04

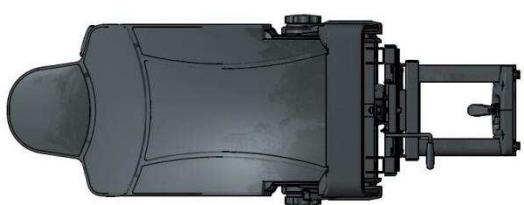




S1TAX08 + P1ADA14 + P1OBR02 + P1SBE01 / P1SBE02 / P1SBE04



S1TAX08 + P1OBR02 + P1PSU16 + P1SBE01 / P1SBE02 / P1SBE04

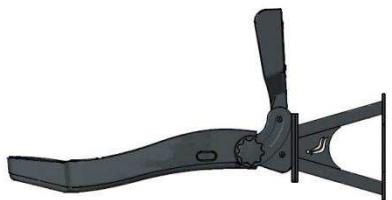
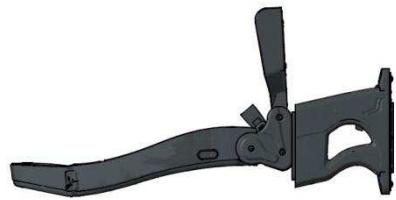


S1TAX09 + NOAZM37 + NMI V-fitting / NMI V-fitting / UNWIN SL/STD /
UNWIN HAL / AMF-Brunn Lockable / Q'Straint QSF seat fixing

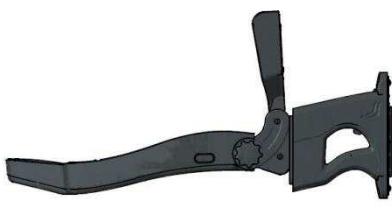
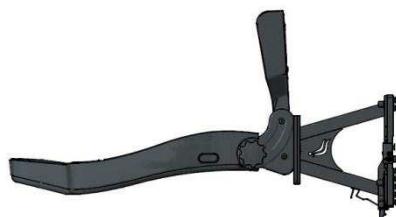


S1TAX09 + NOAZM37 + NMI V-fitting / UNWIN SL/STD /
UNWIN HAL / AMF-Brunn Lockable / Q'Straint QSF seat fixing





S1TAX09 + P1SBE01 / P1SBE02 / P1SBE04



S1TAX10 + NOAZM37 + NMI V-fitting / NMI W-fitting / UNWIN SL/STD /
/UNWIN HAL / AMF-Bruns Lockable / Q'Straint QSF seat fixing



S1TAX10 + NOAZM37

S1TAX10 + P1SBE01 / P1SBE02 / P1SBE04



S1TAX11 + NOAZM35

S1TAX11 + P1SBE01 / P1SBE02 / P1SBE04

S1TAX11 + NOAZM35 + NMI V-fitting / NMI W-fitting / UNWIN SL/STD /
UNWIN HAL / AMF-Bruns Lockable / Q'Straint QSF seat fixing

S1TAX11 + P1PPK01 / P1PPK04





S1TAX12 + NOAZM37

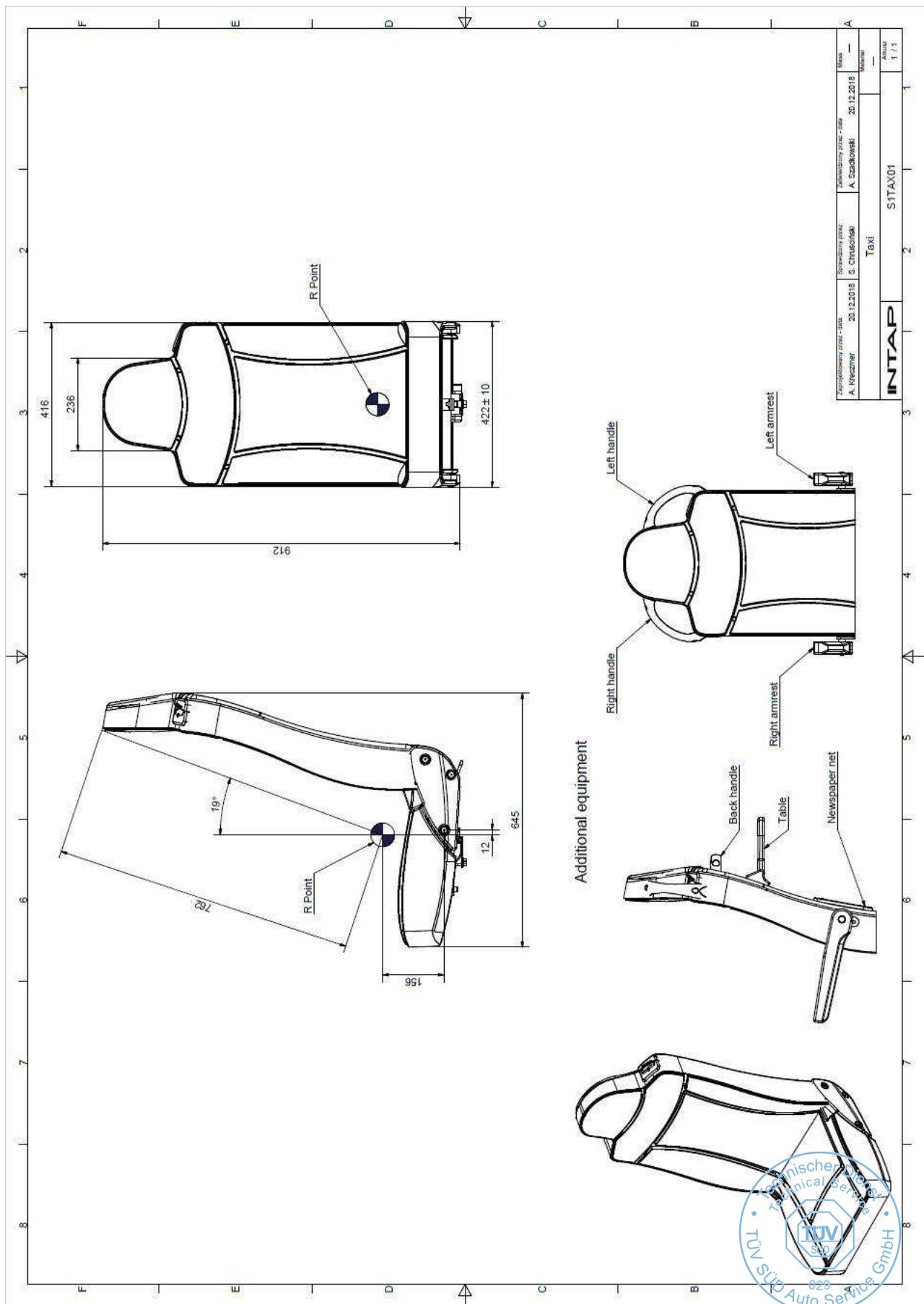


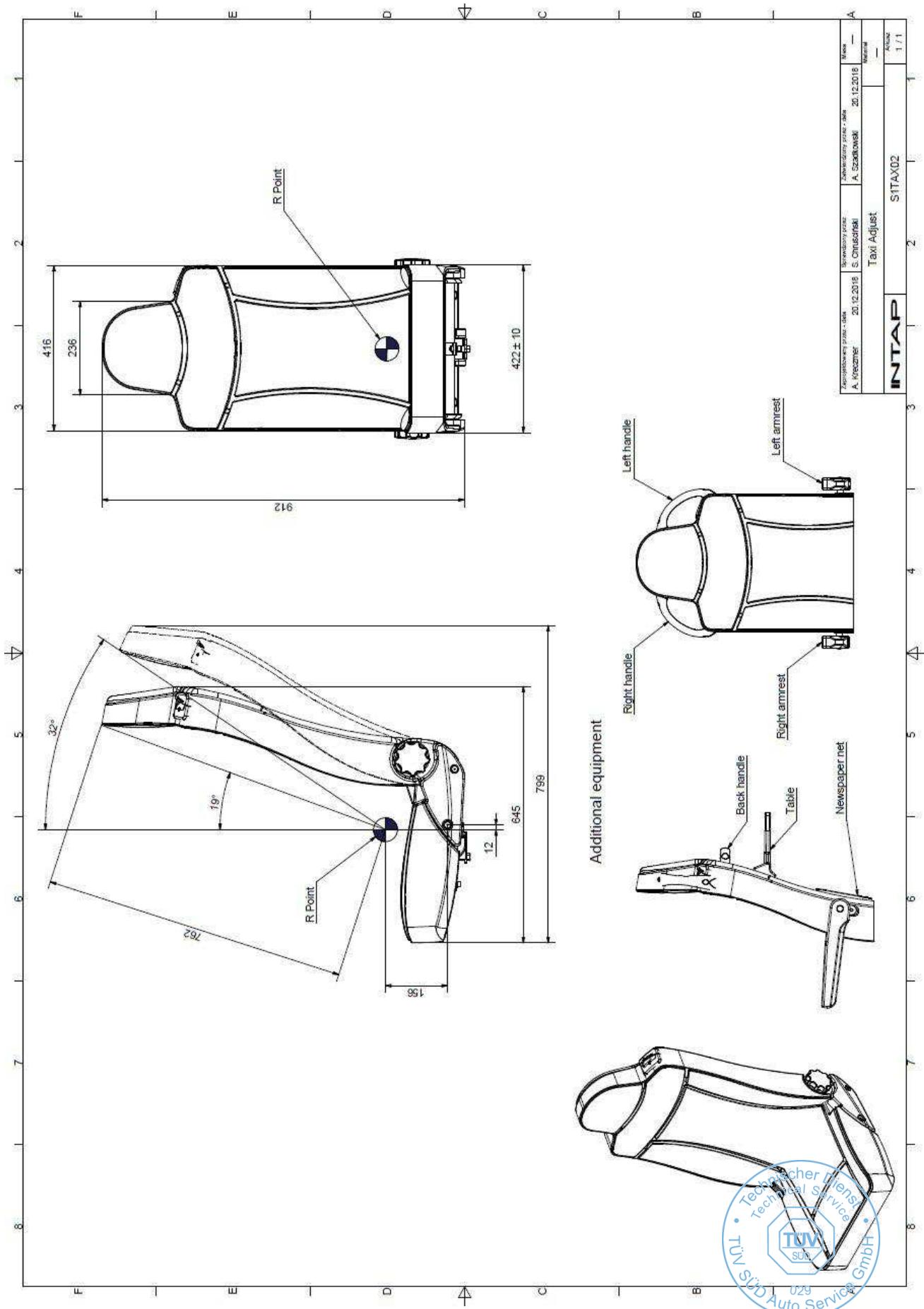
S1TAX12 + P1SBE01 / P1SBE02 / P1SBE04

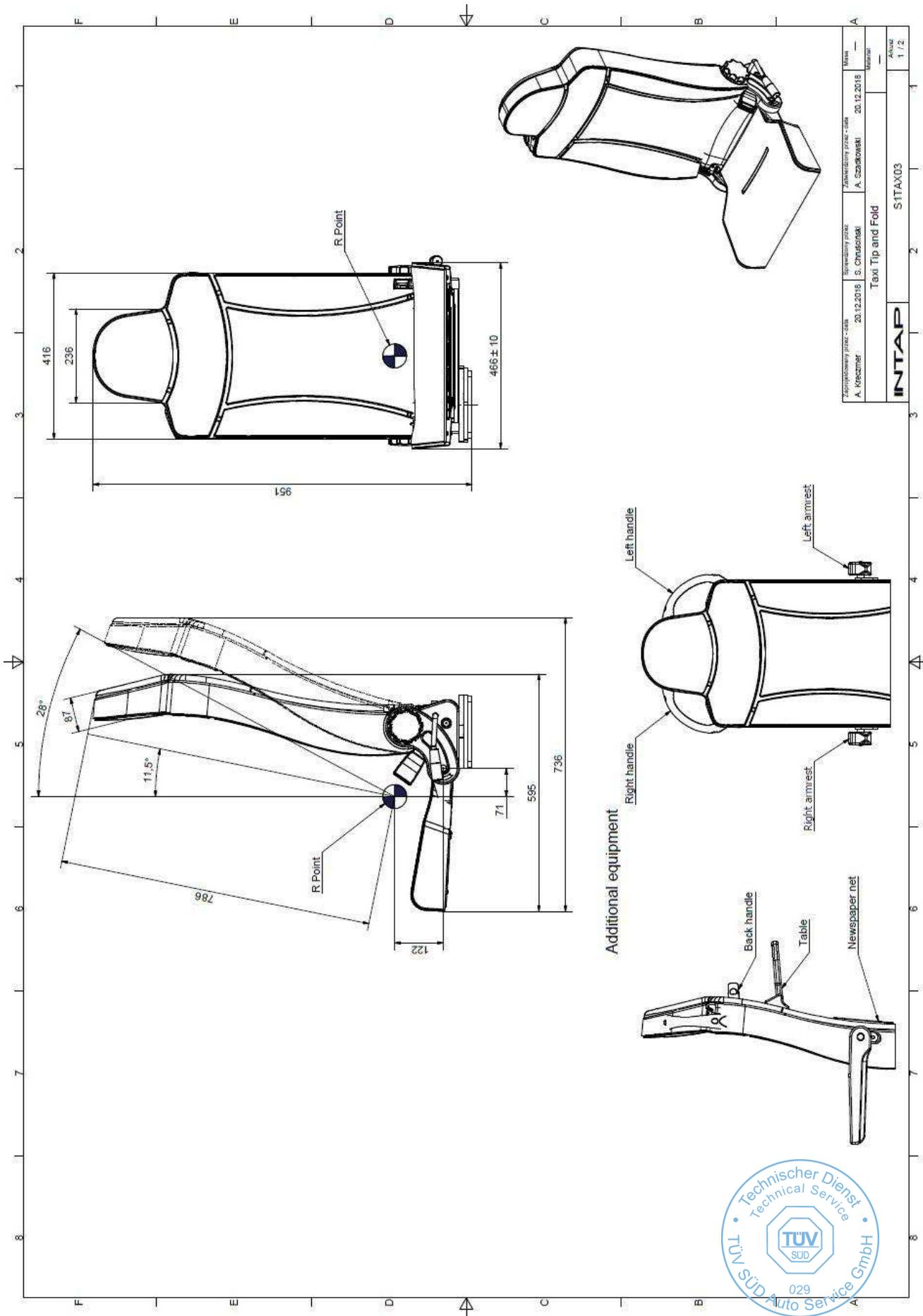


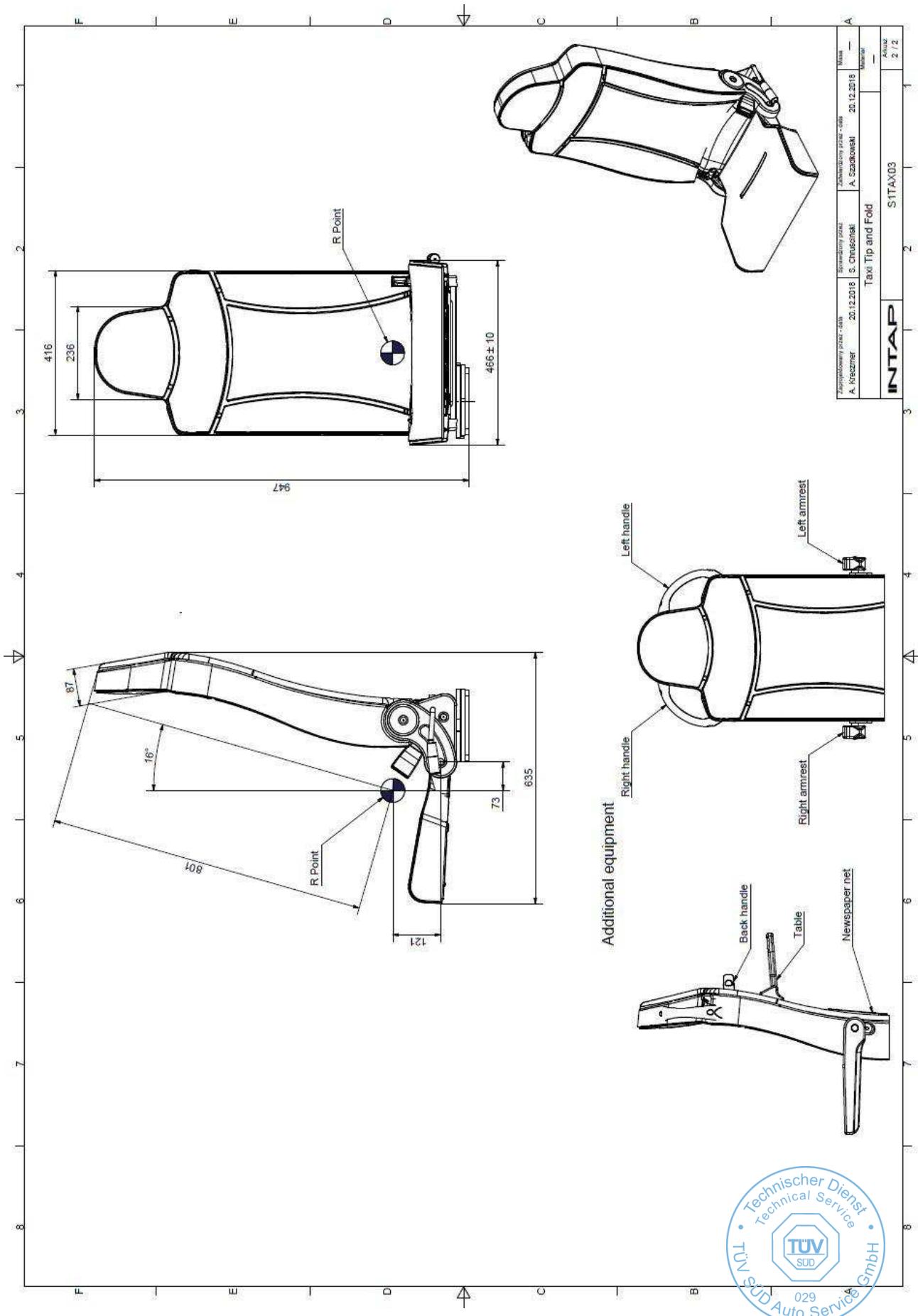
S1TAX12 + NOAZM37 + NMI V-fitting / NMI W-fitting / UNWIN SL/STD /
UNWIN HAL / AMF-Bruns Lockable / Q'Straint QSF seat fixing

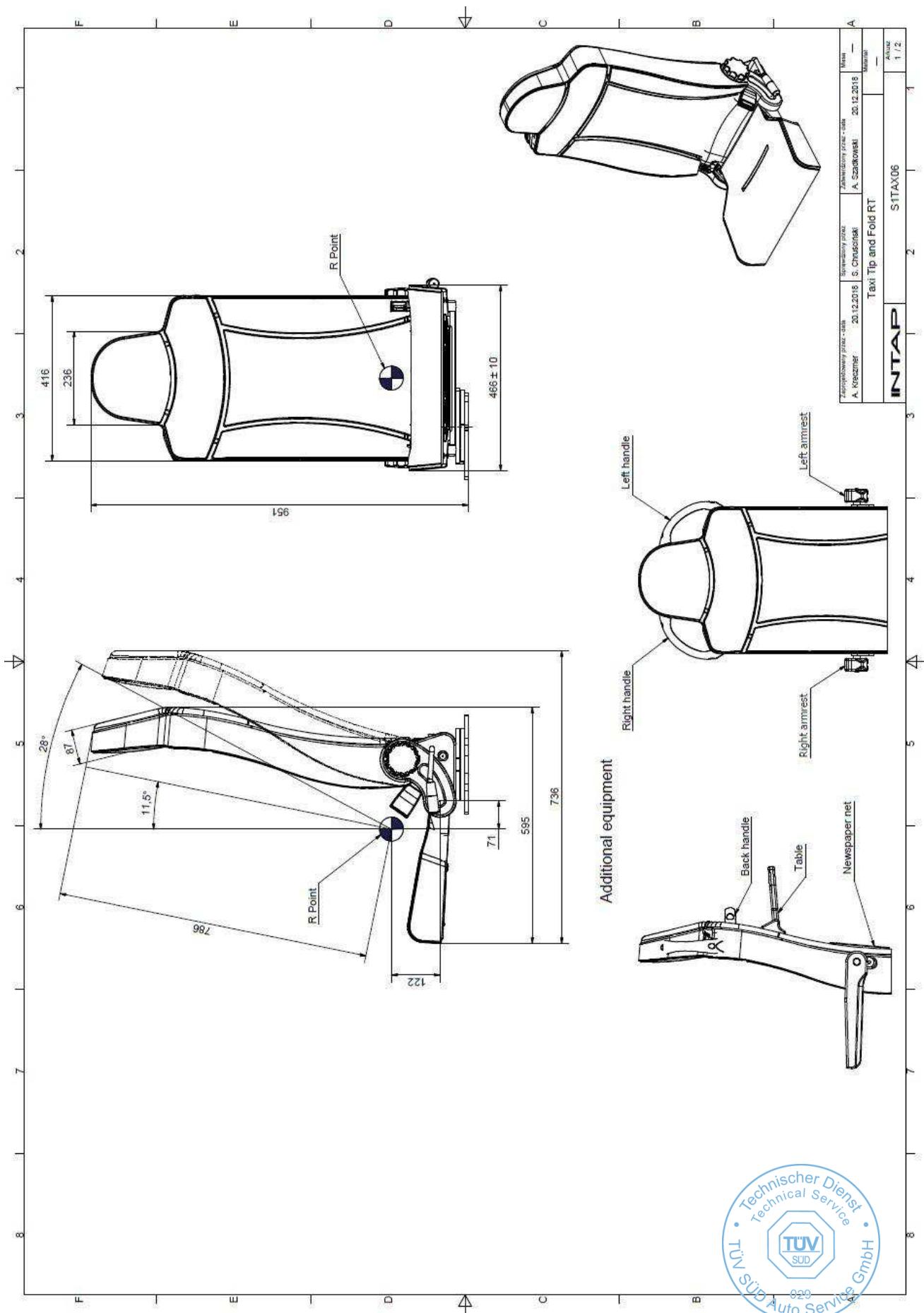
Appendix 2 – TAXI - drawings

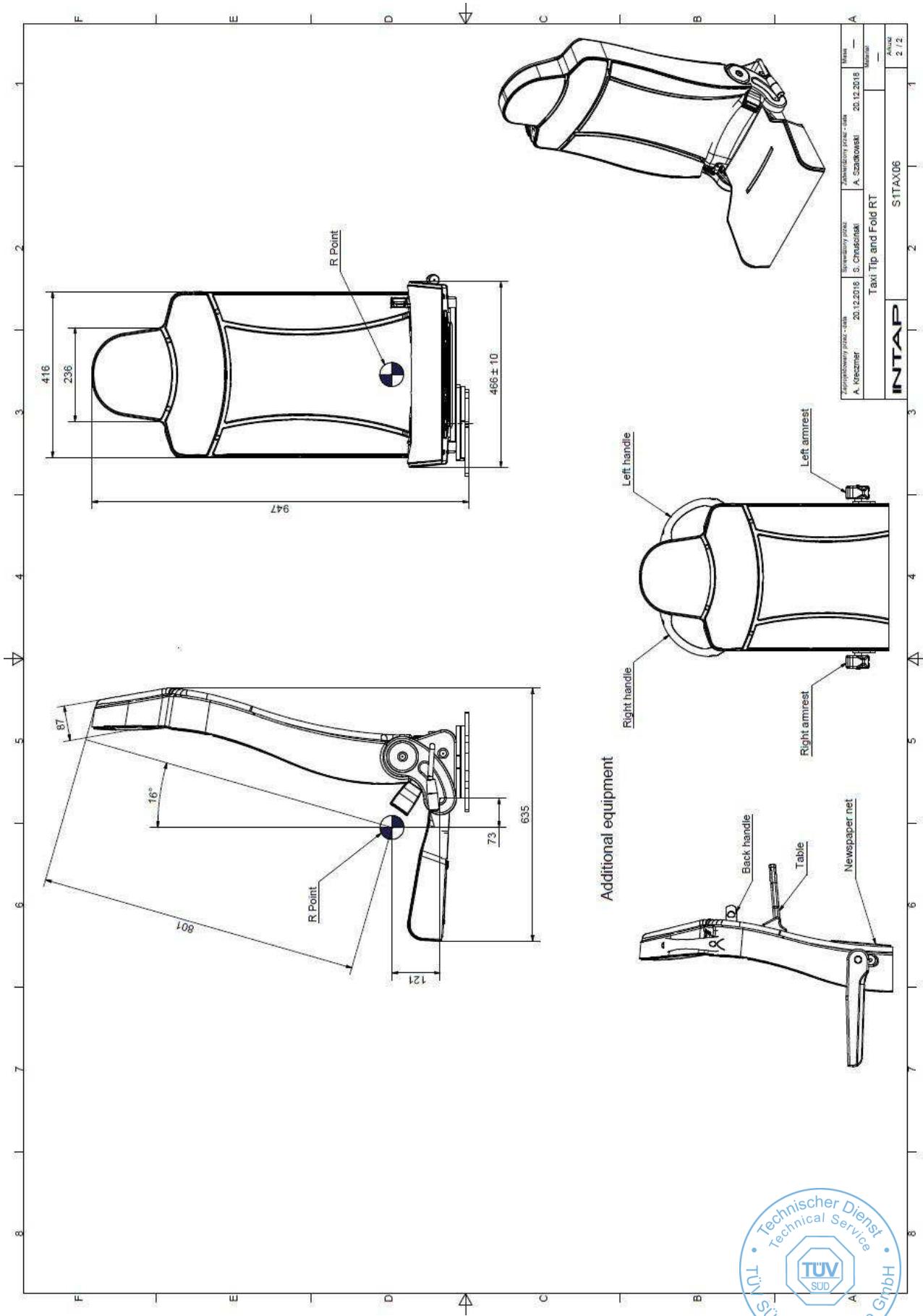


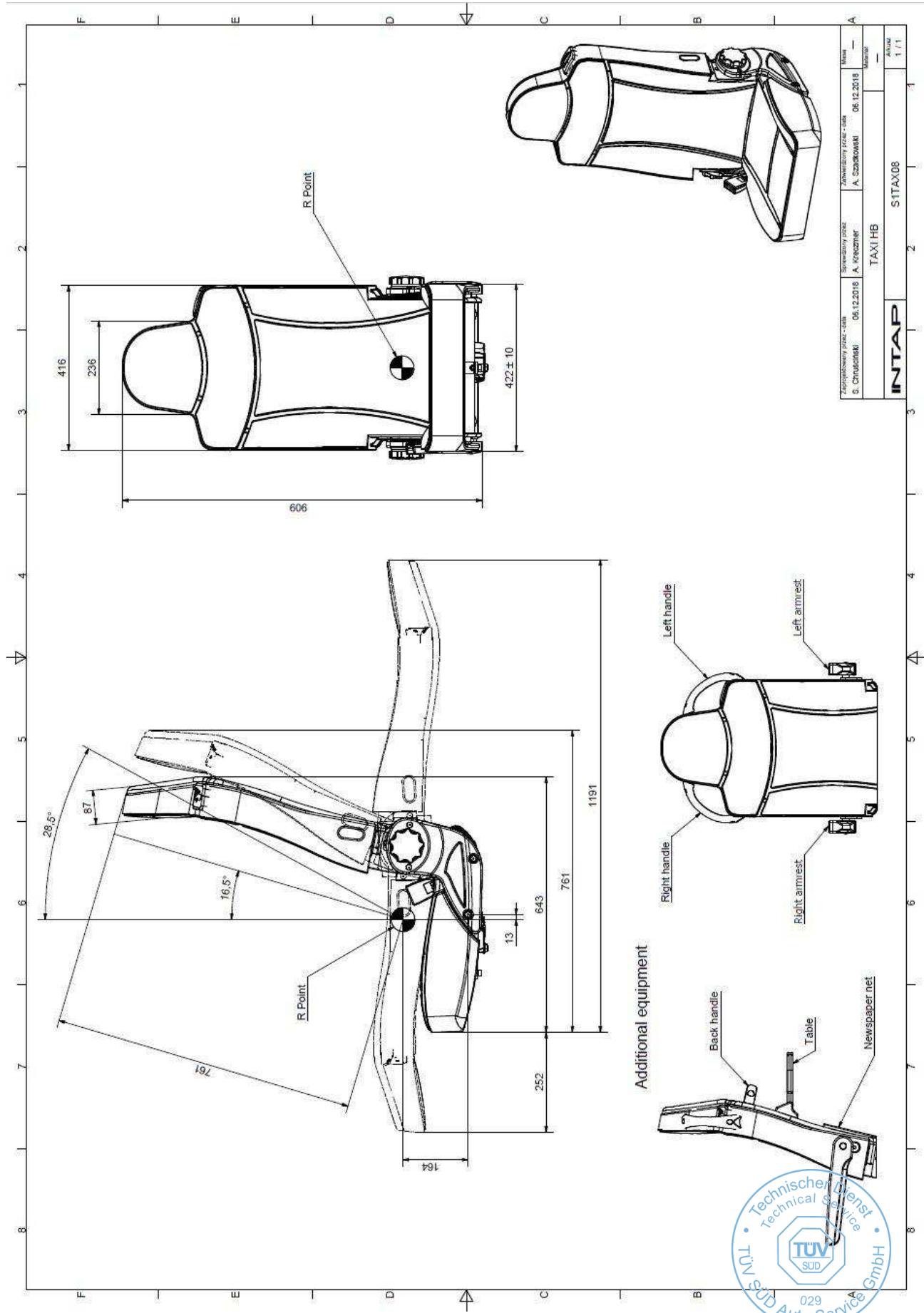


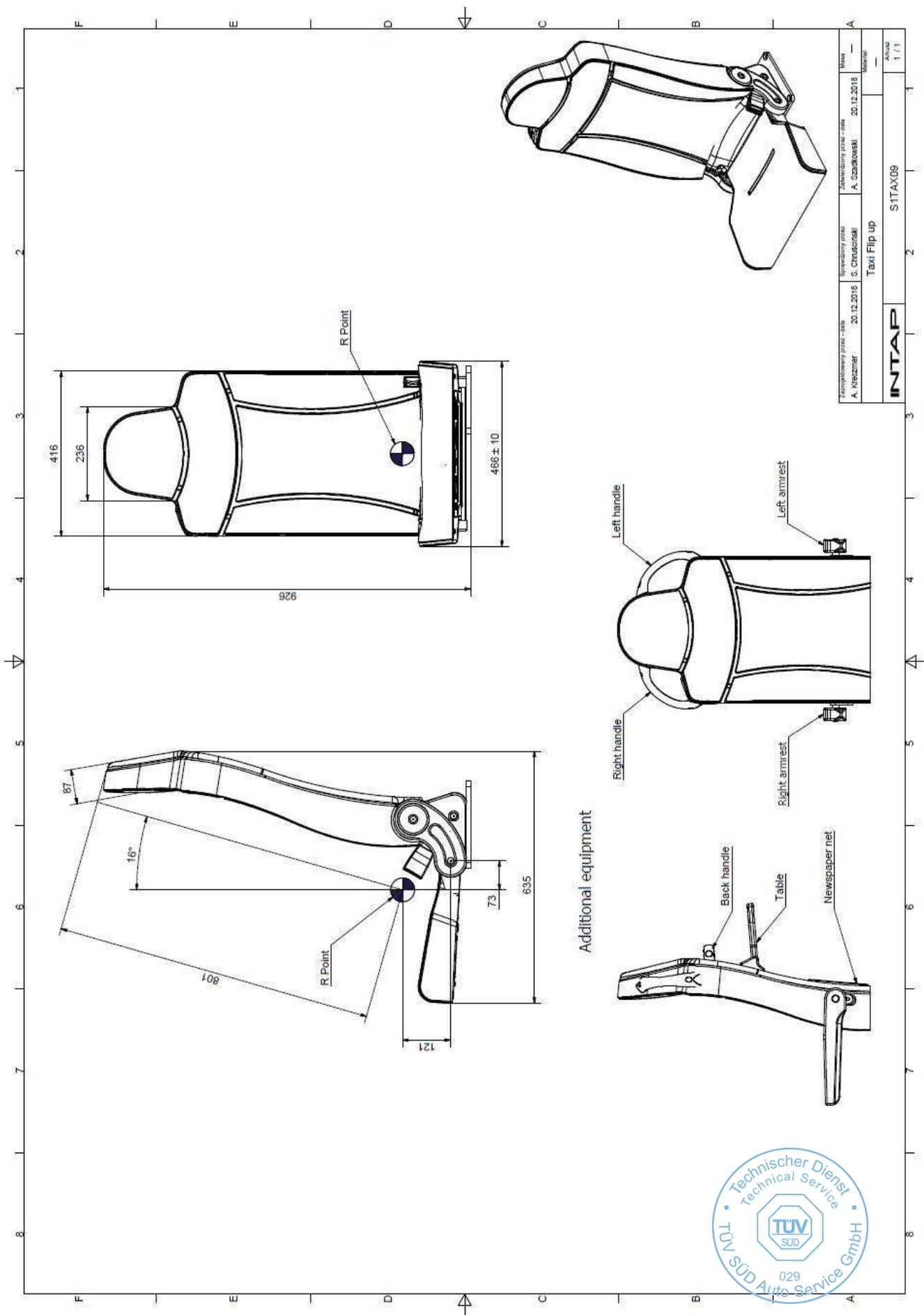


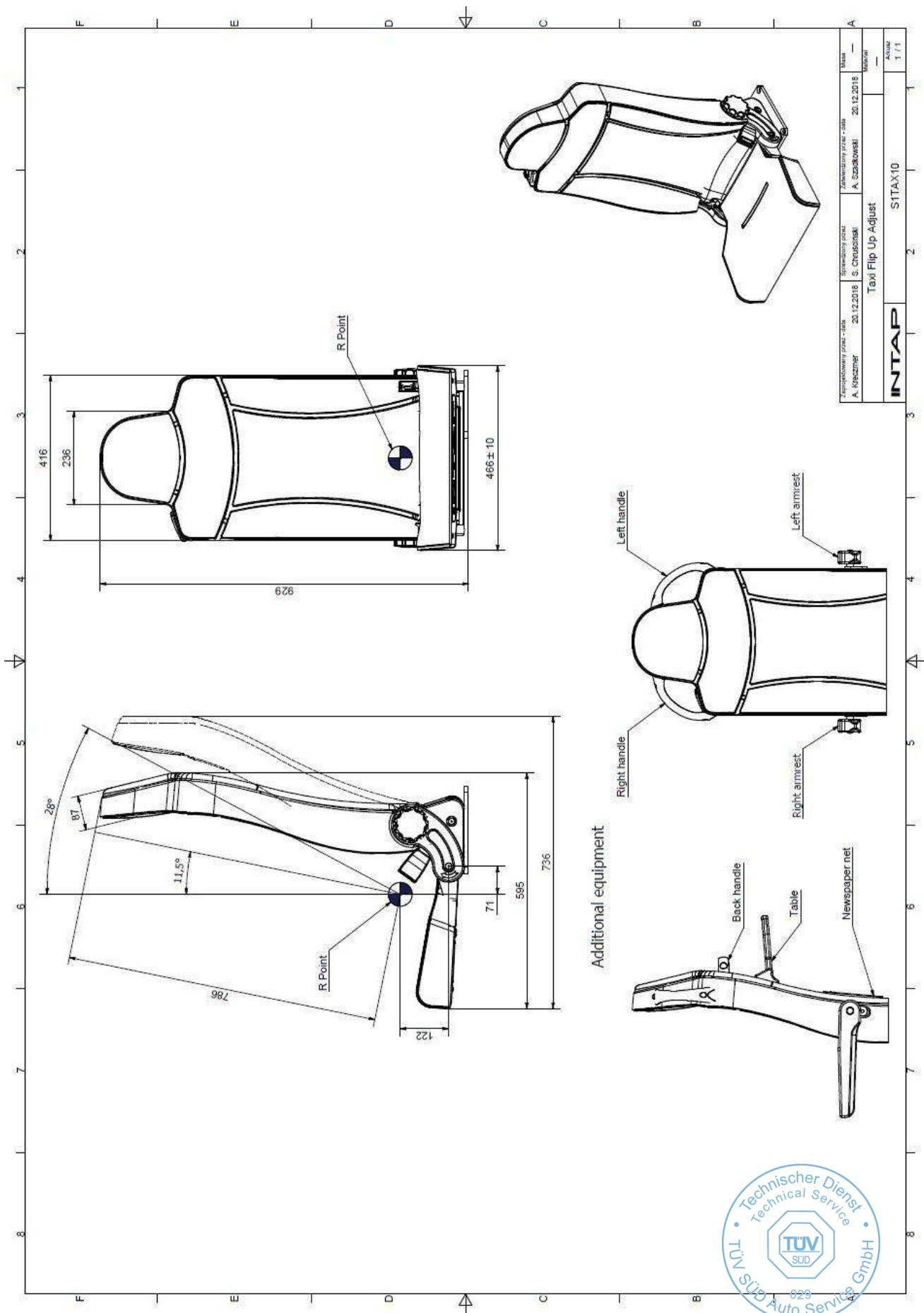


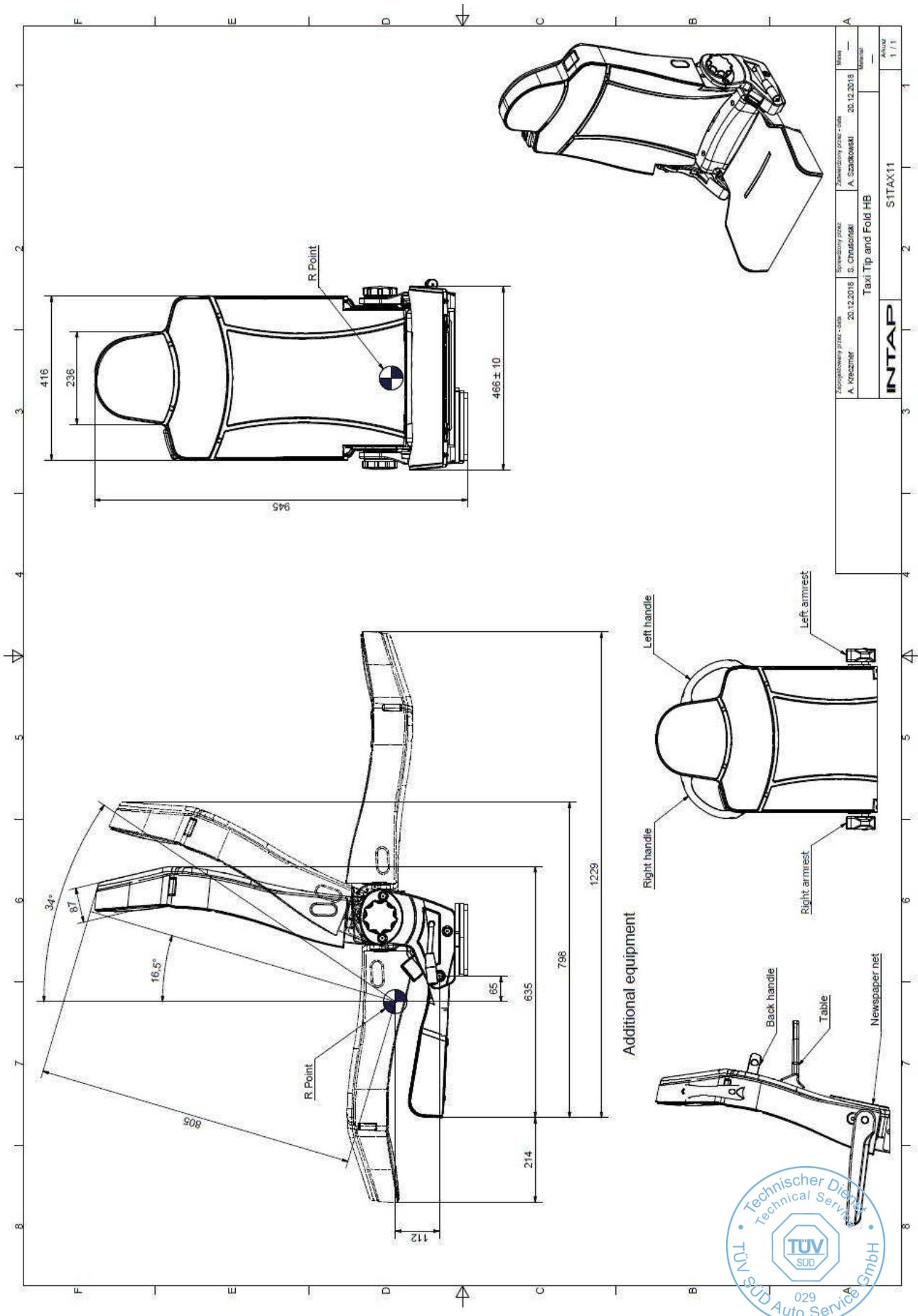


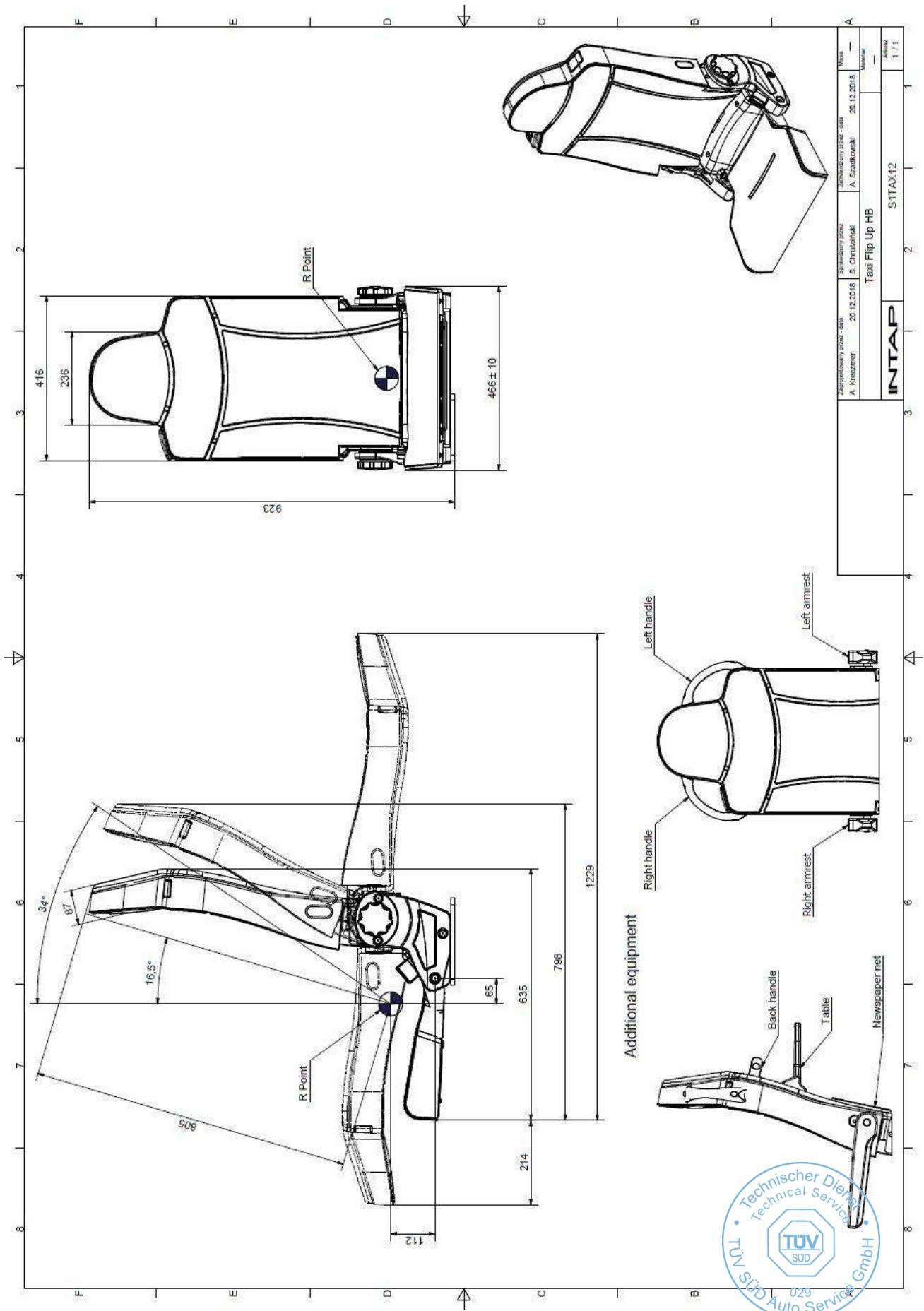




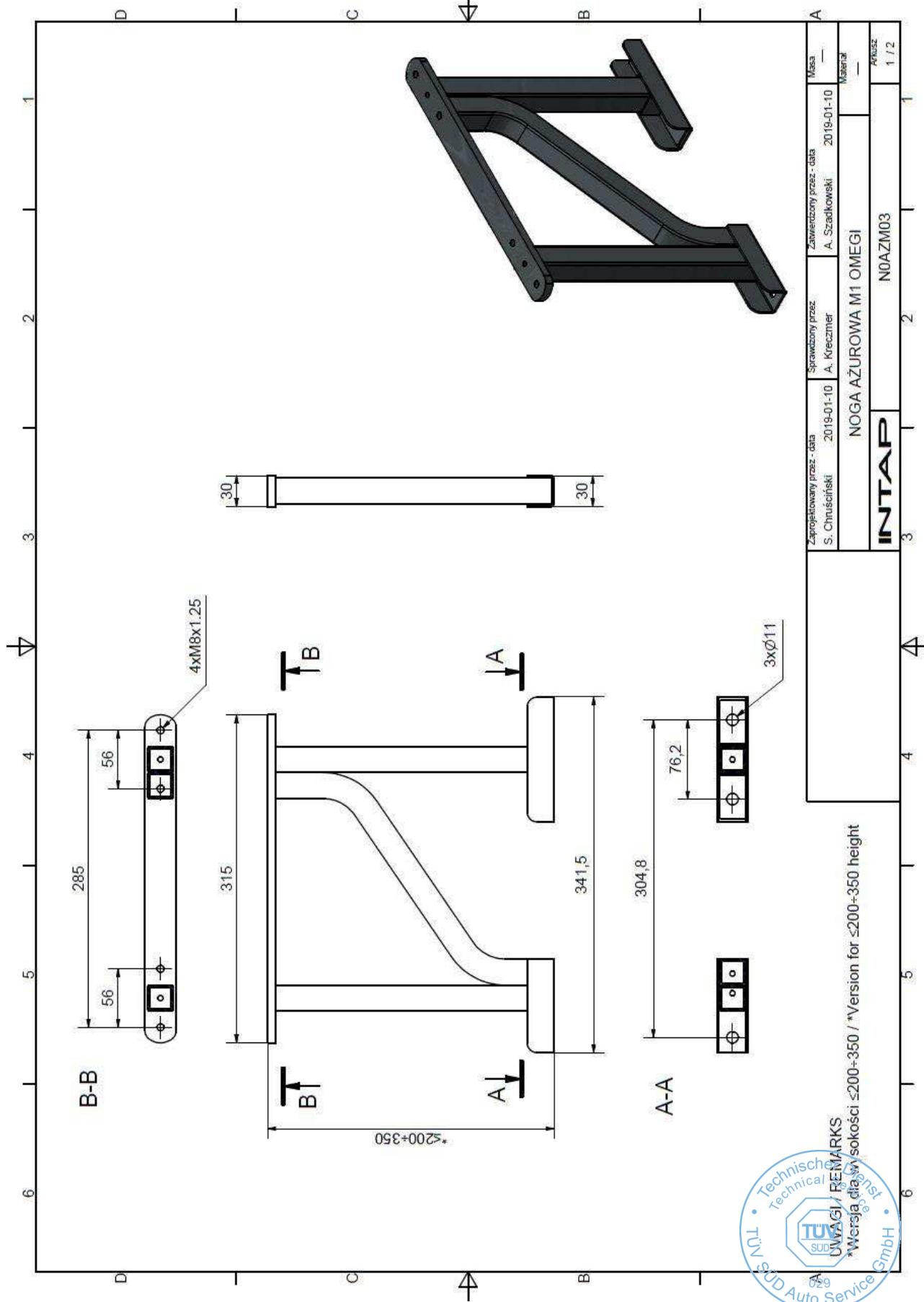


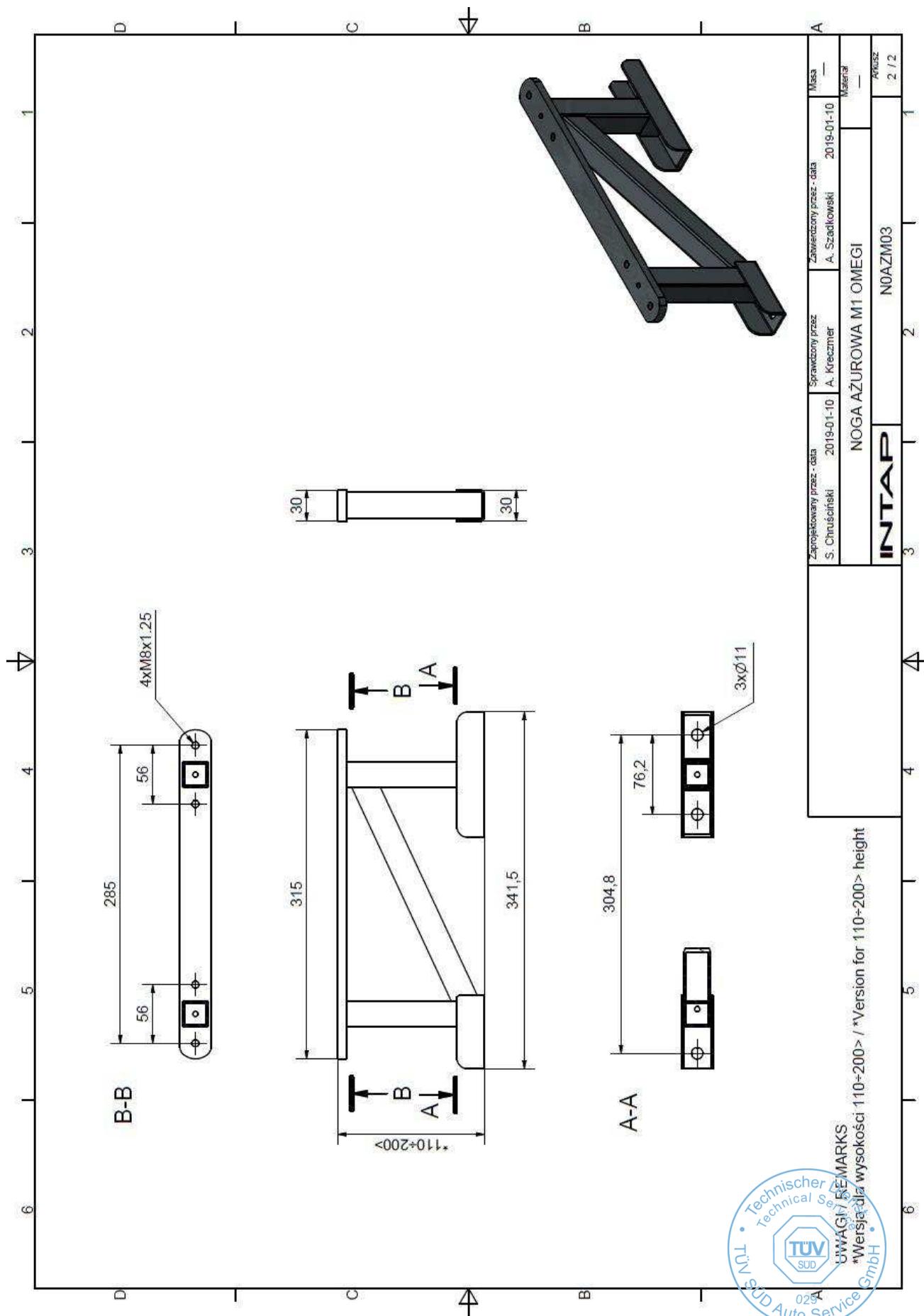


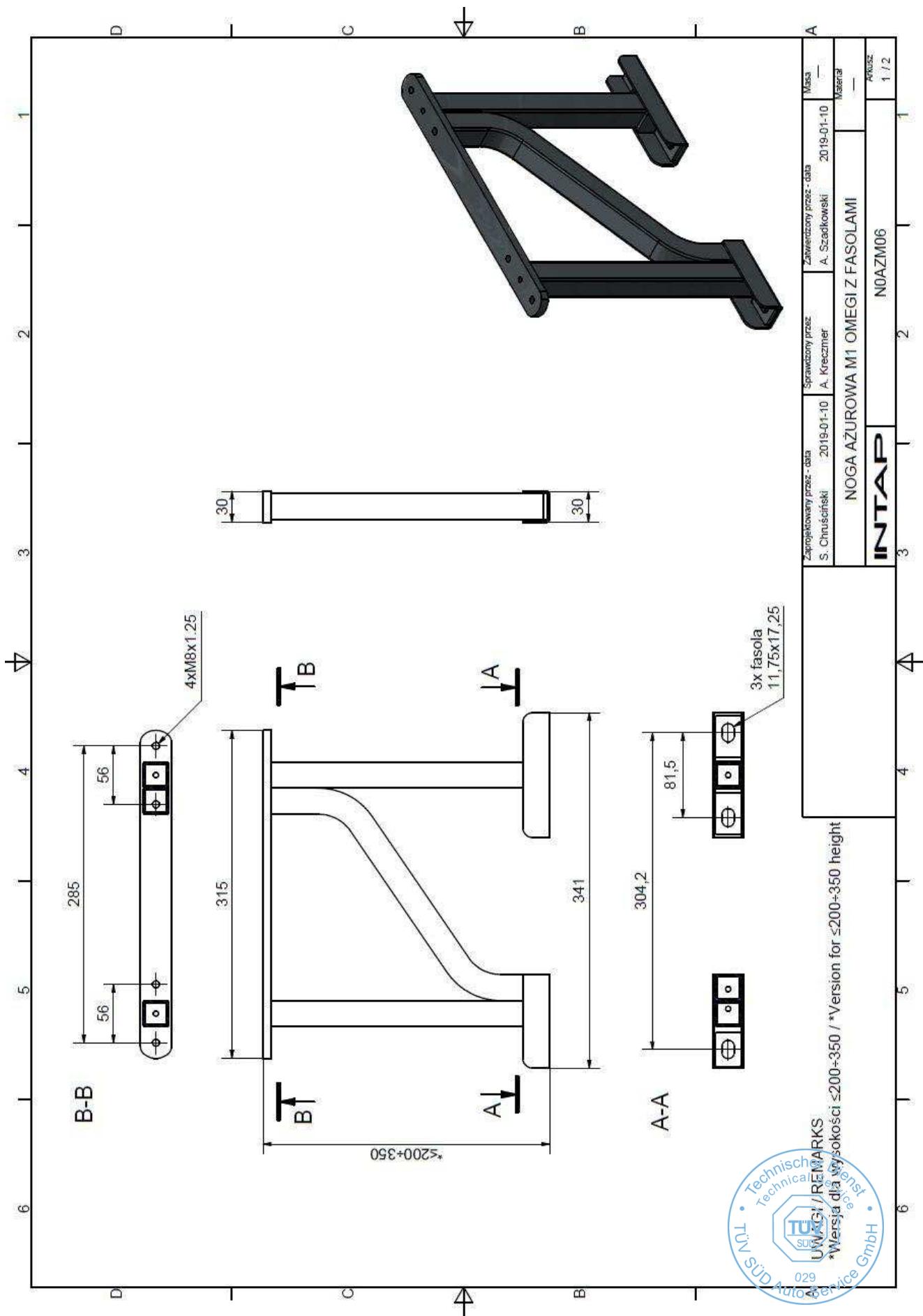


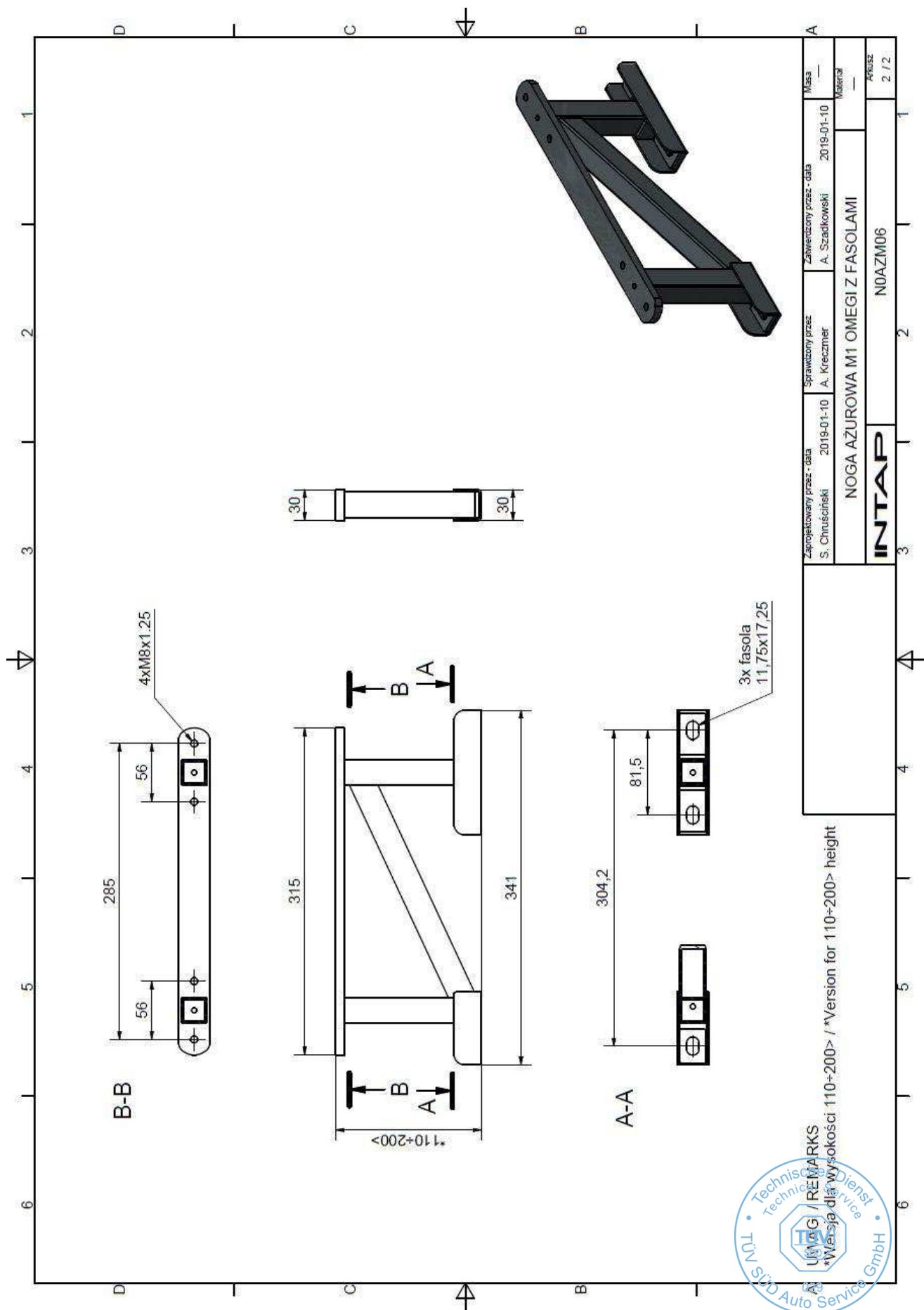


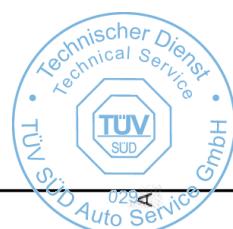
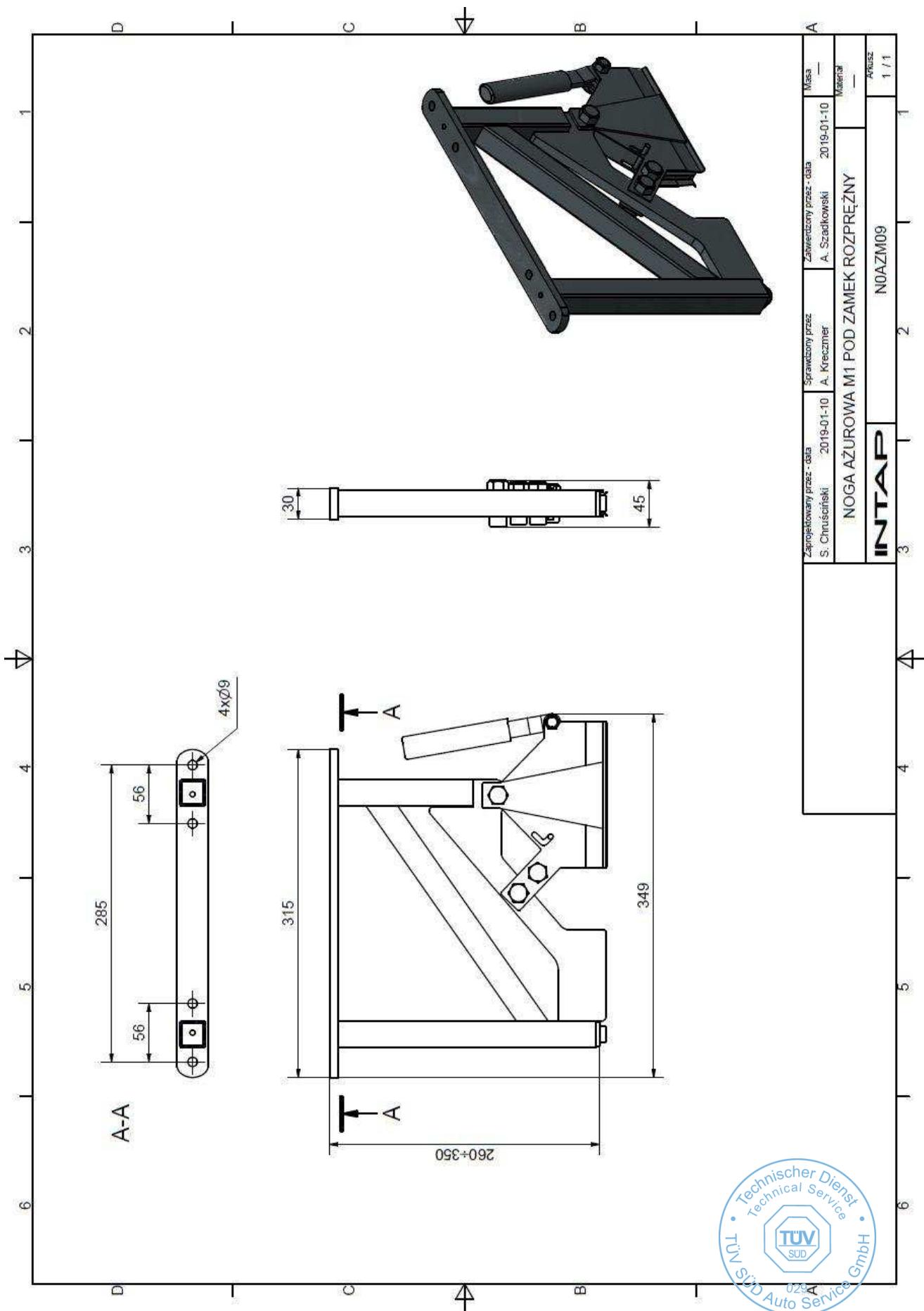
Appendix 3 – Legs

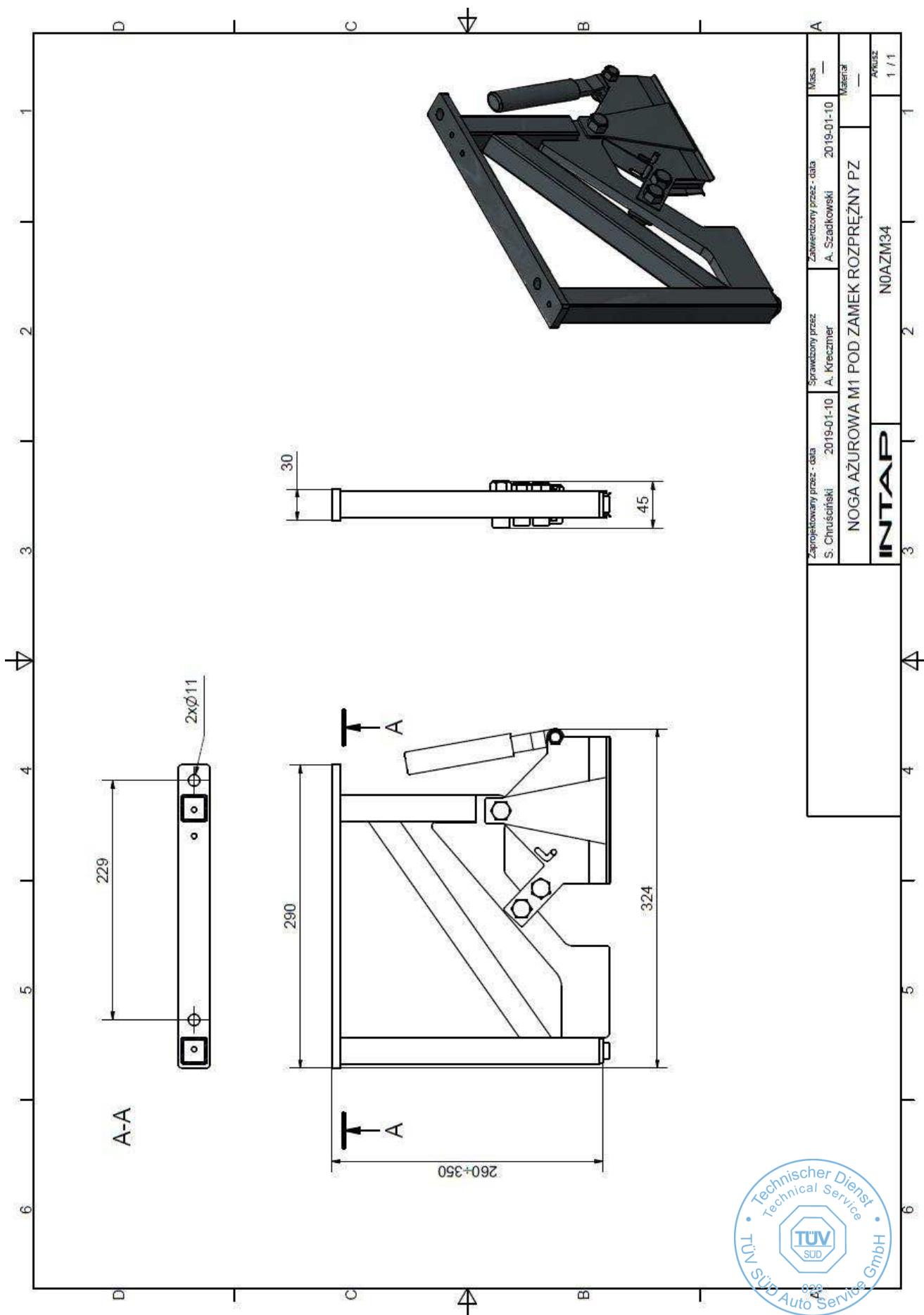


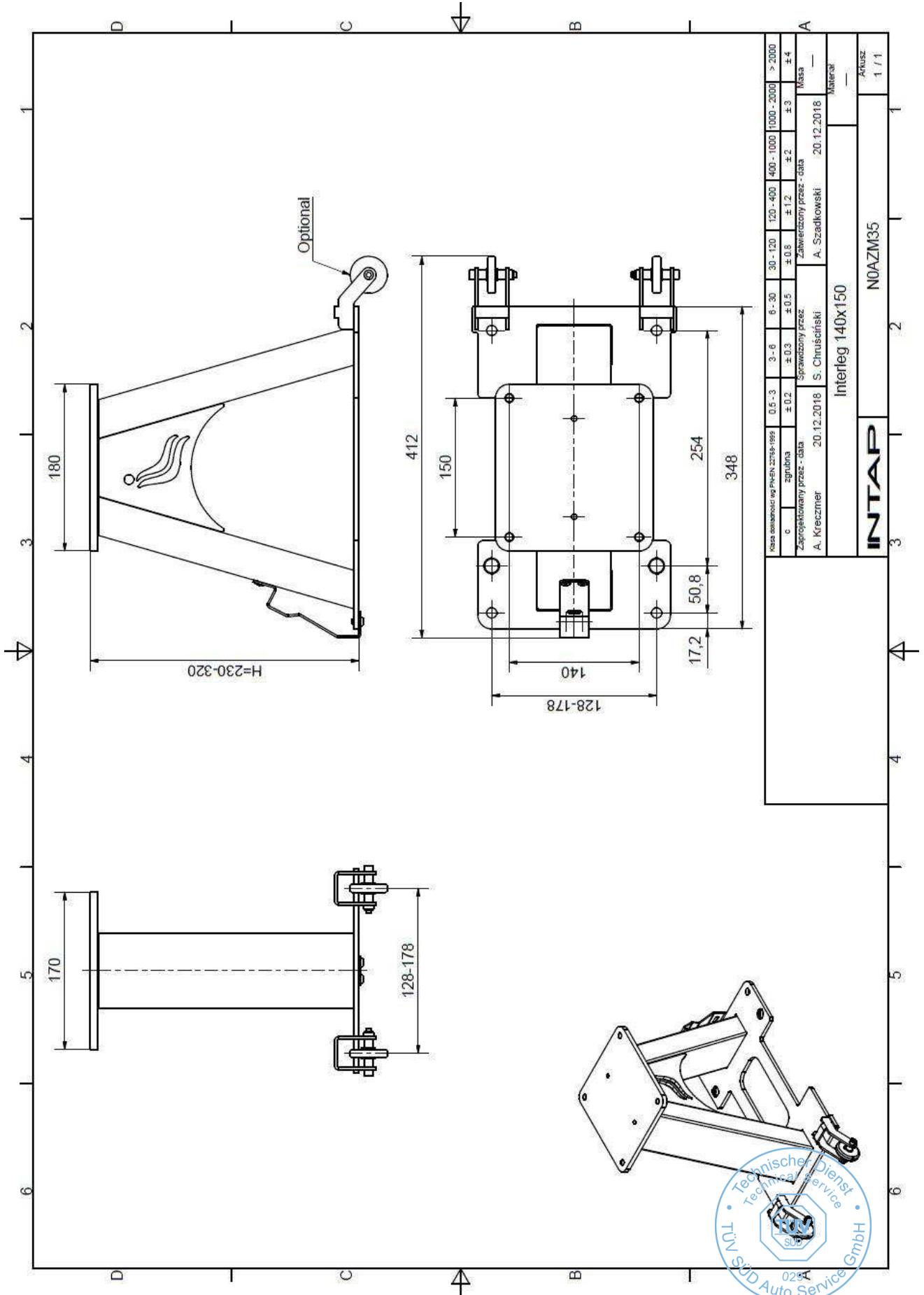


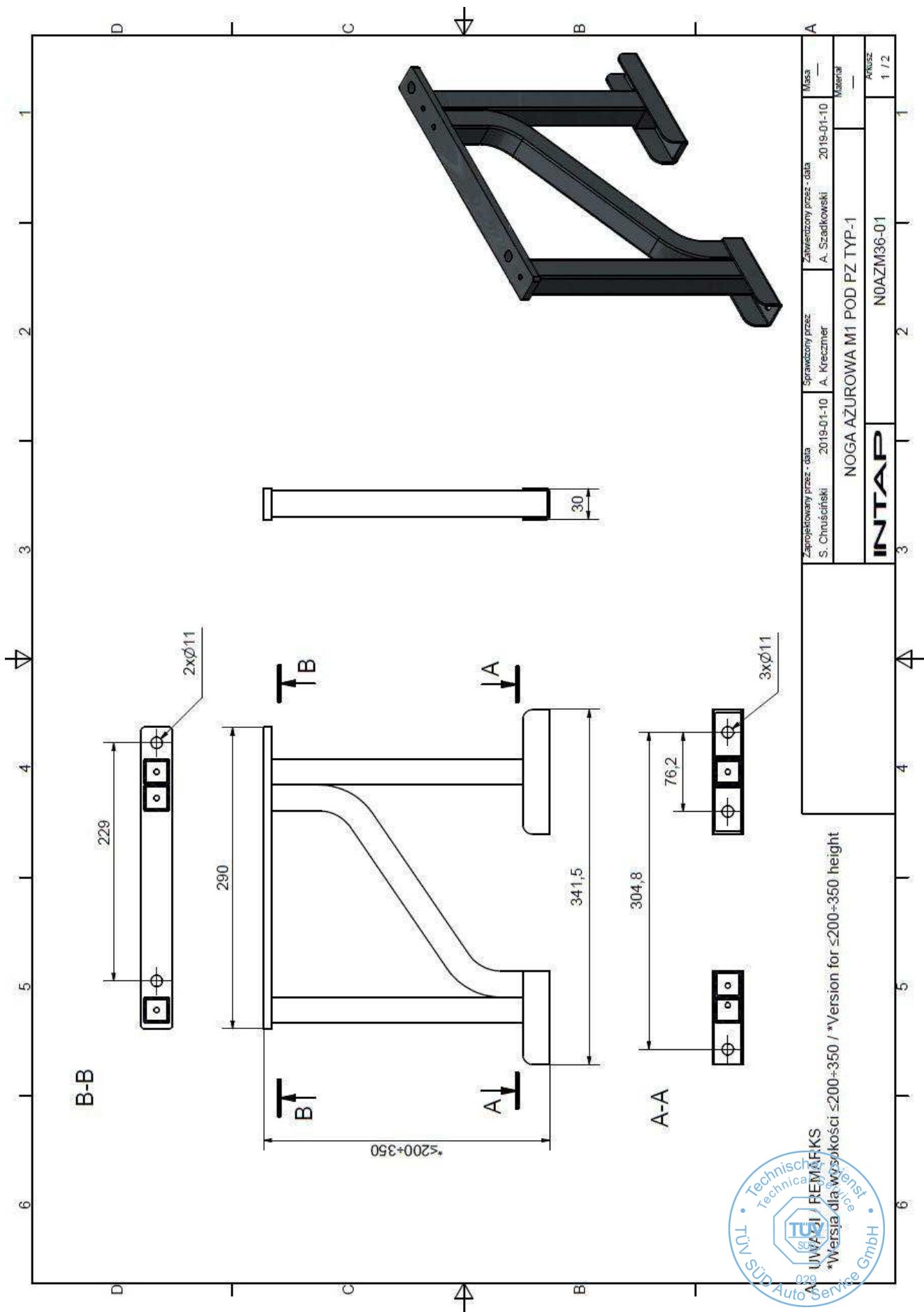


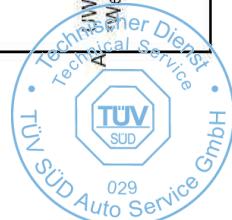
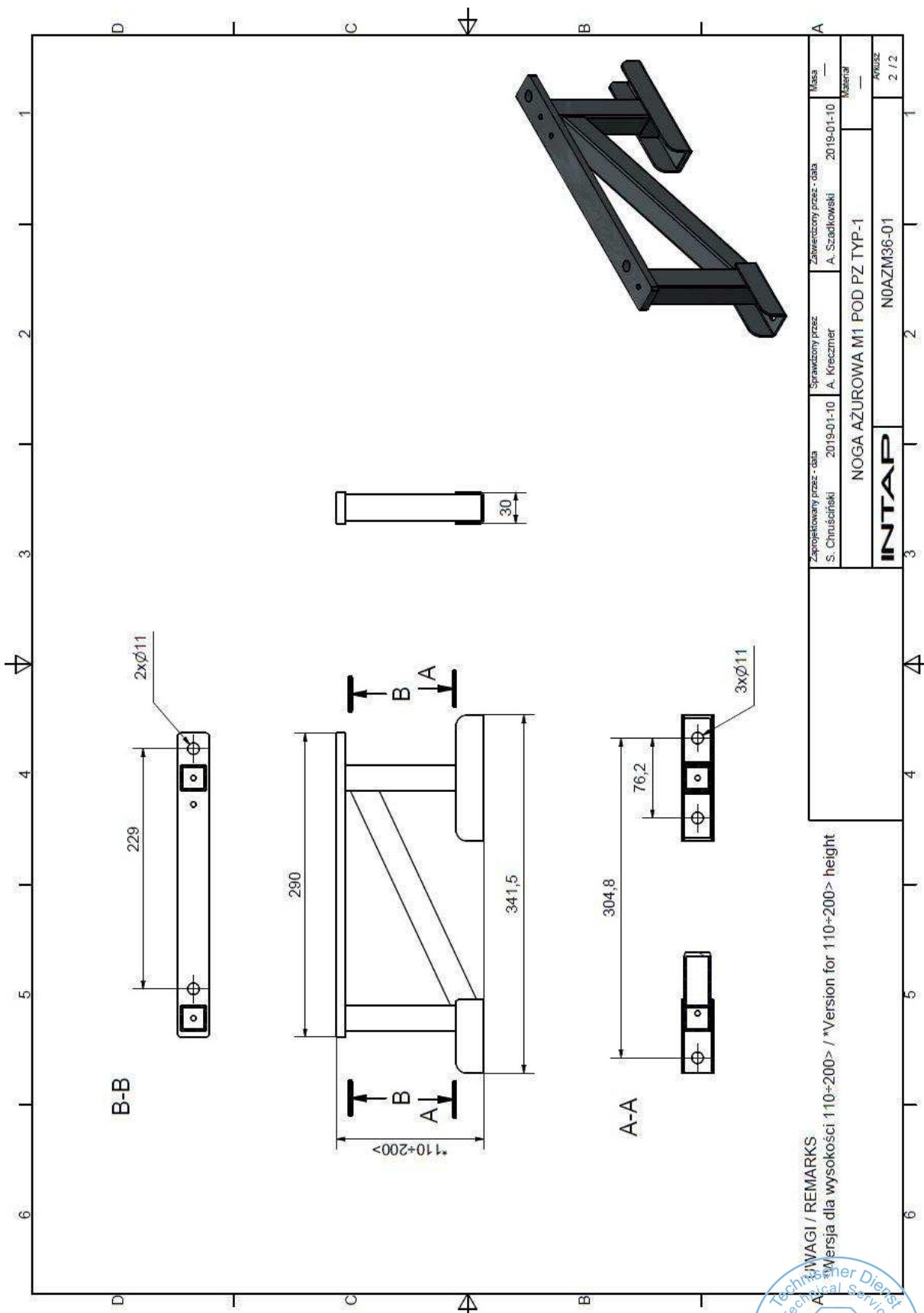


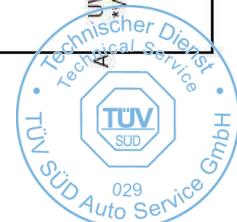
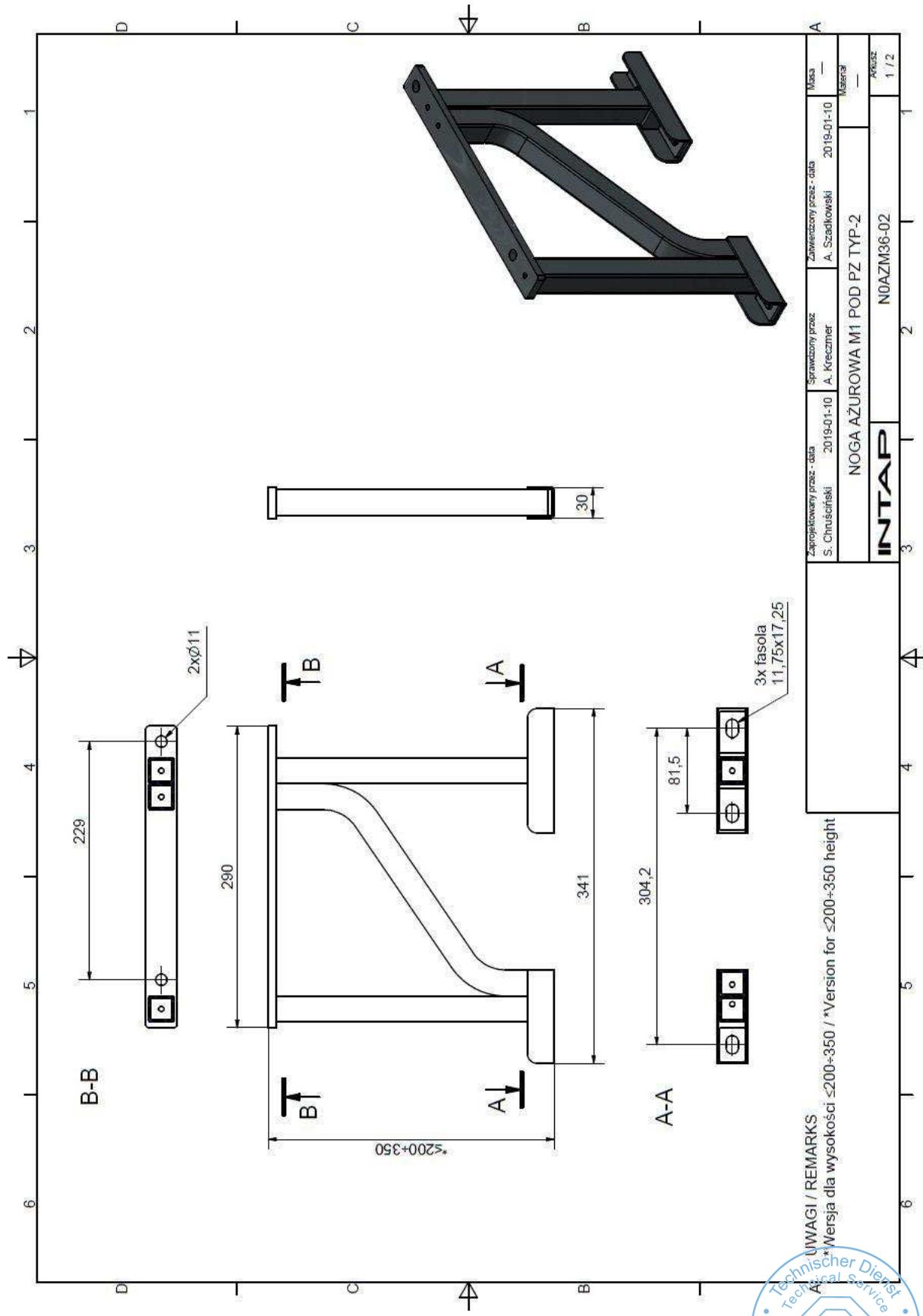


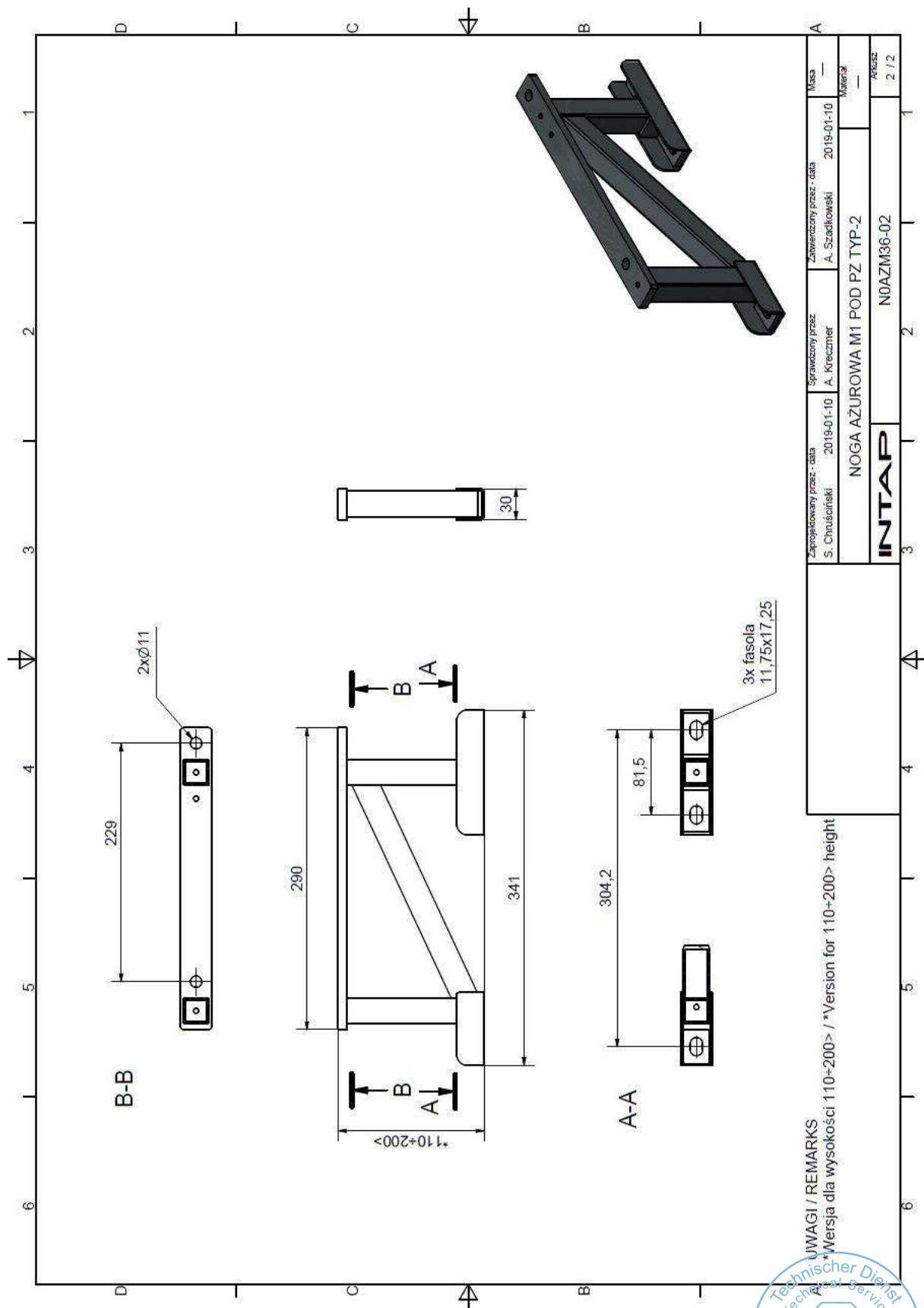


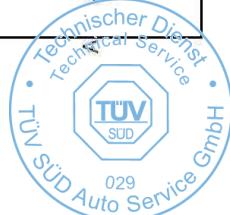
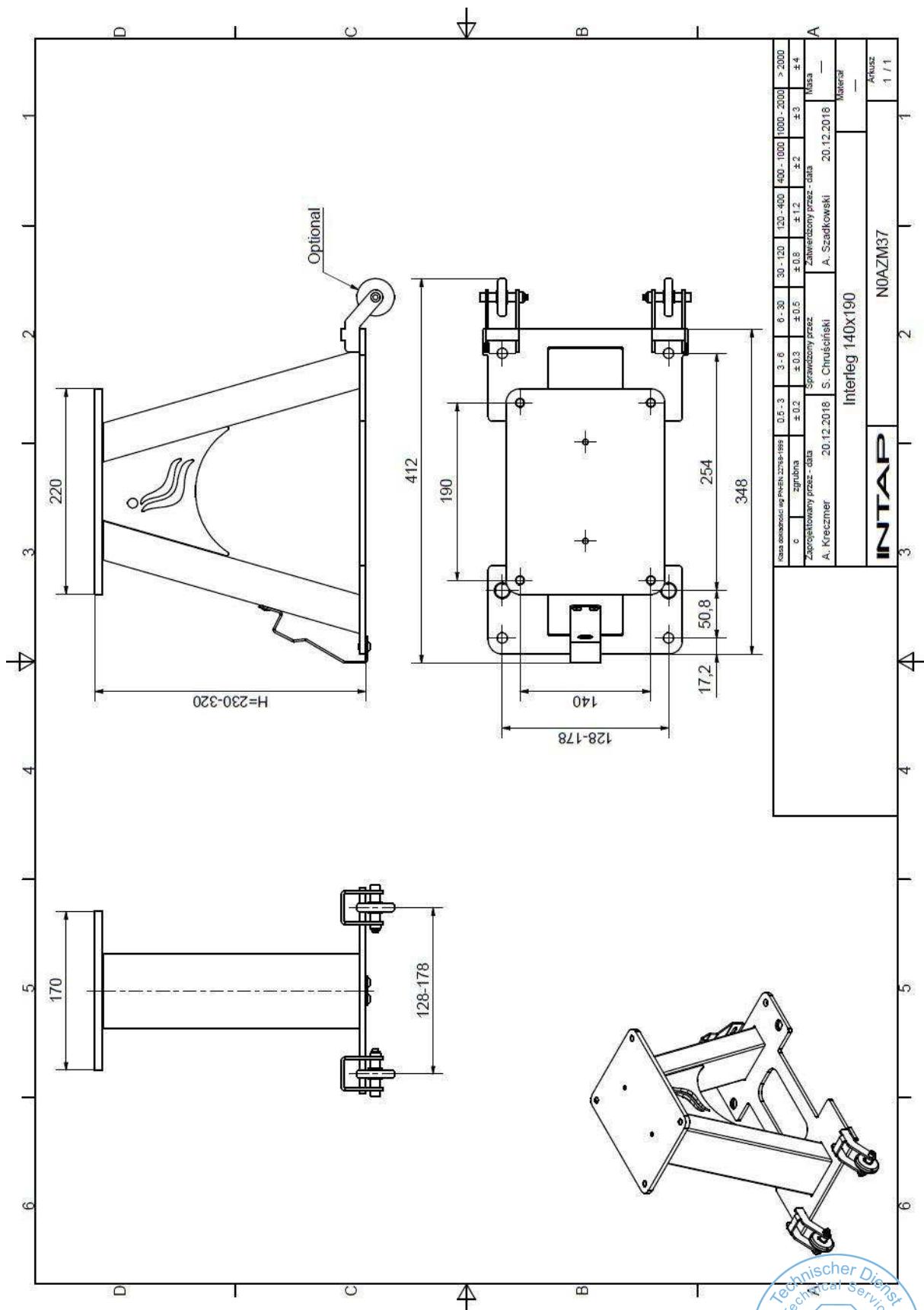


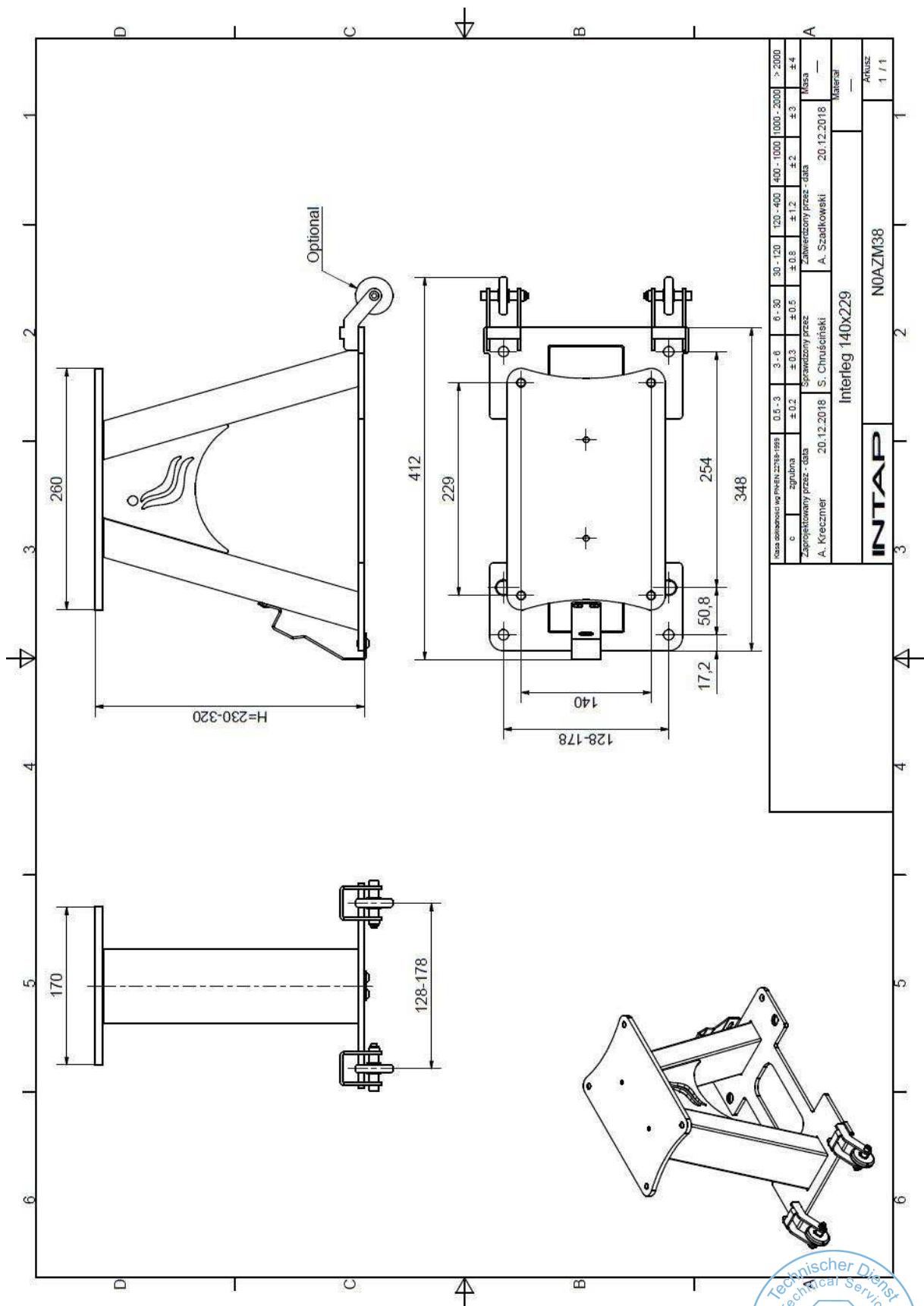


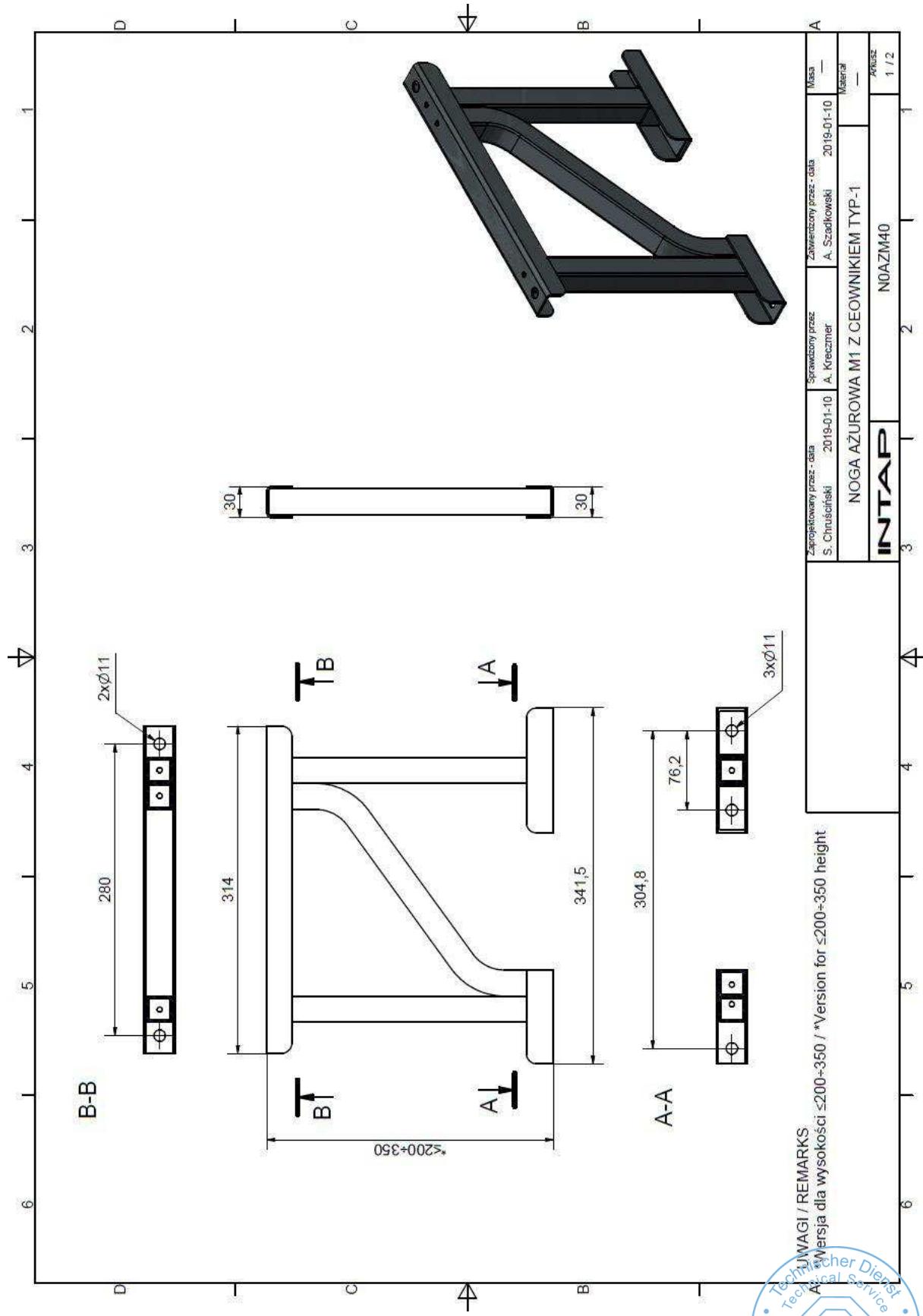


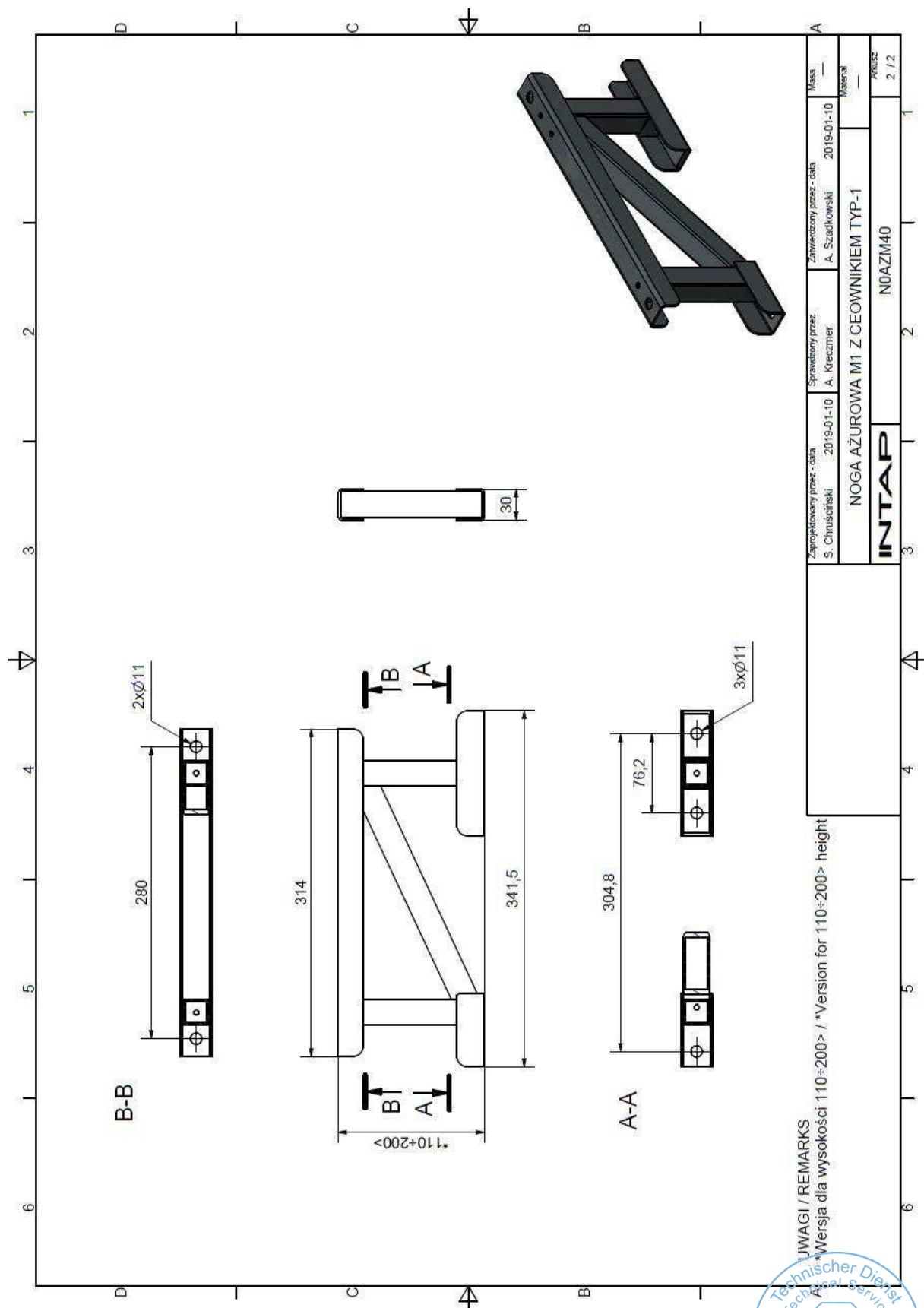


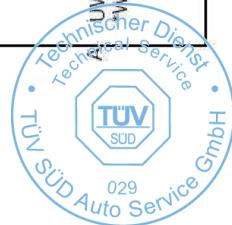
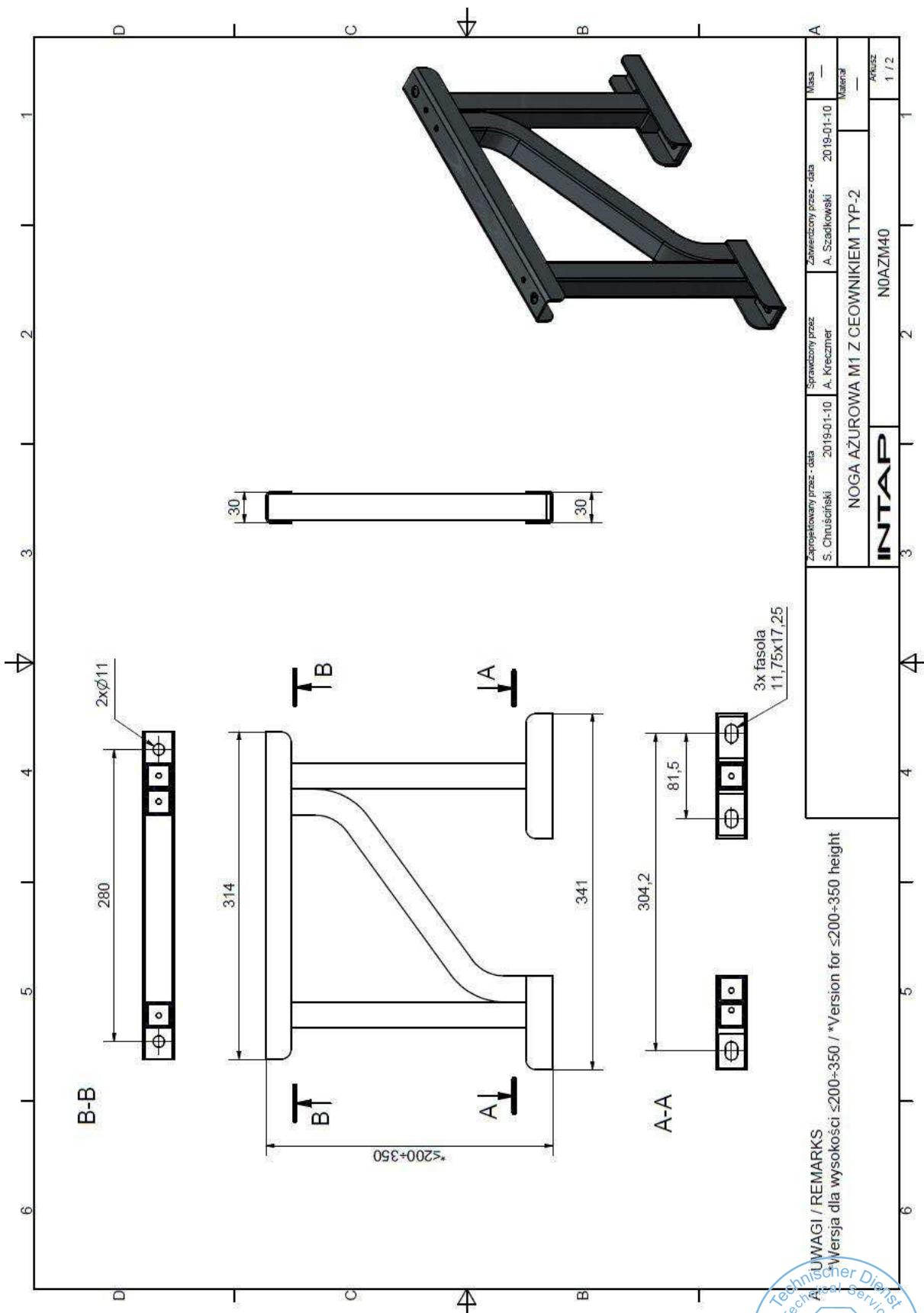


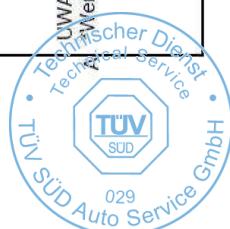
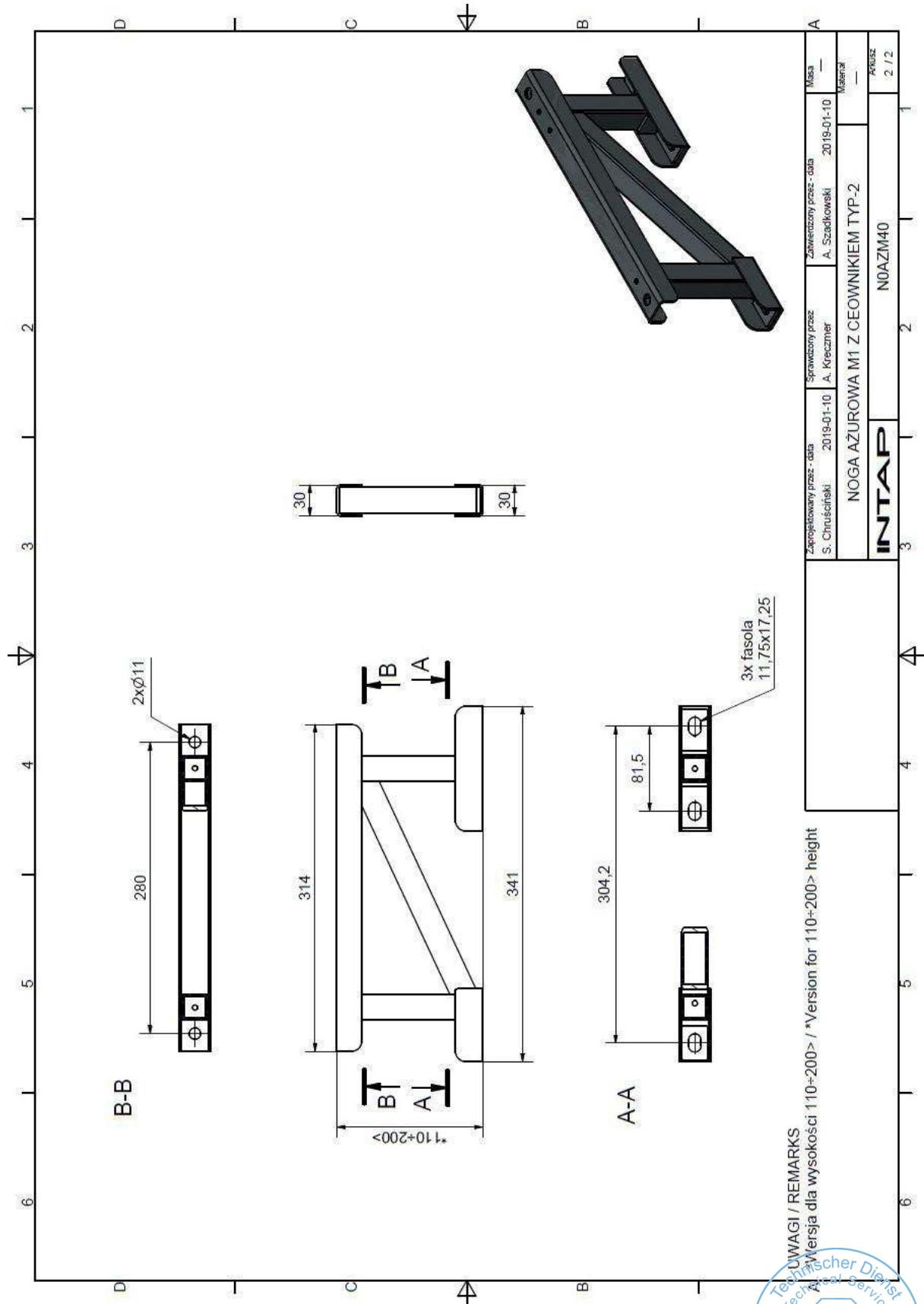


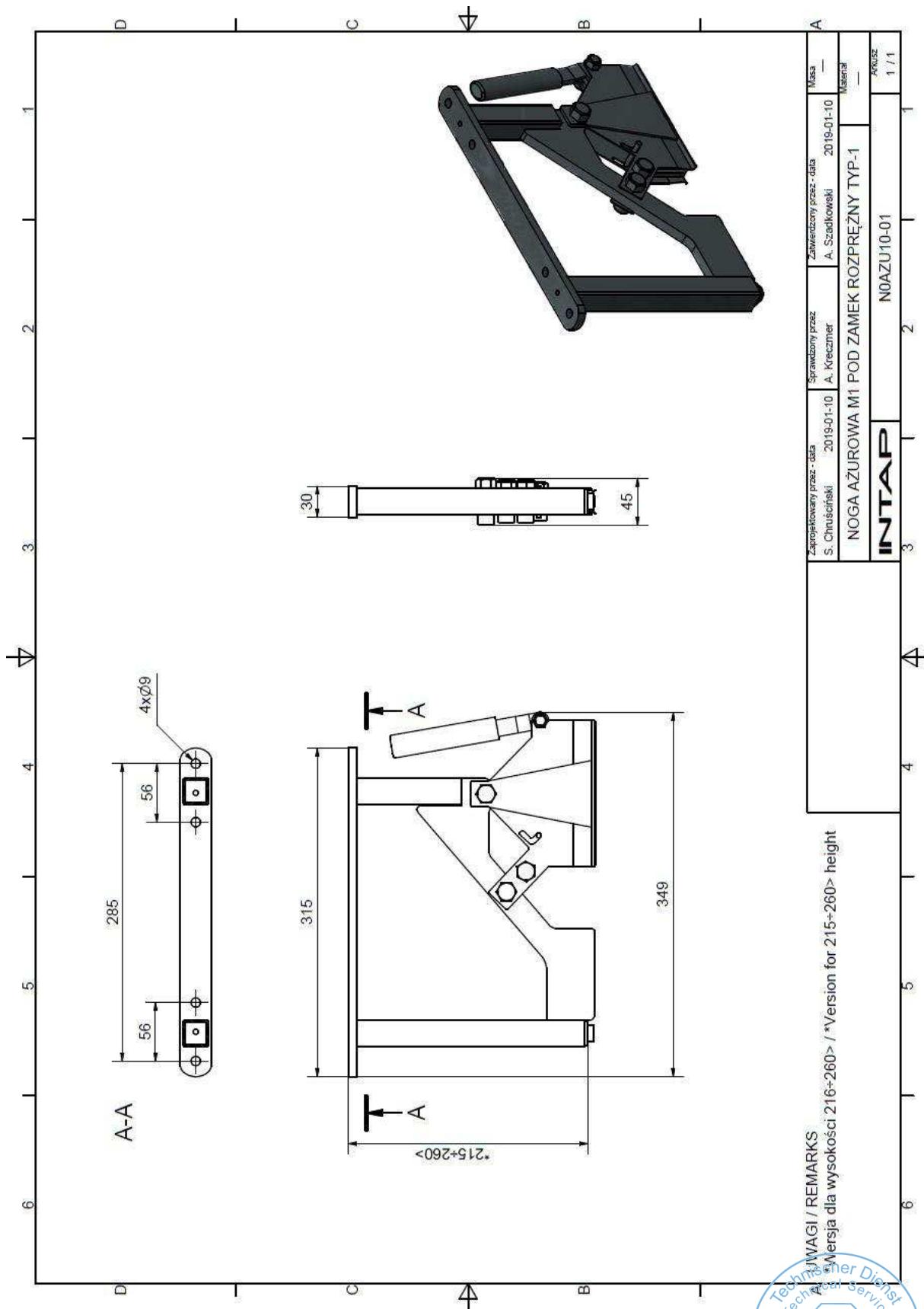












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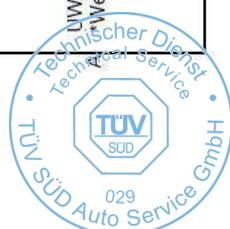
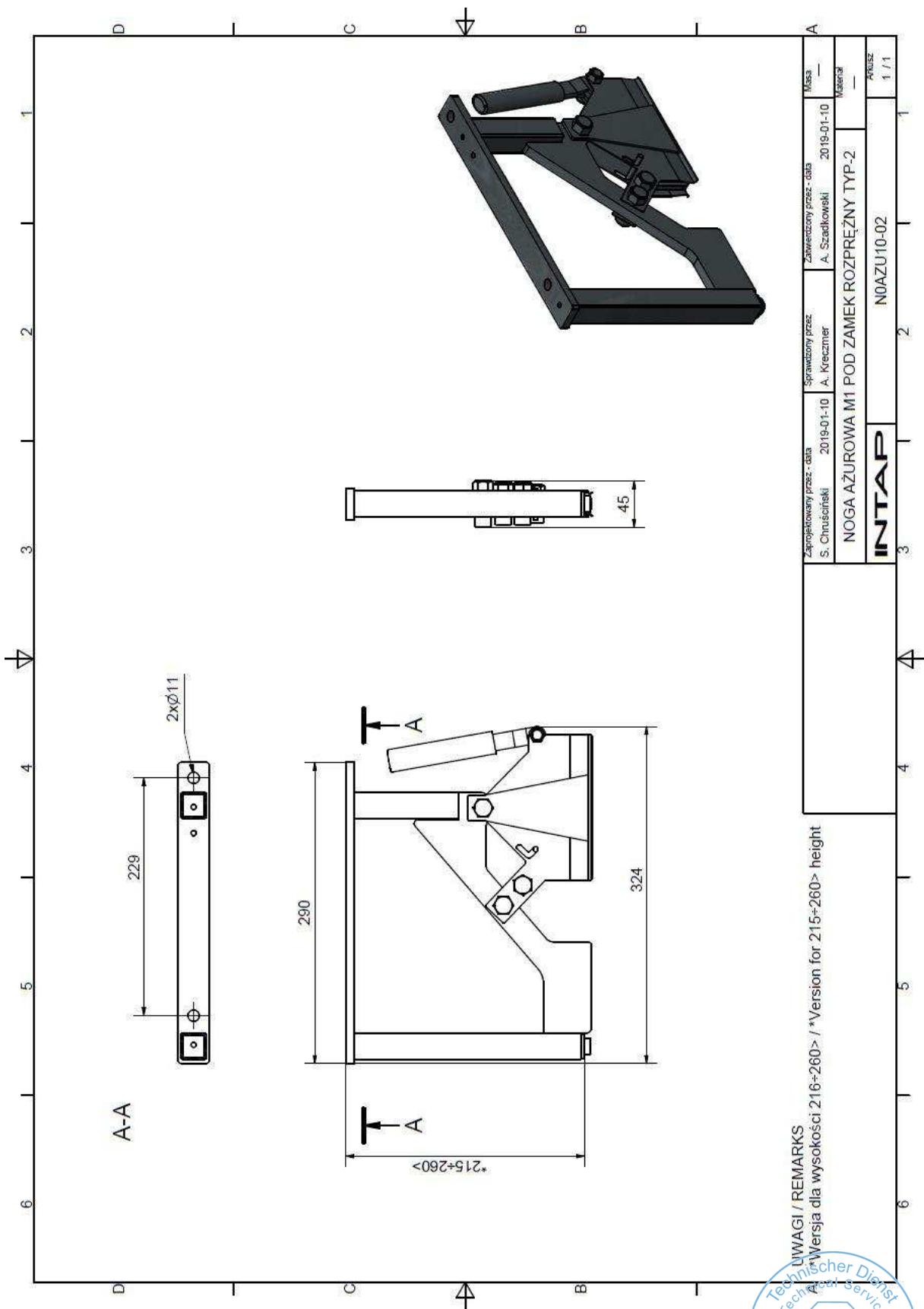
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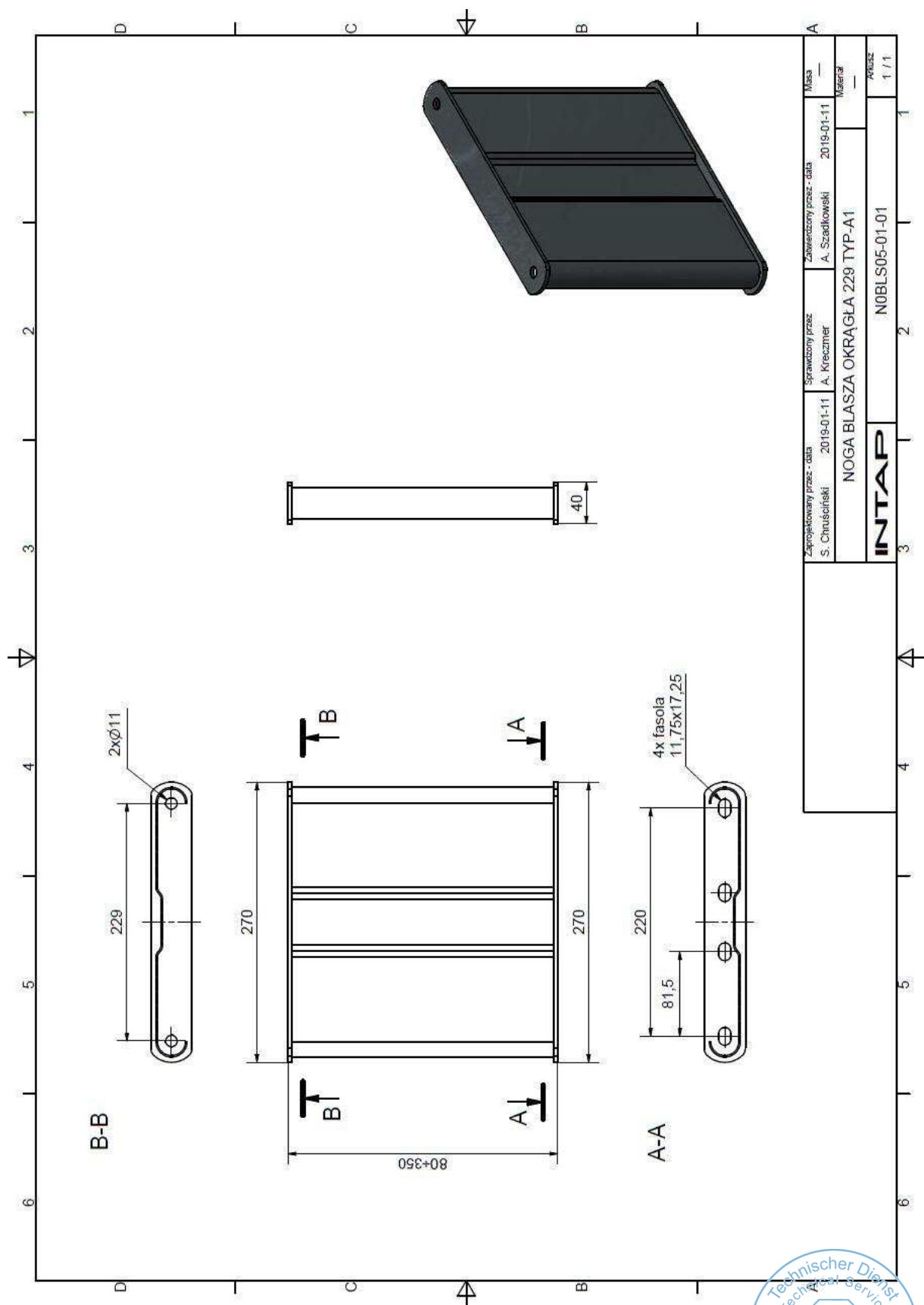
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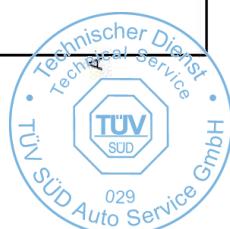
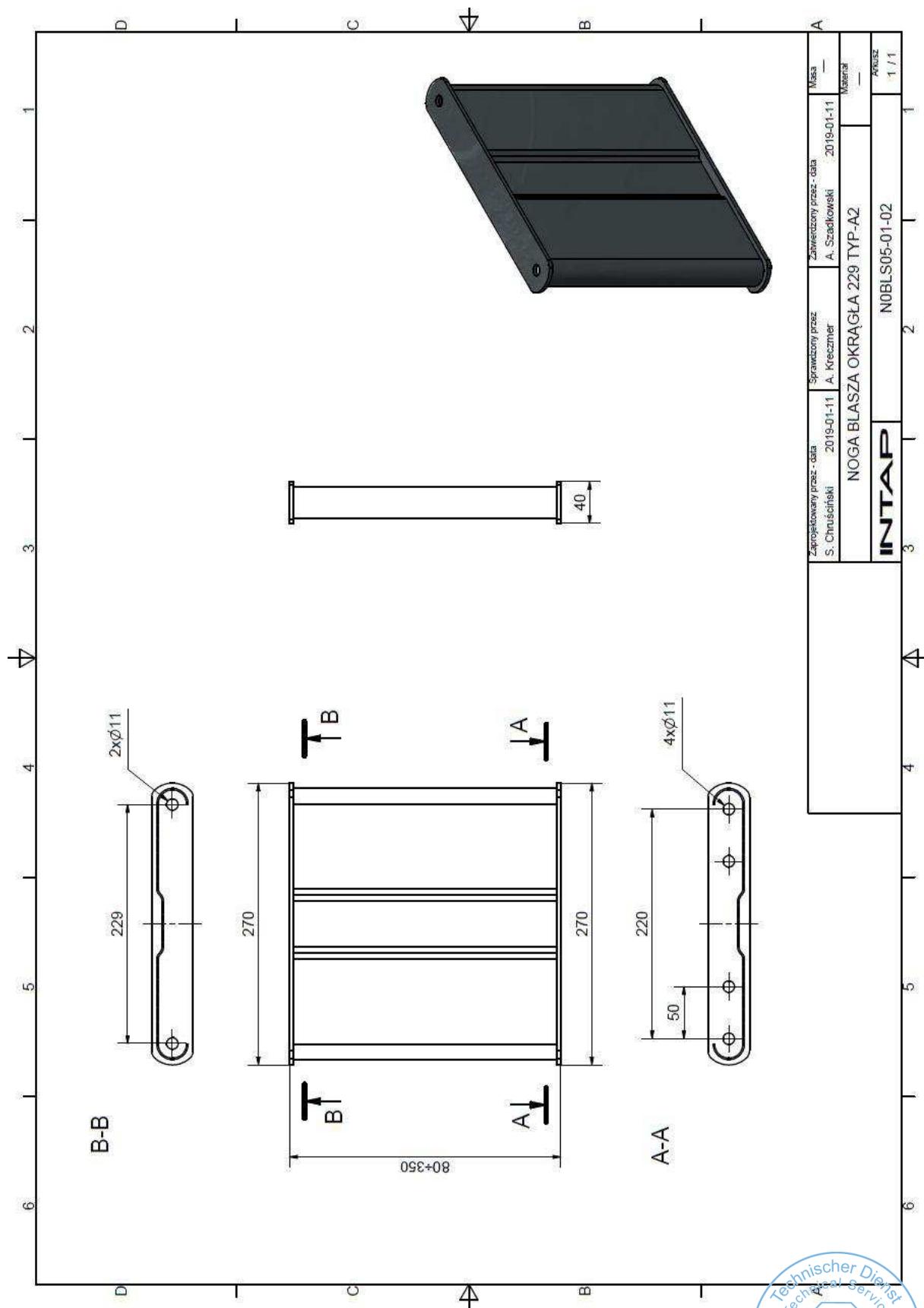
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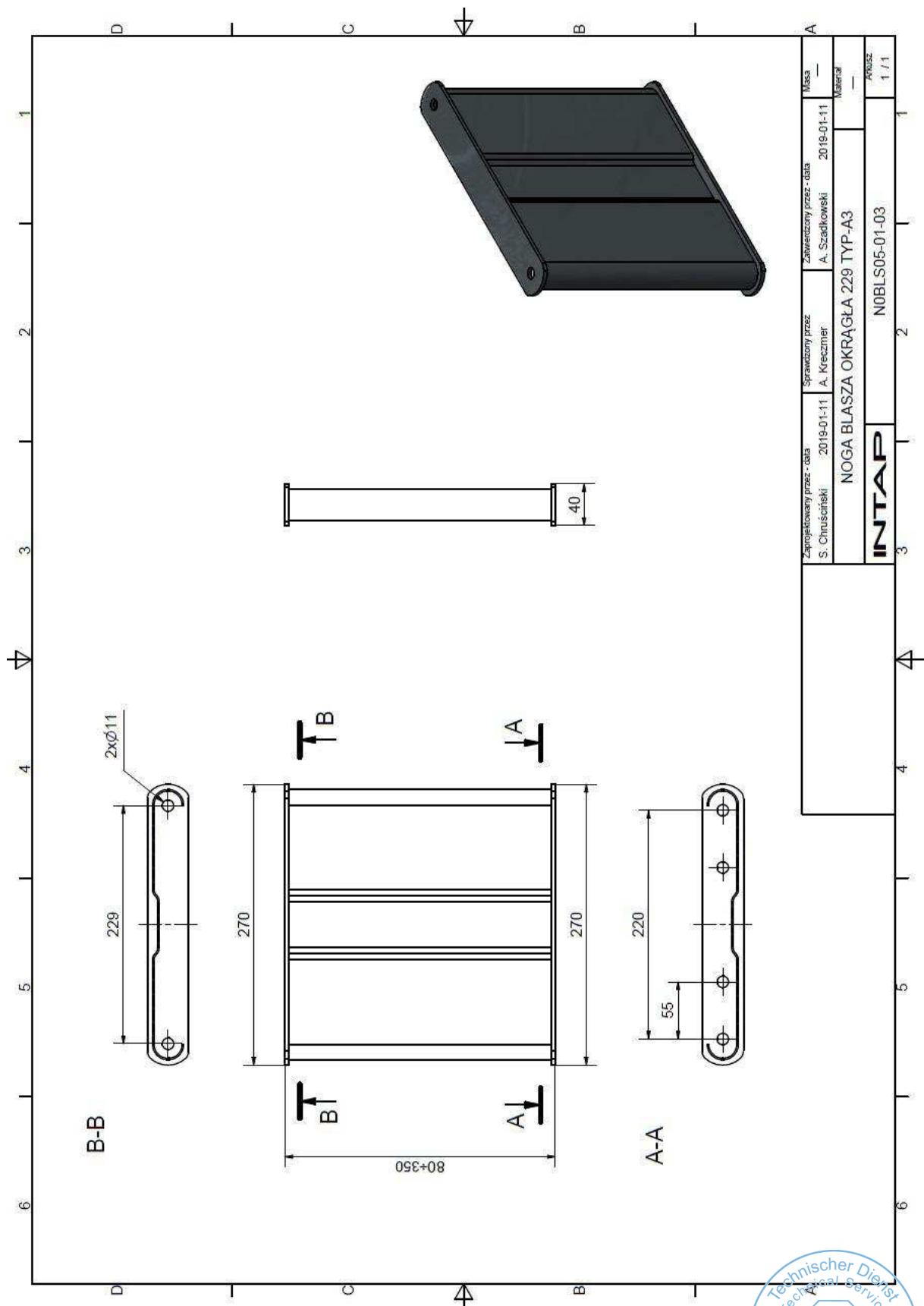
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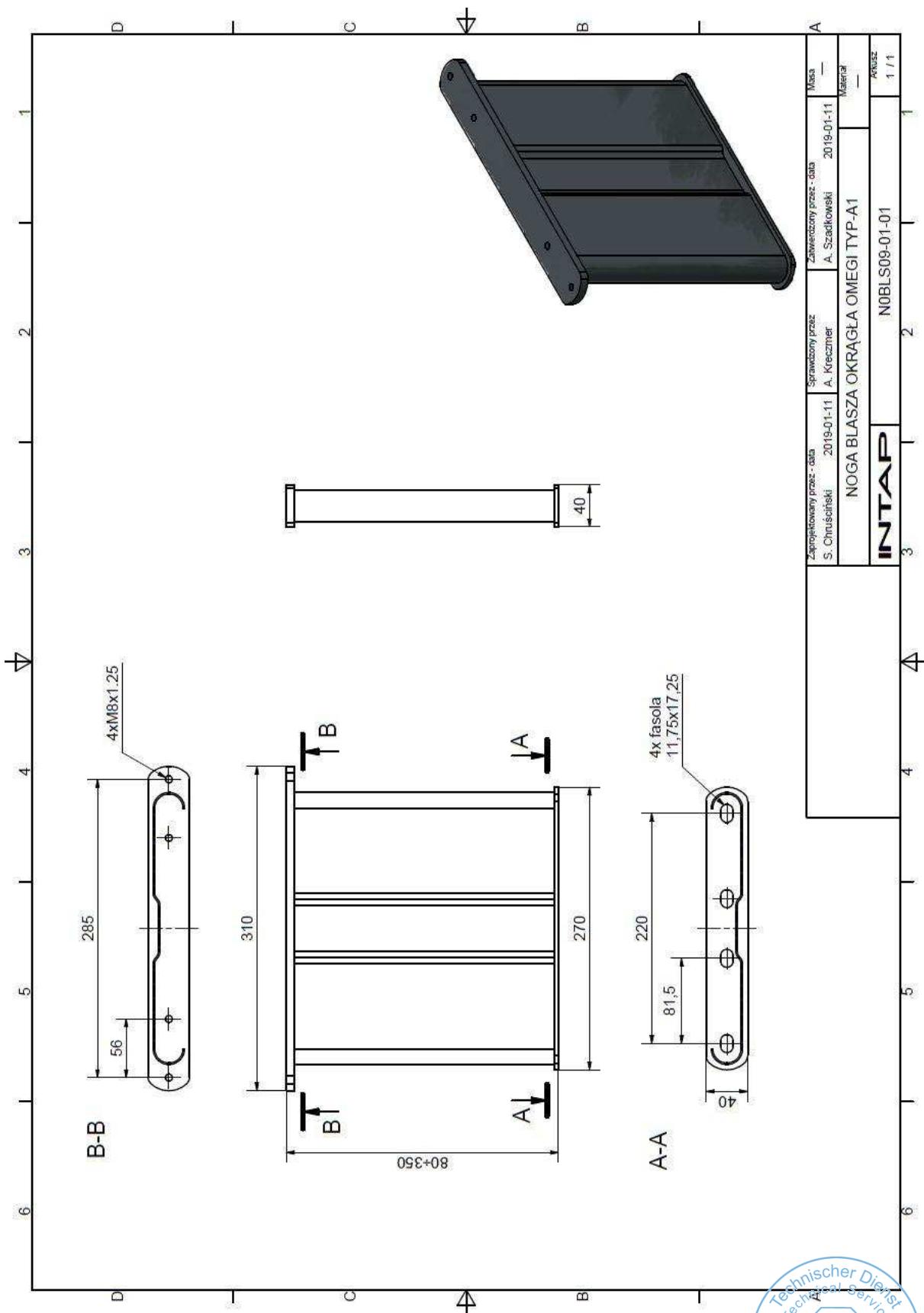


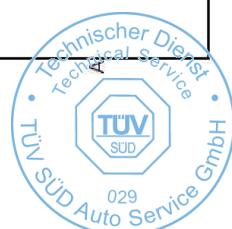
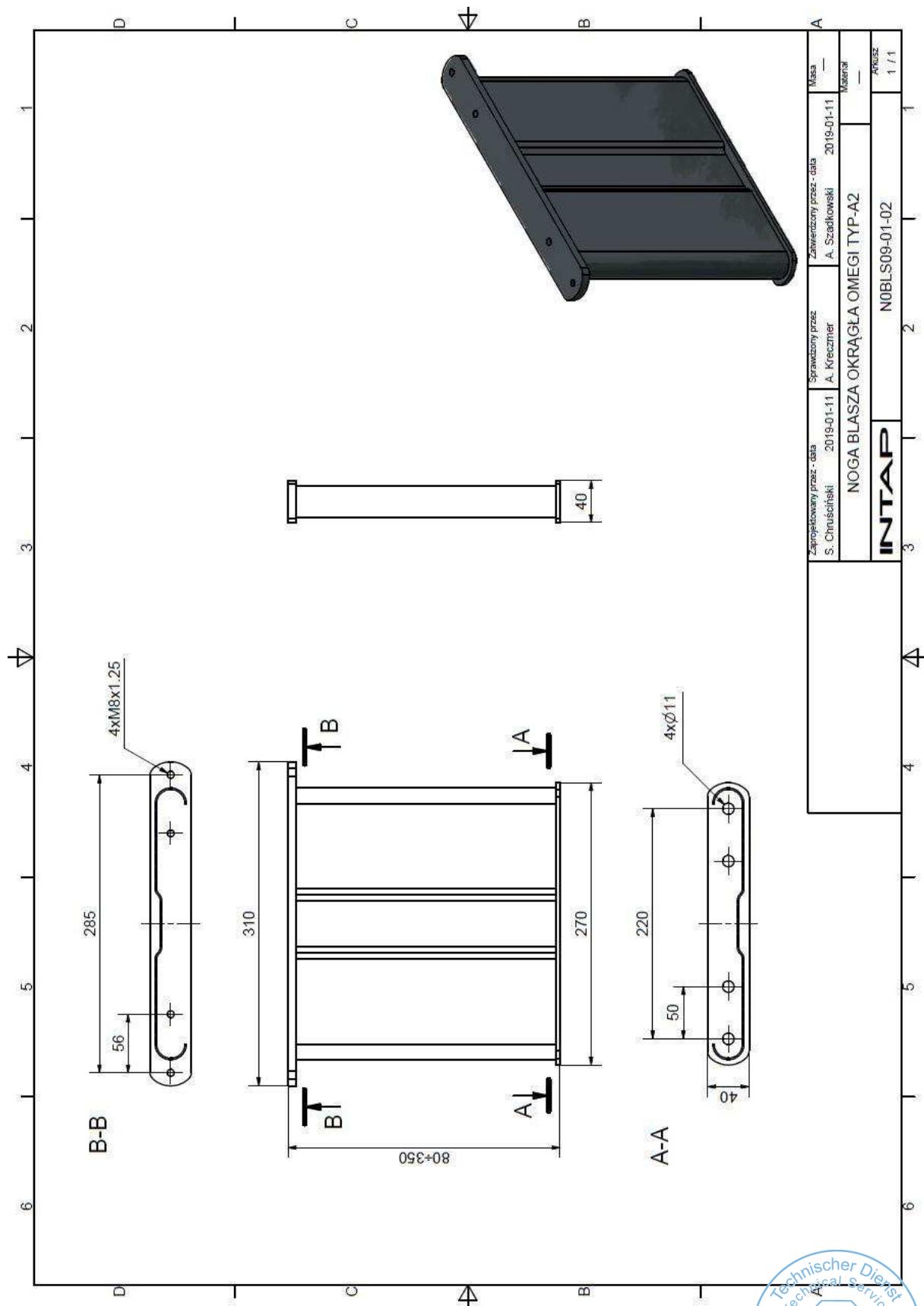
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NOGA AŻUROWA M1 POD ZAMEK ROZPRĘŻNY TYP-2	2019-01-10	Masa	—
INTAP			Materiał
NOAZU10-02			Arysza

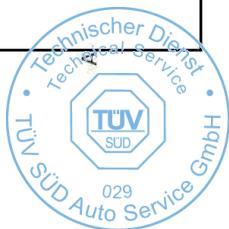
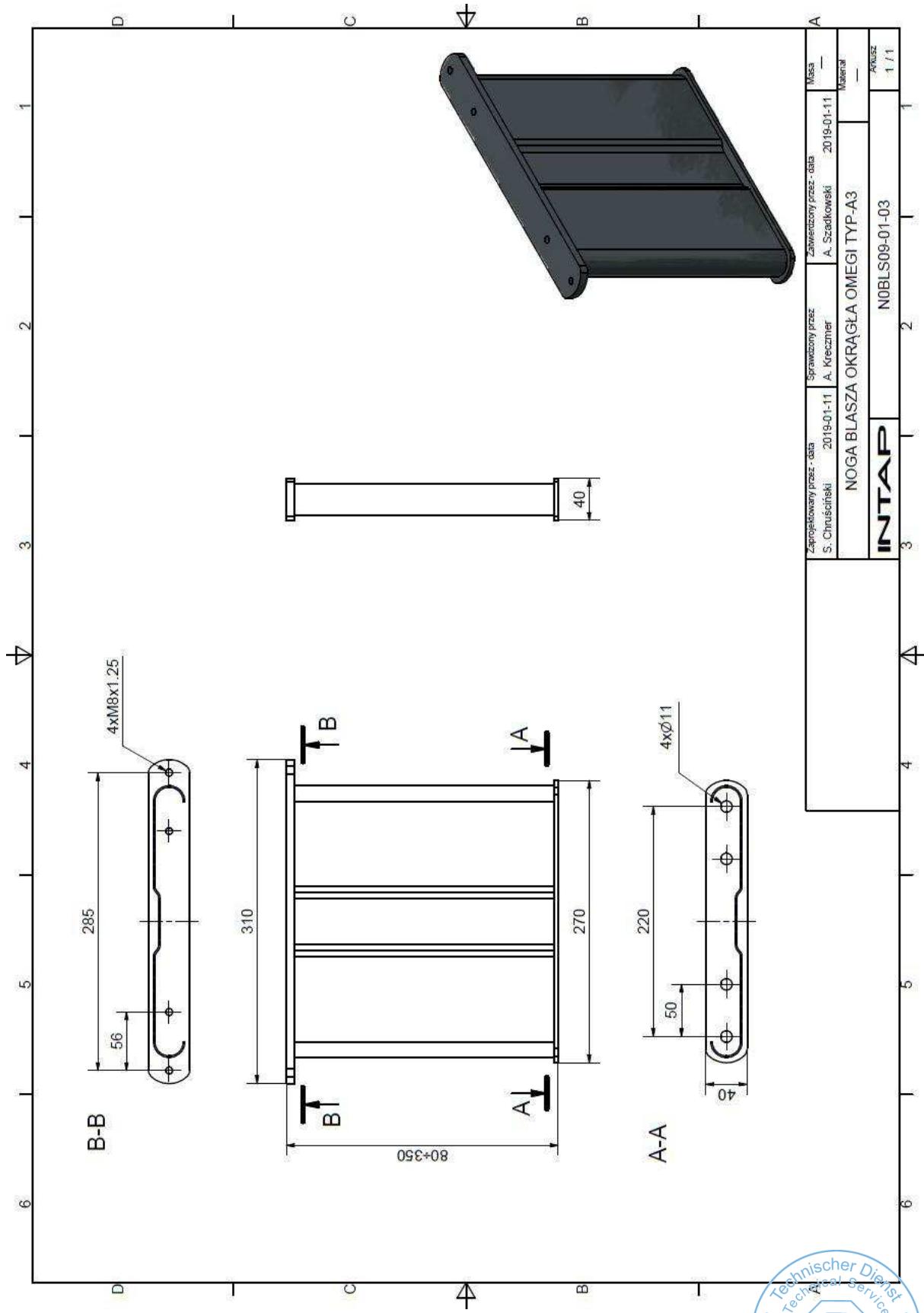


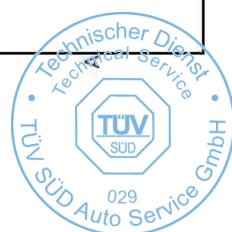
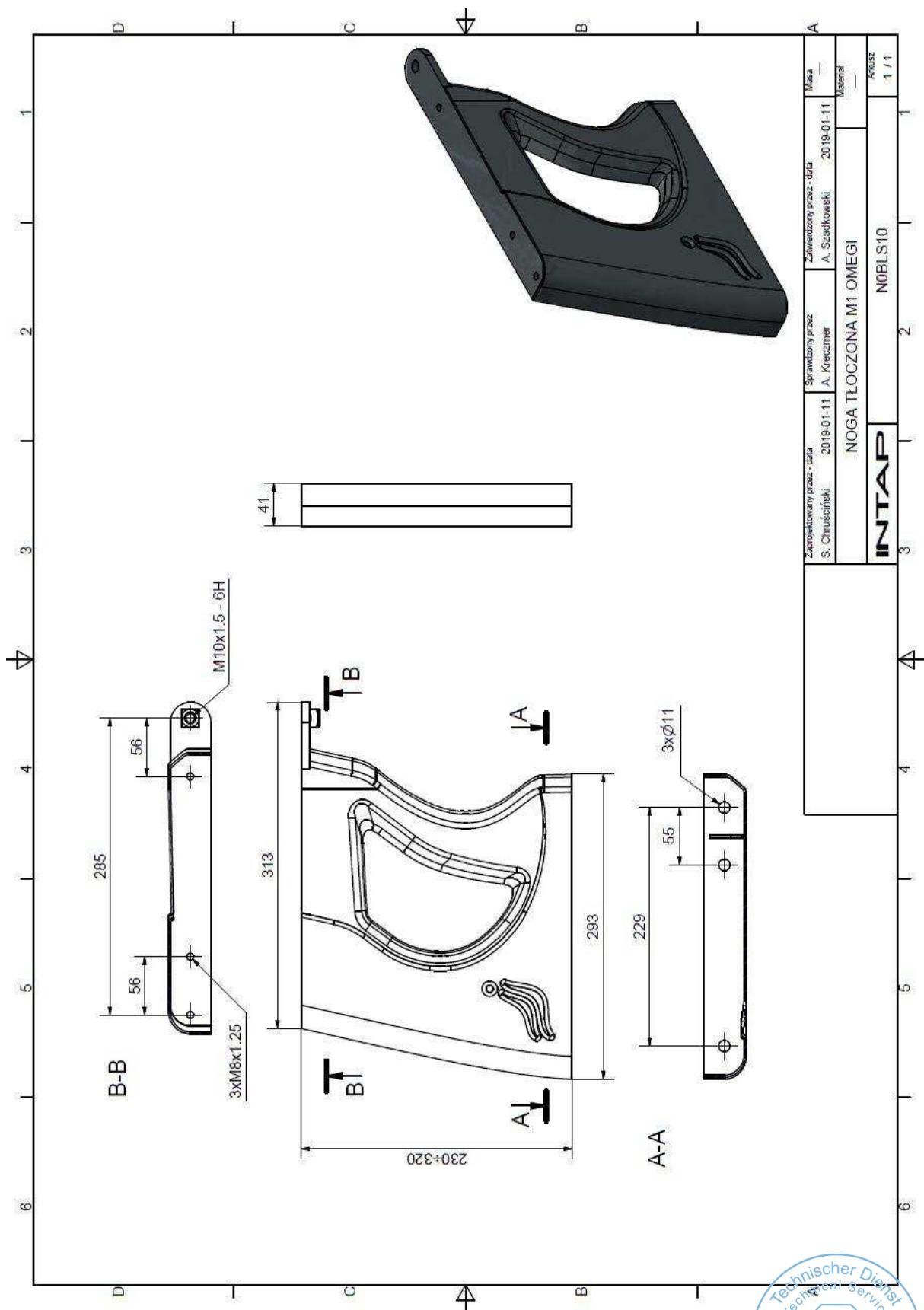


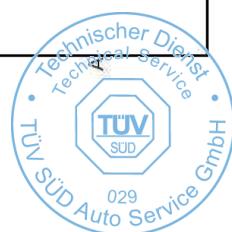
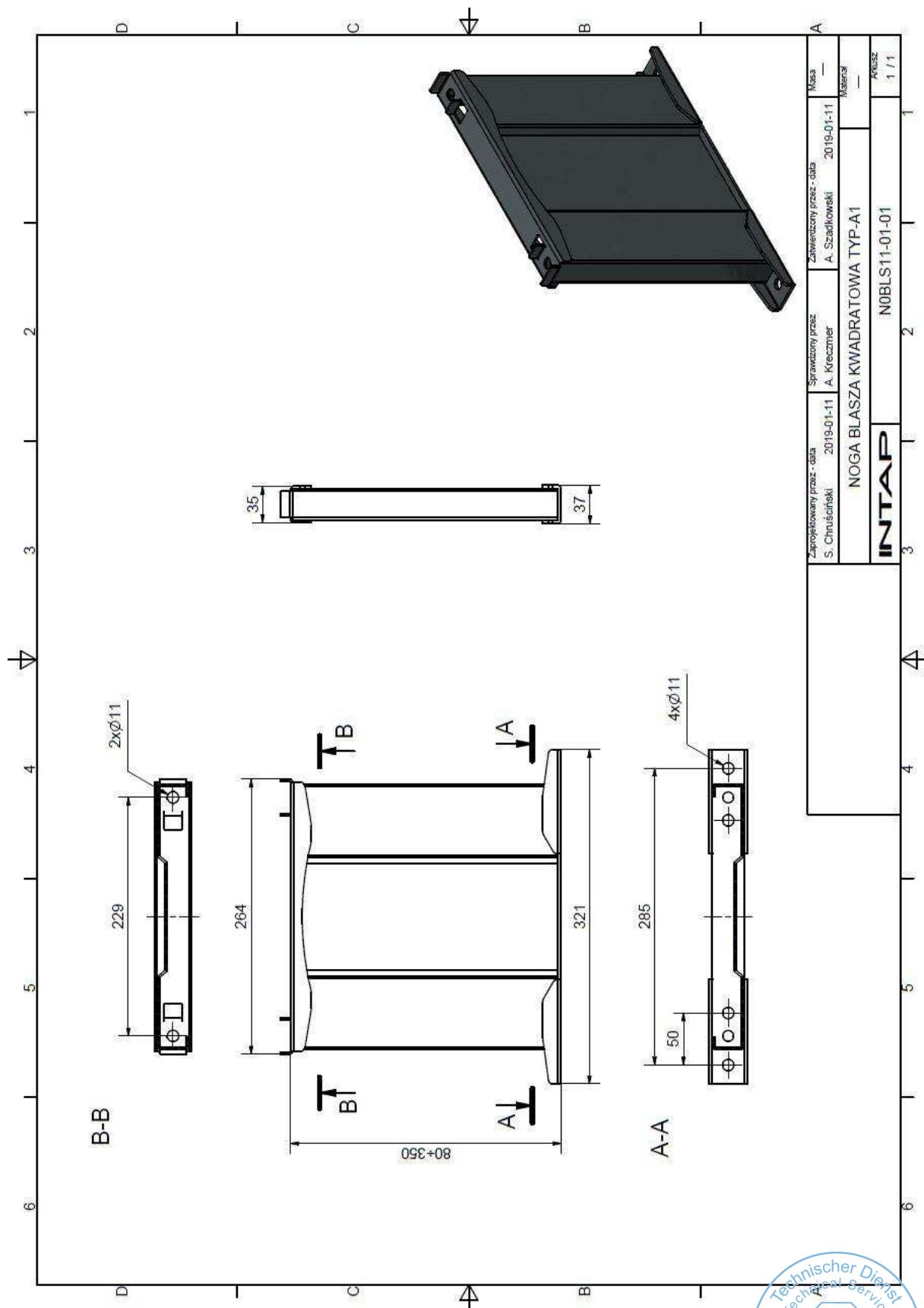


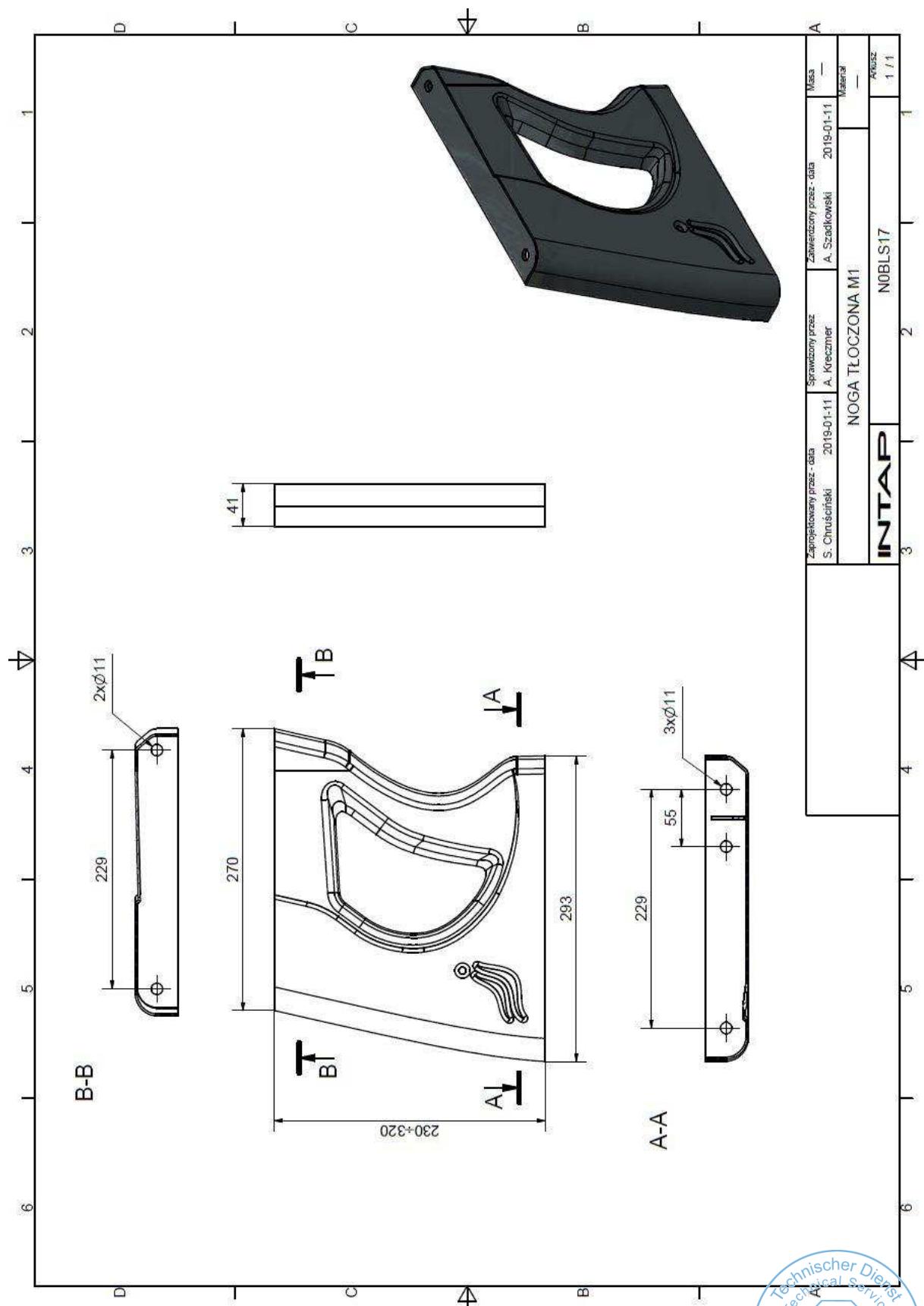




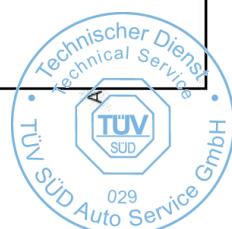
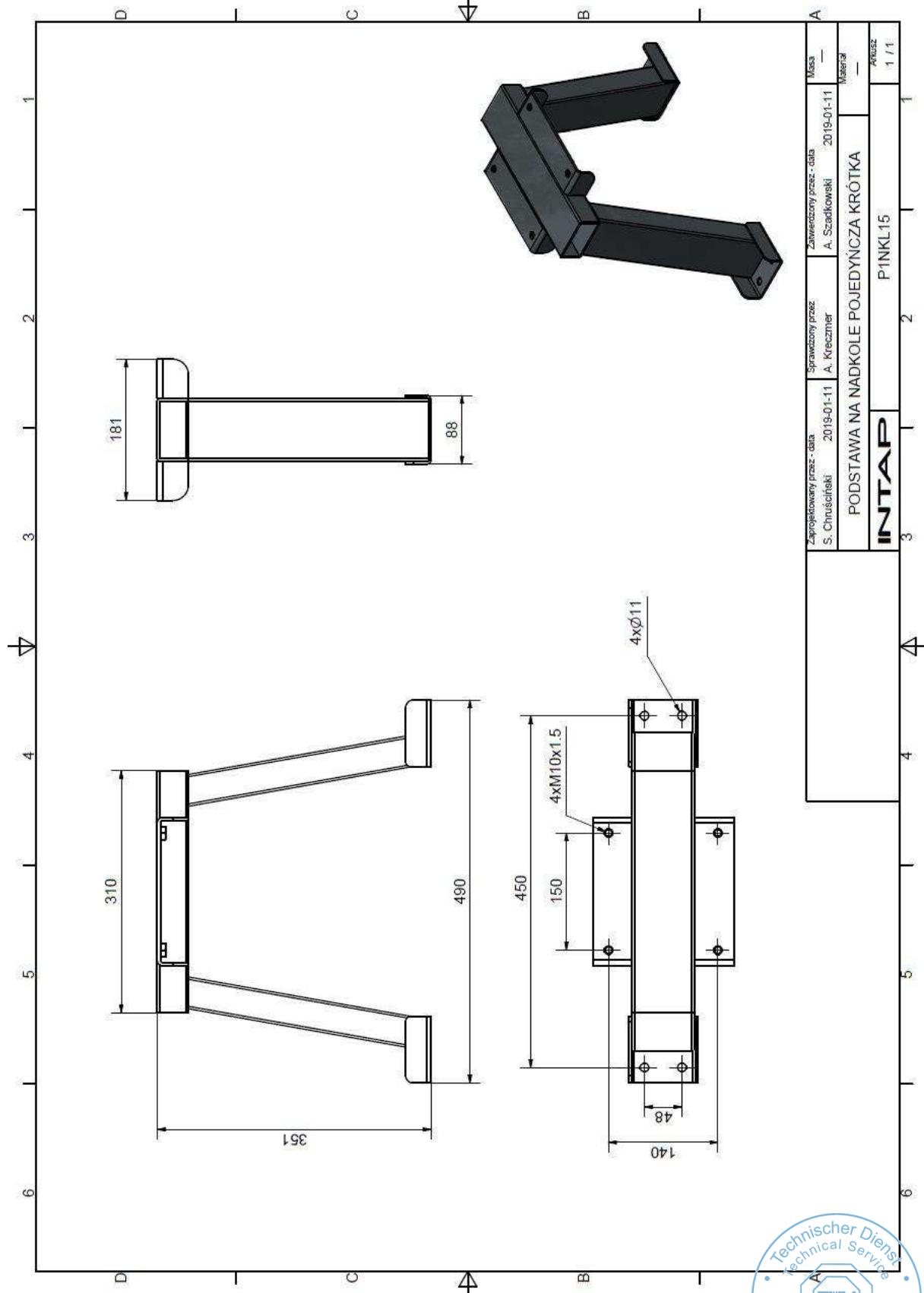


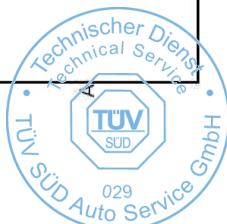
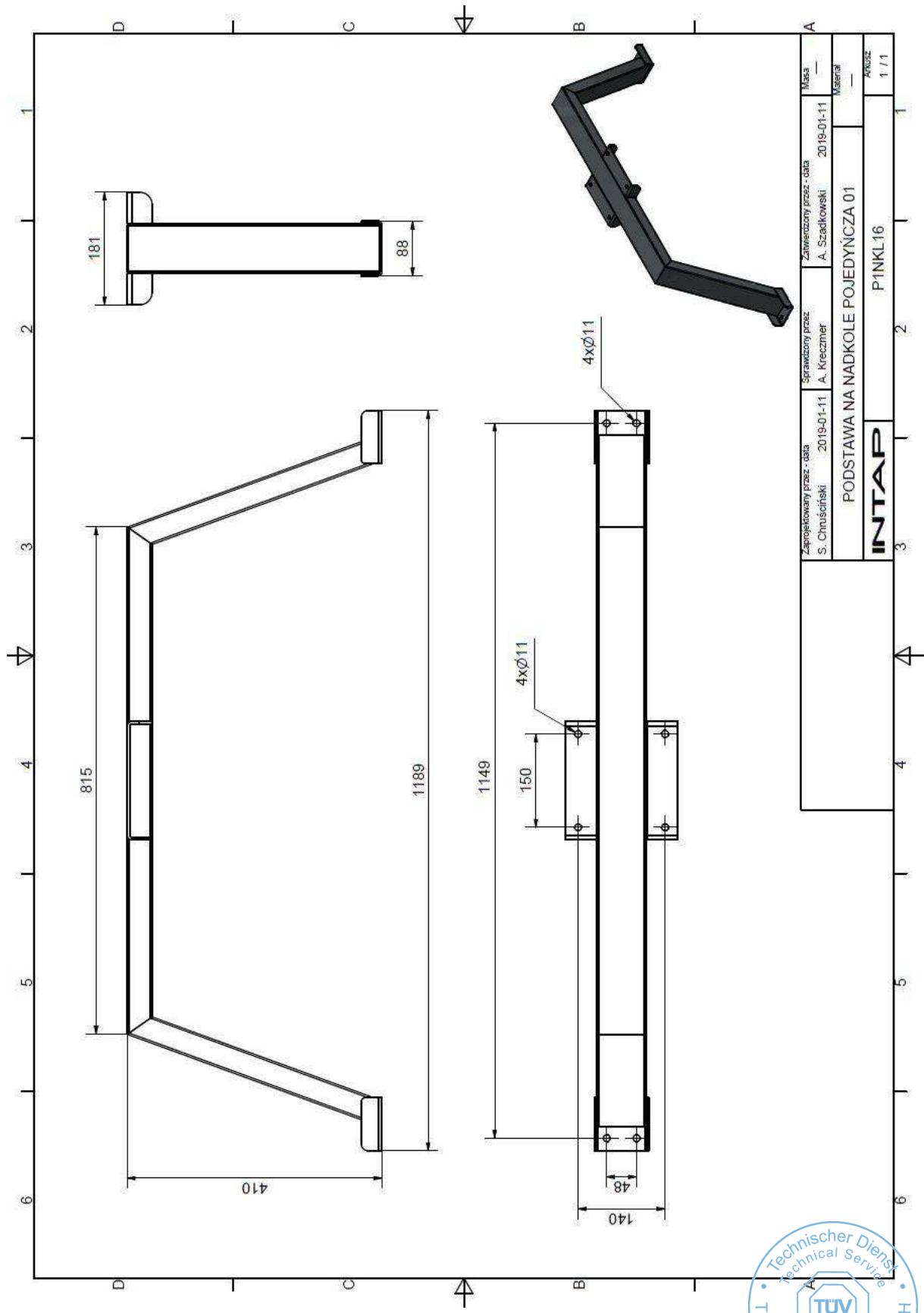


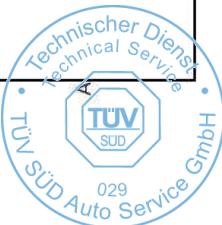
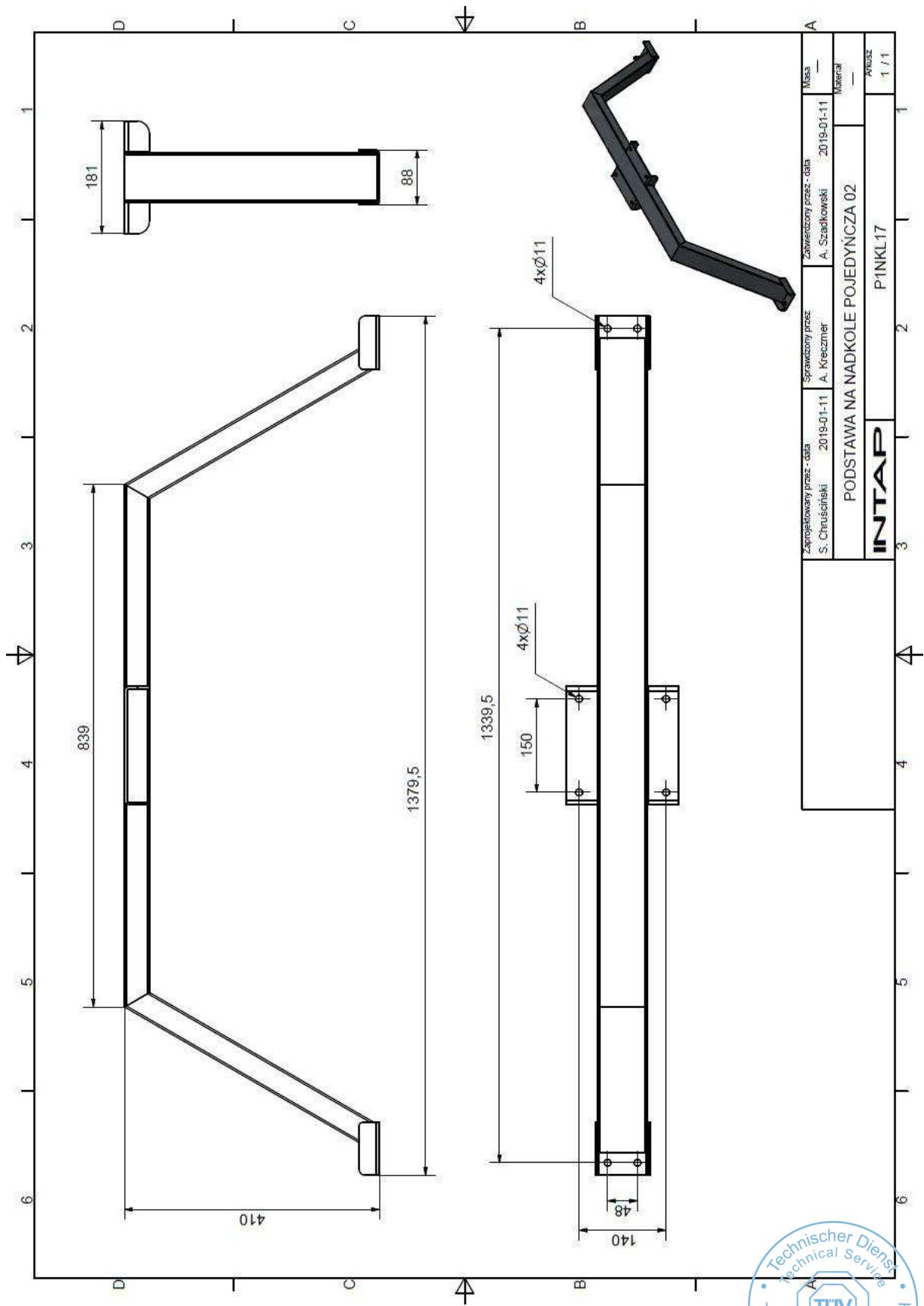


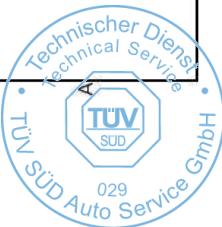
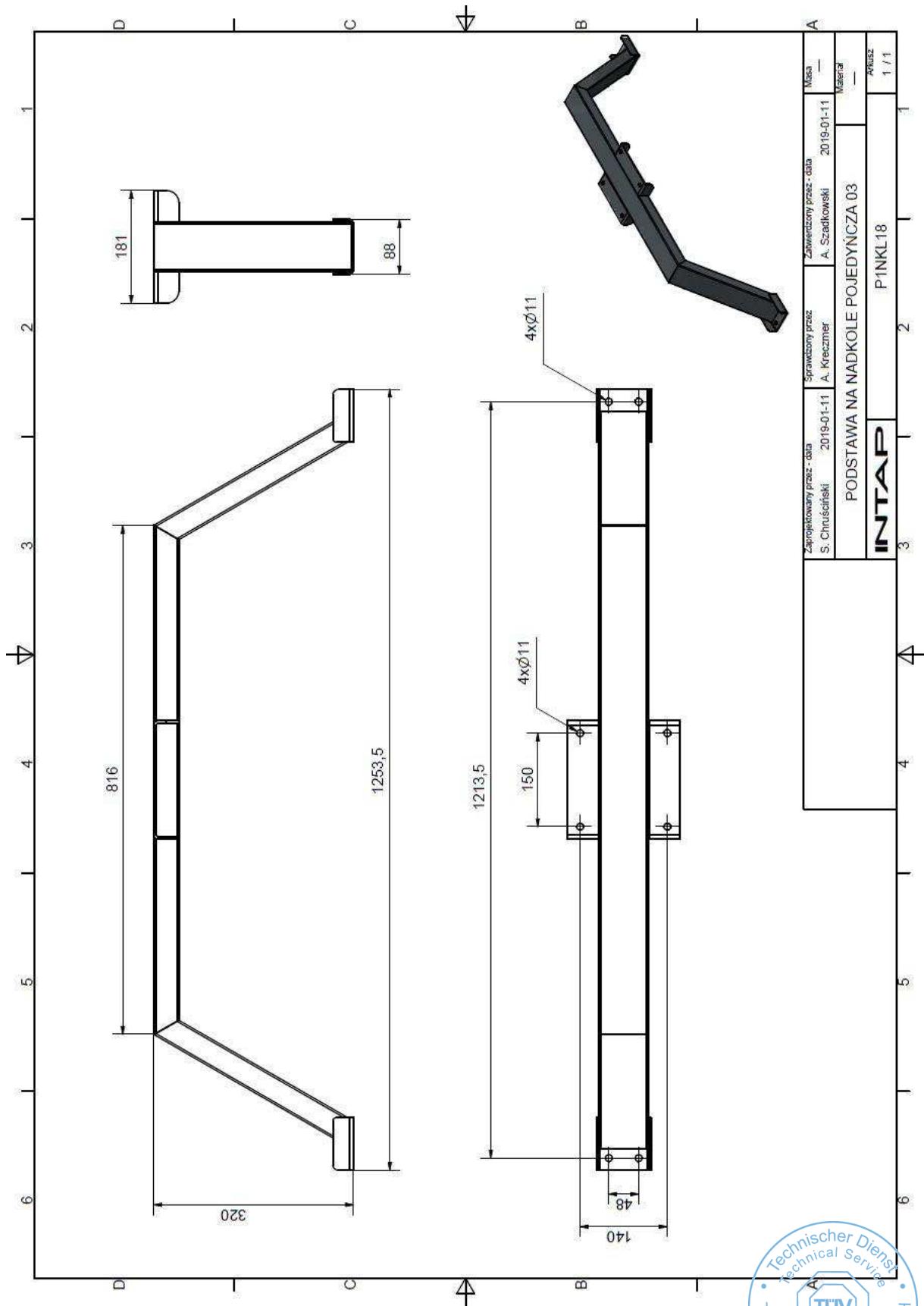


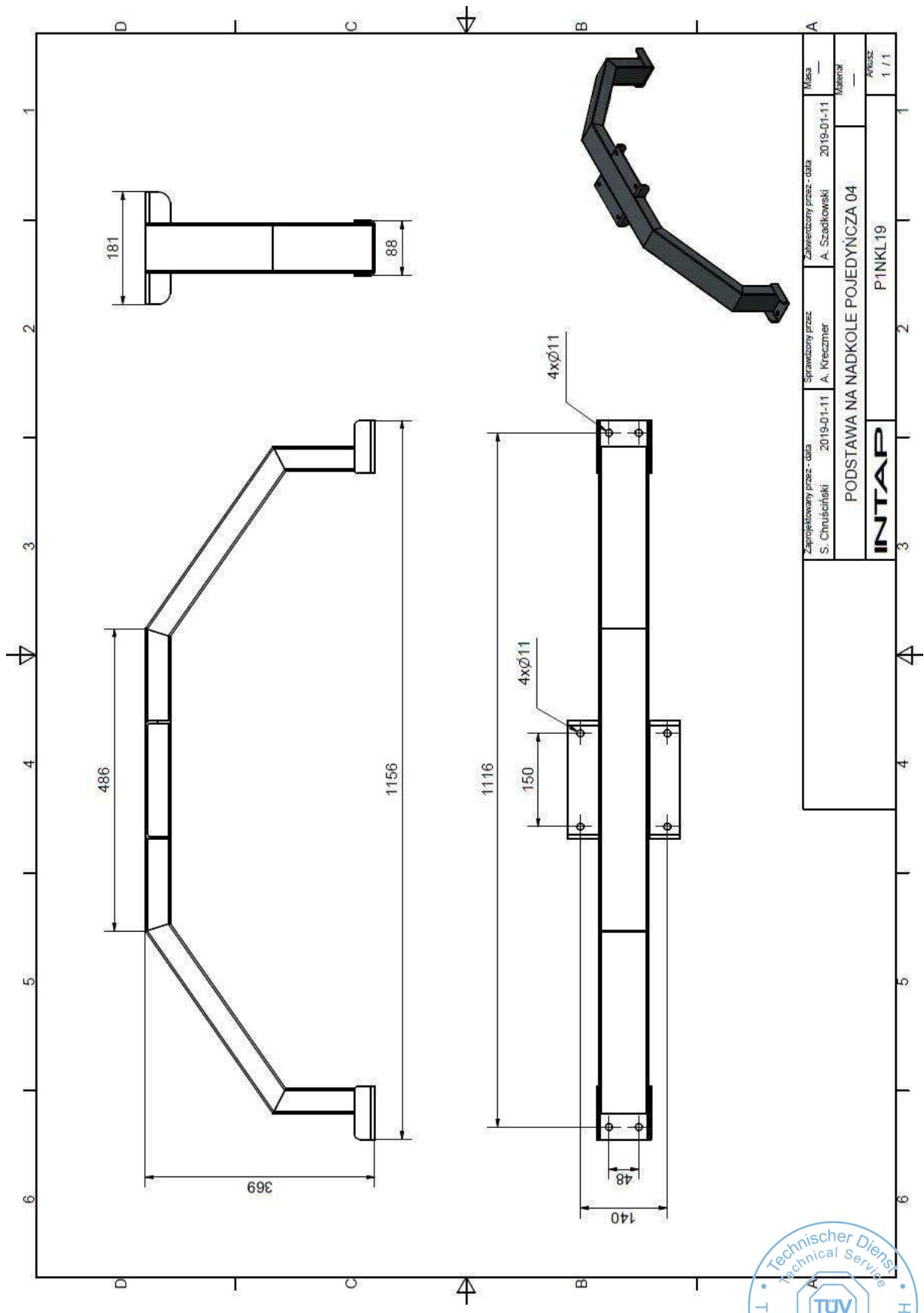
Appendix 4 – Wheelarch fixation frames and boxes

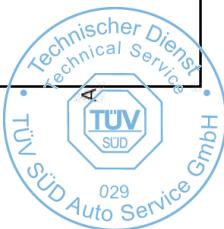
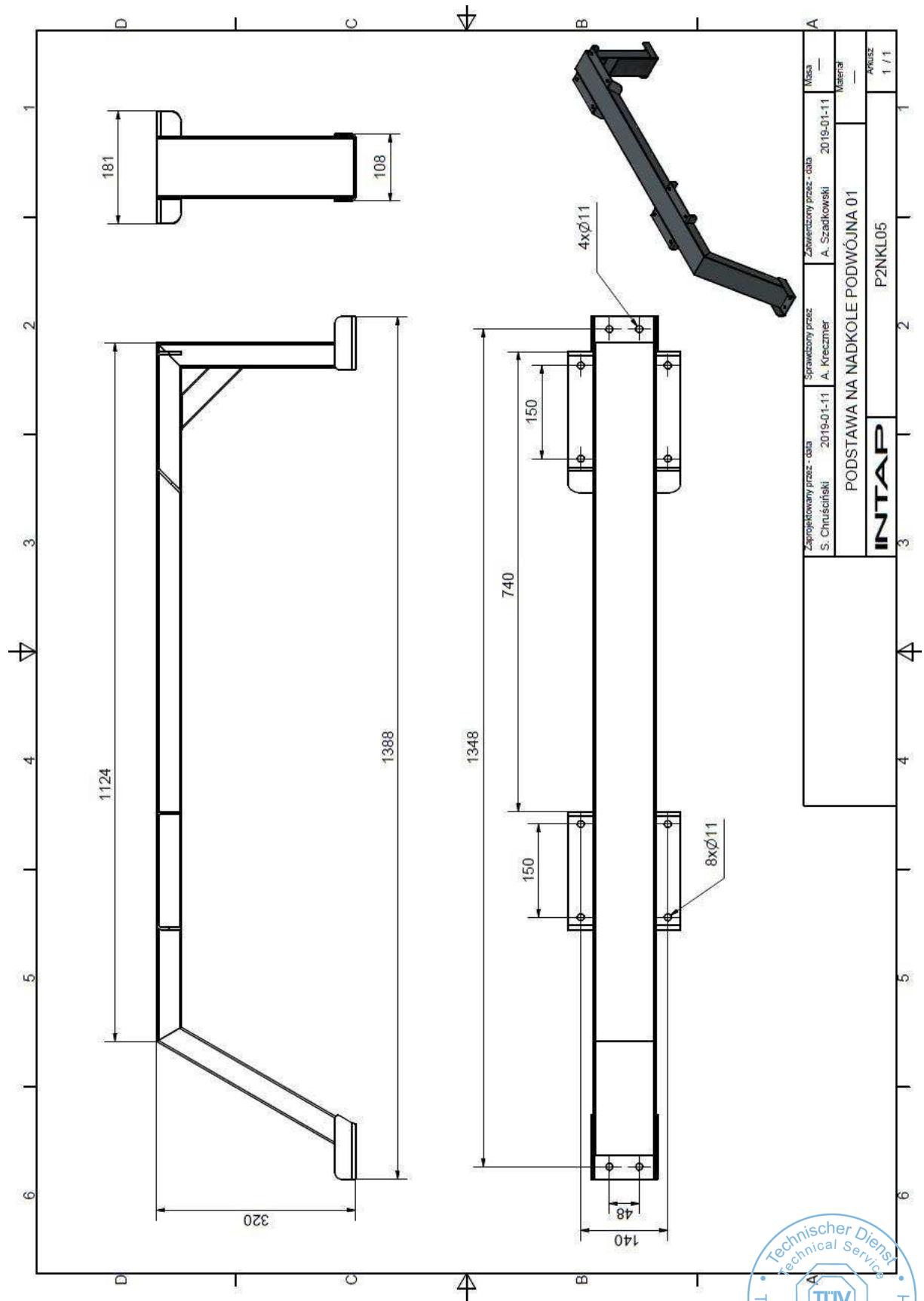


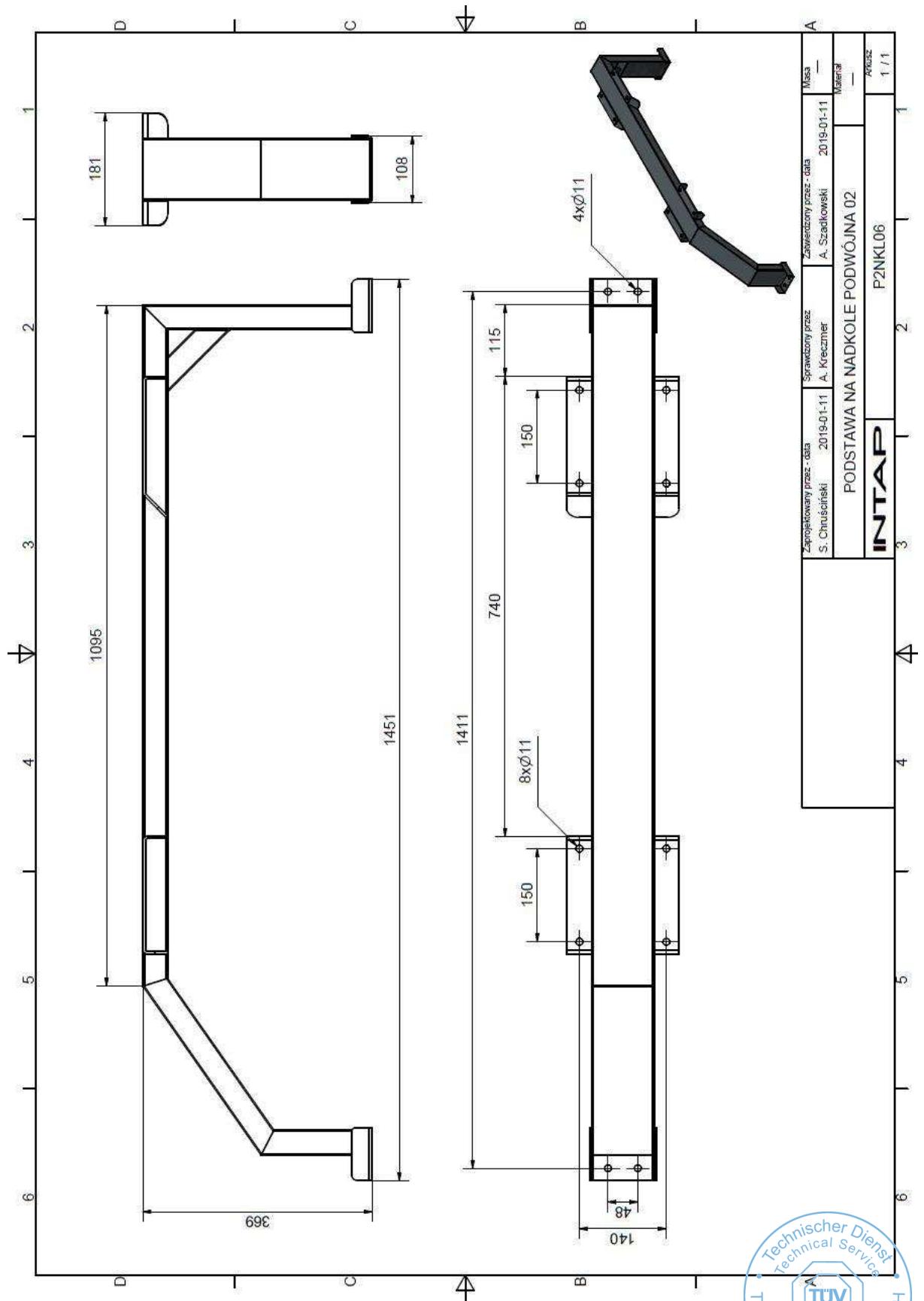


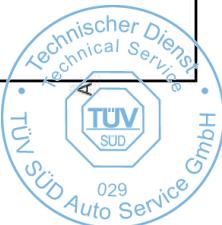
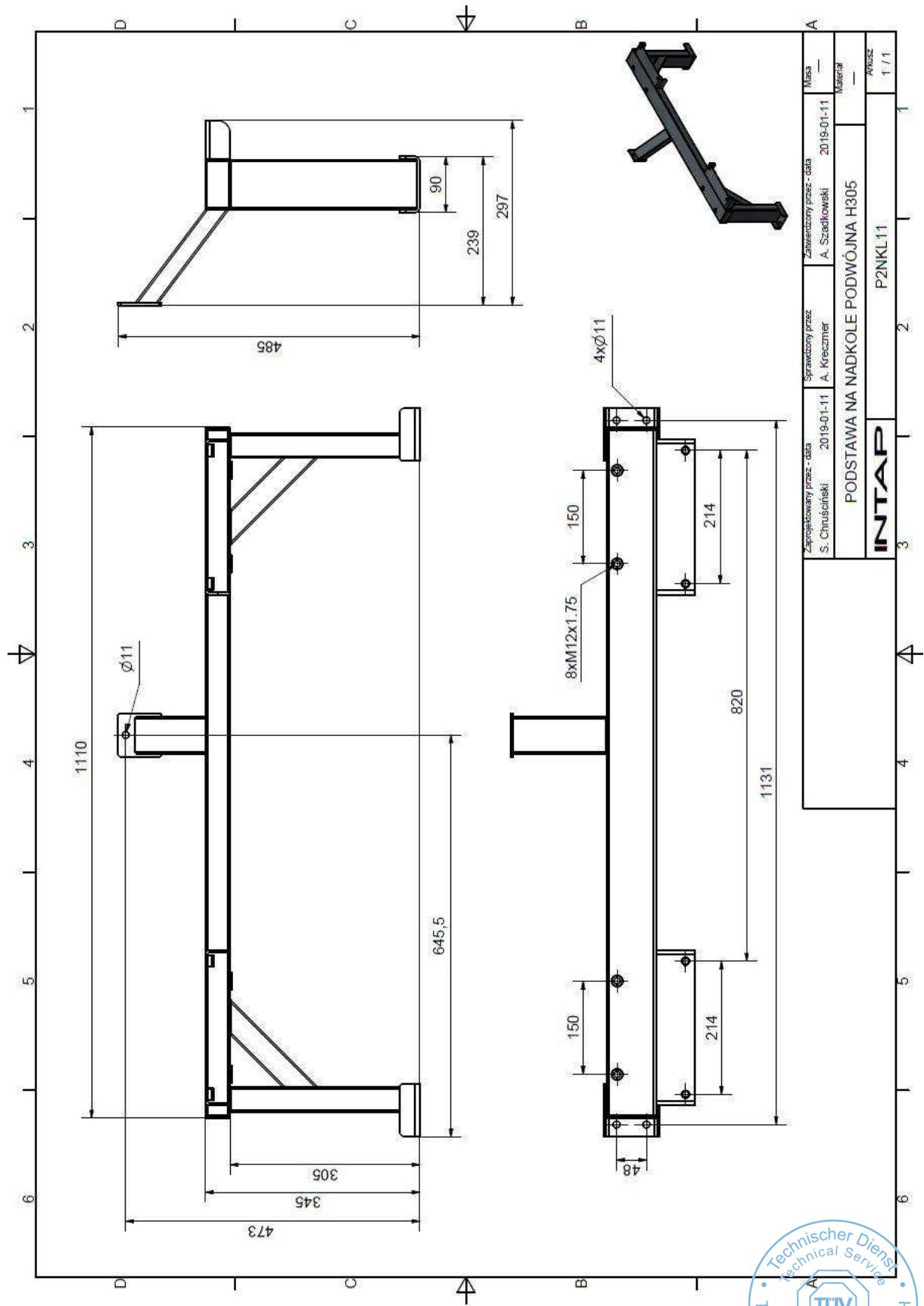


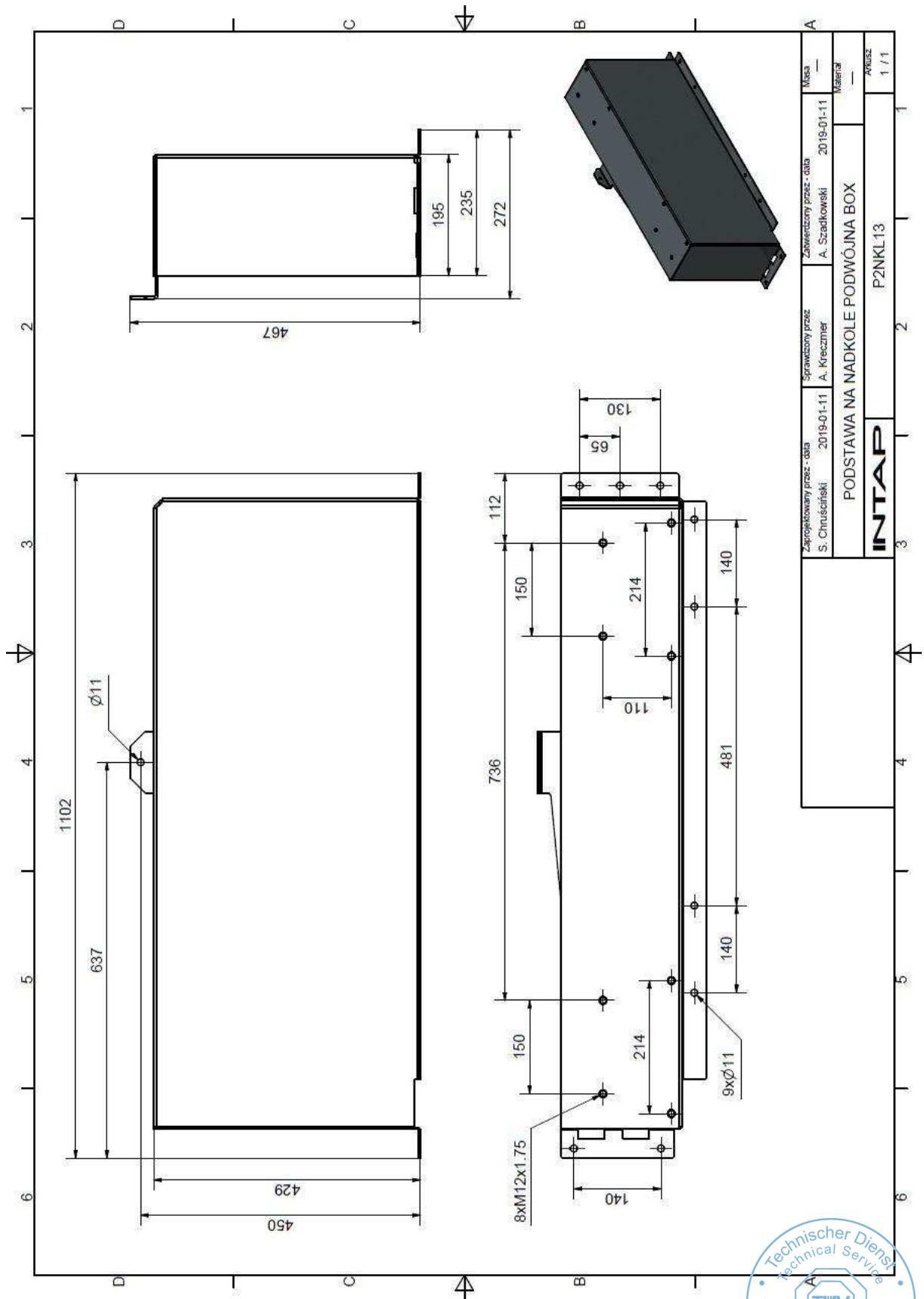




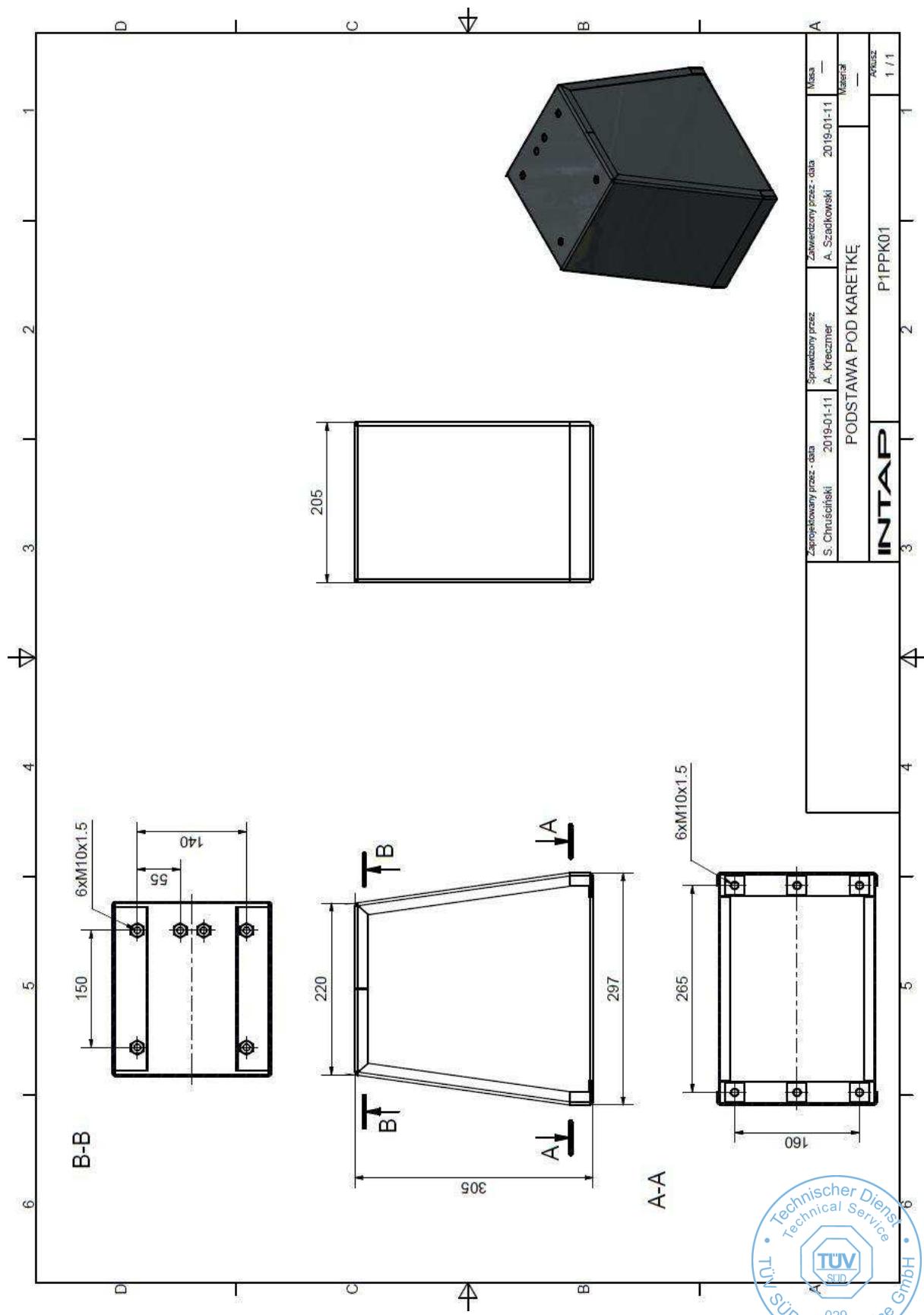


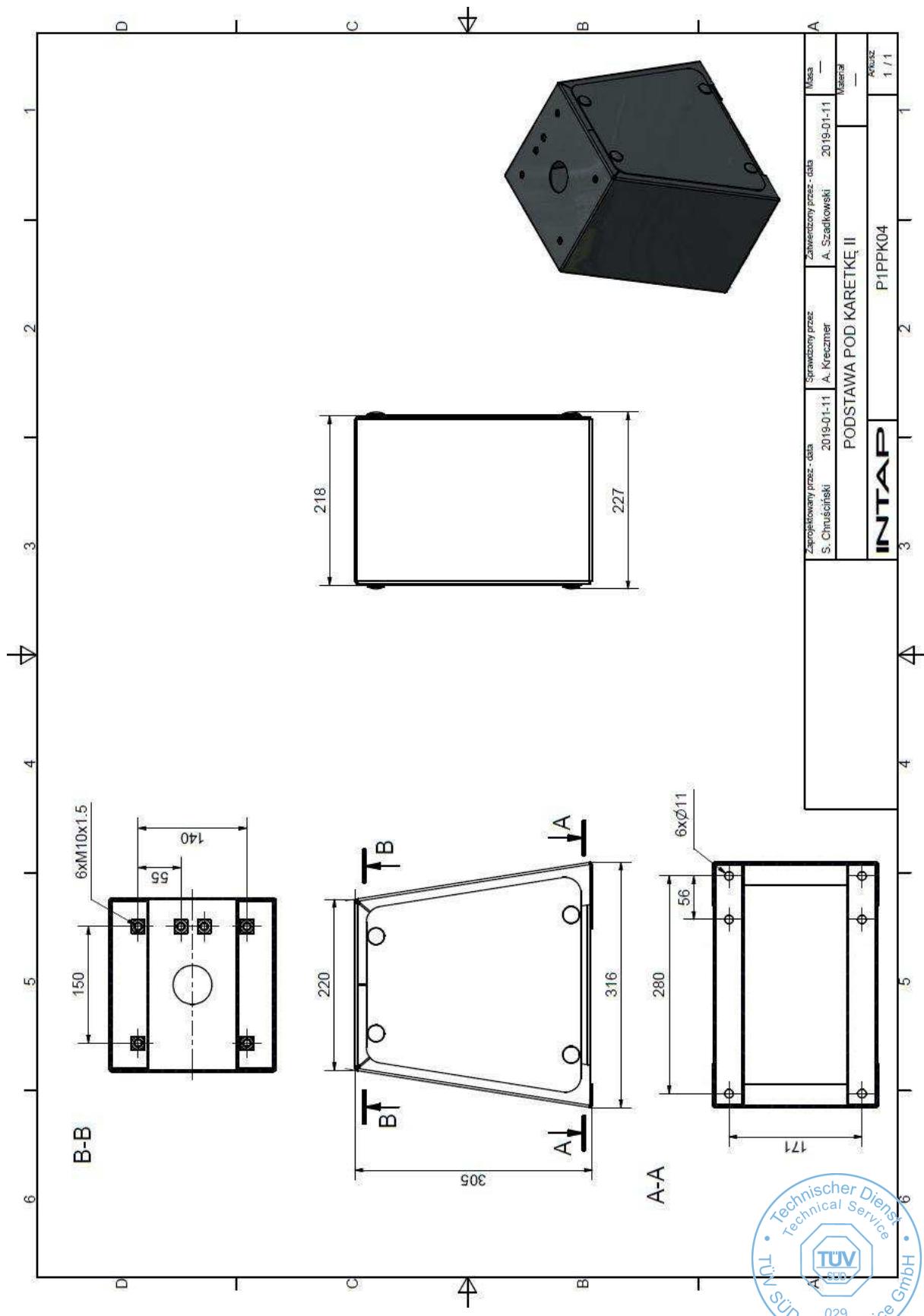


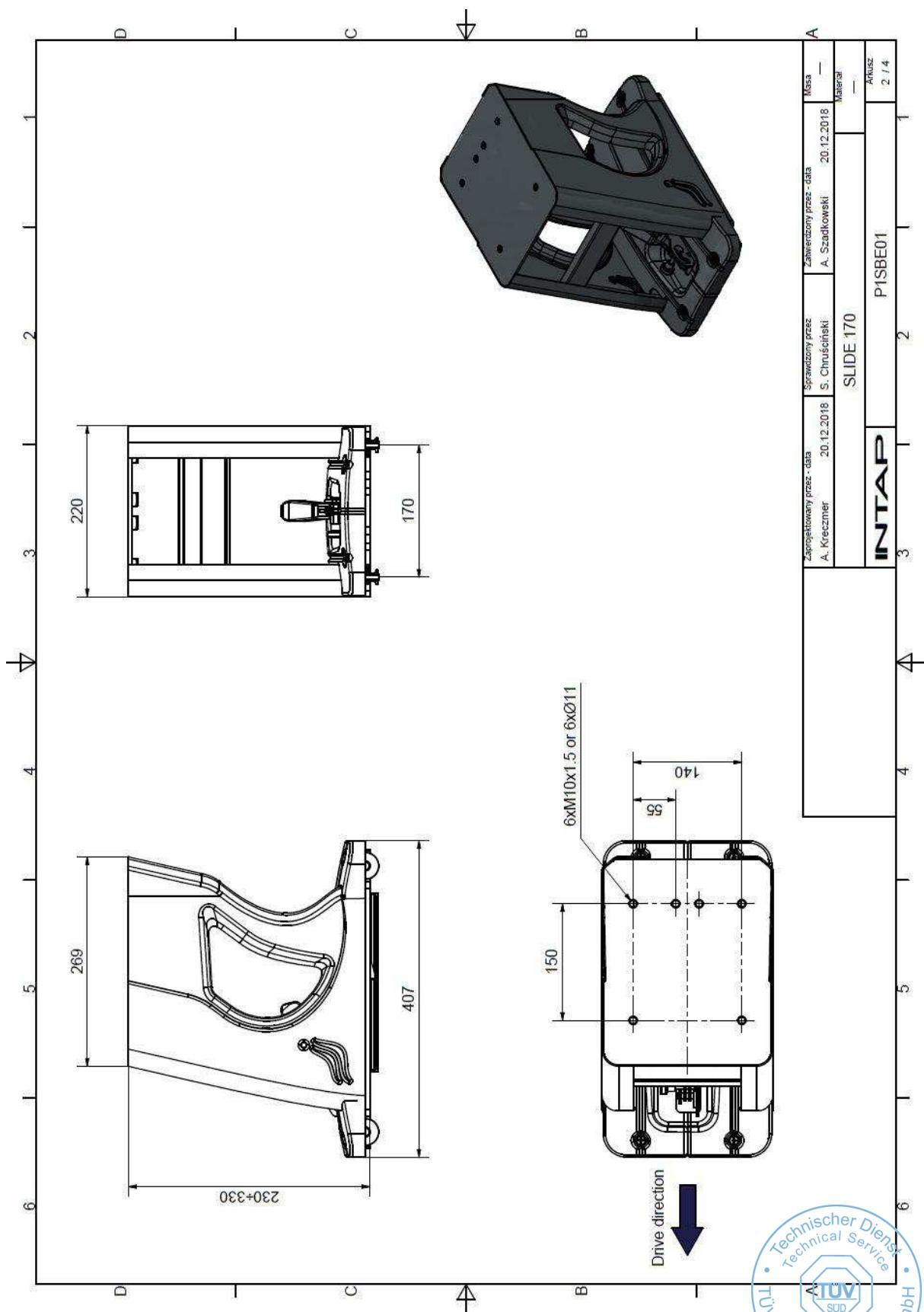


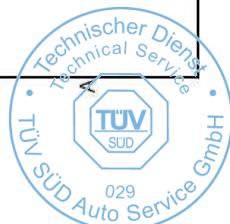
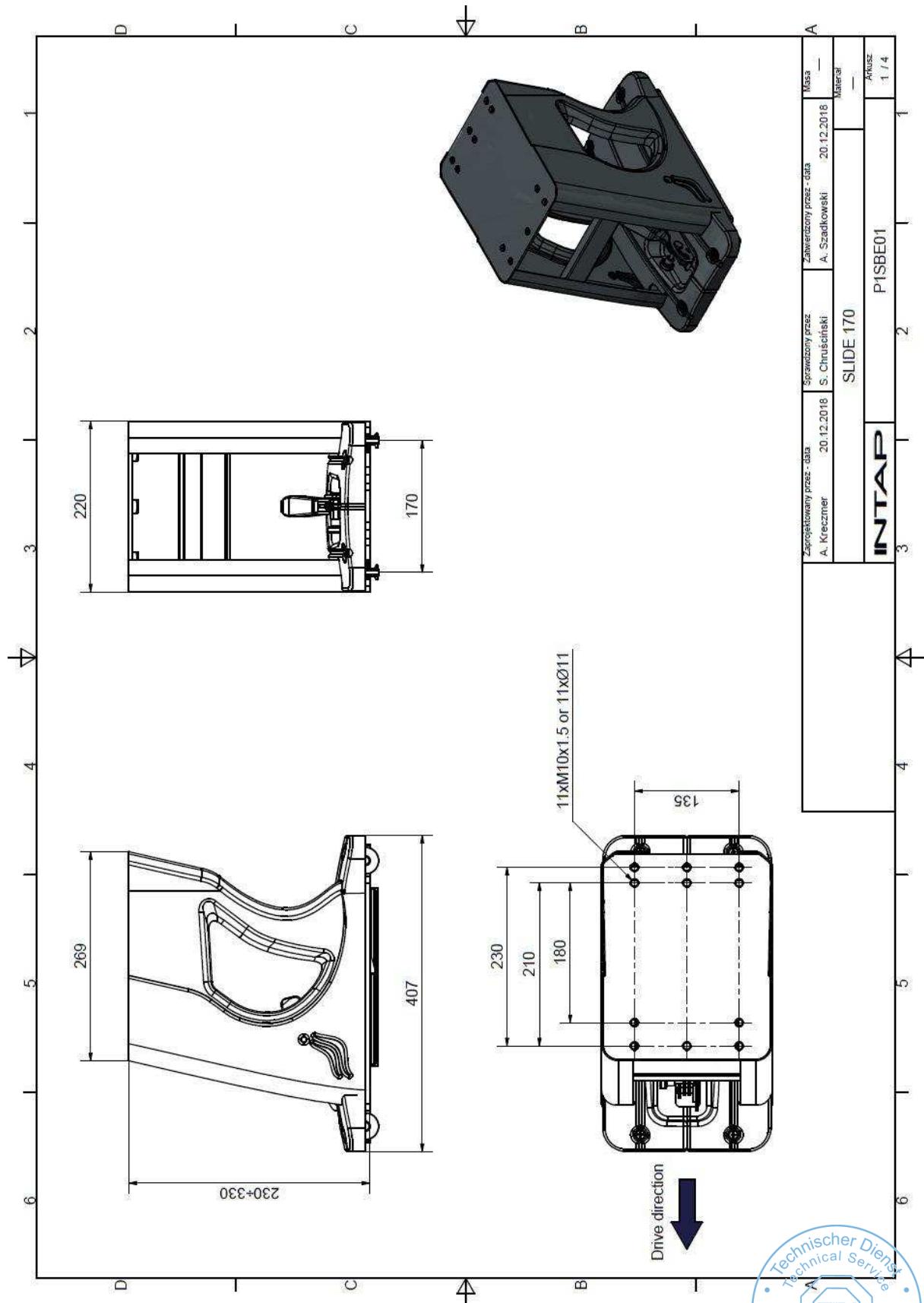


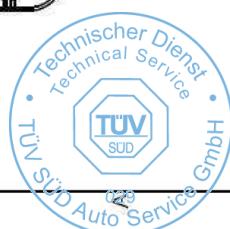
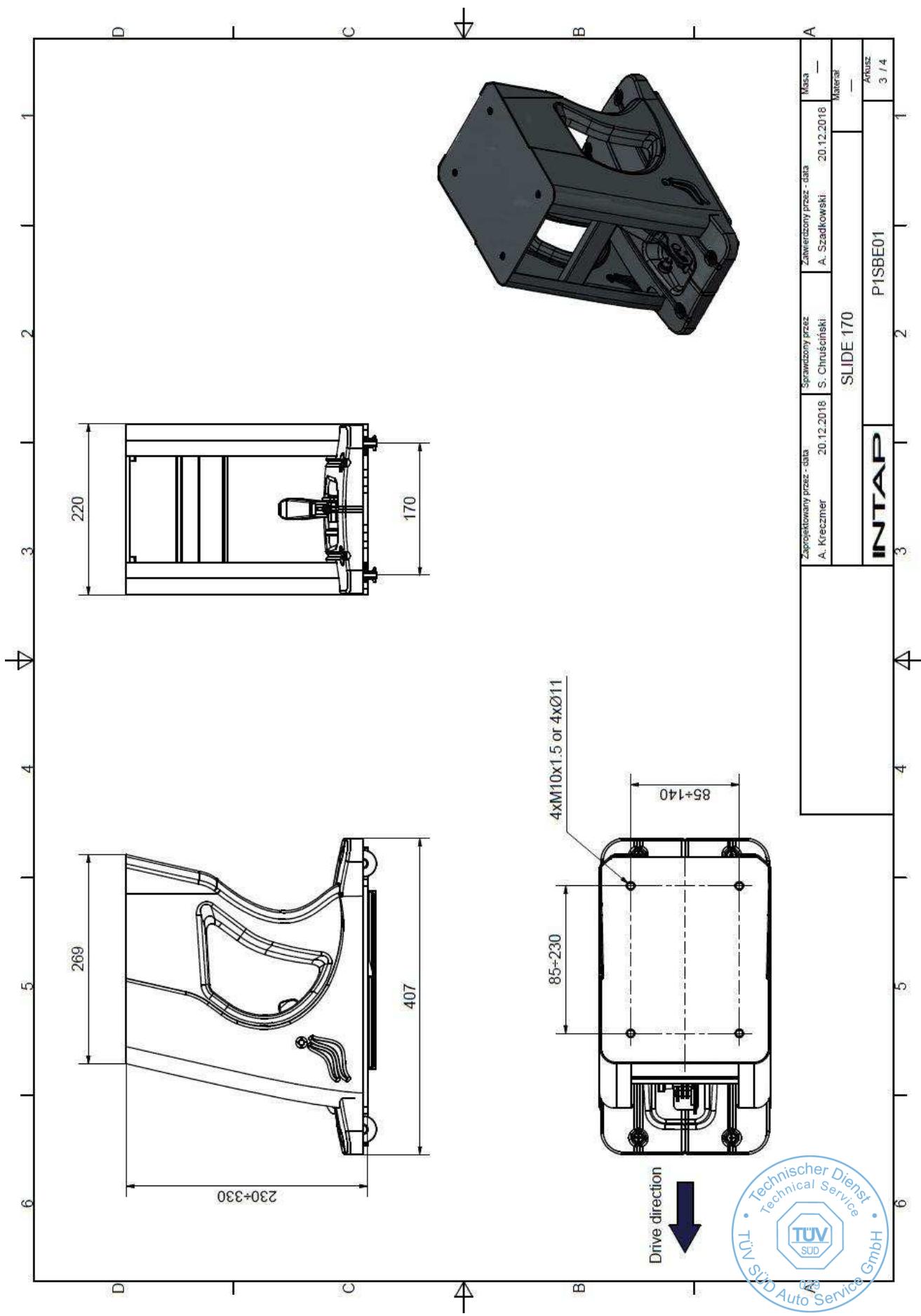
Appendix 5 – Other fixation bases

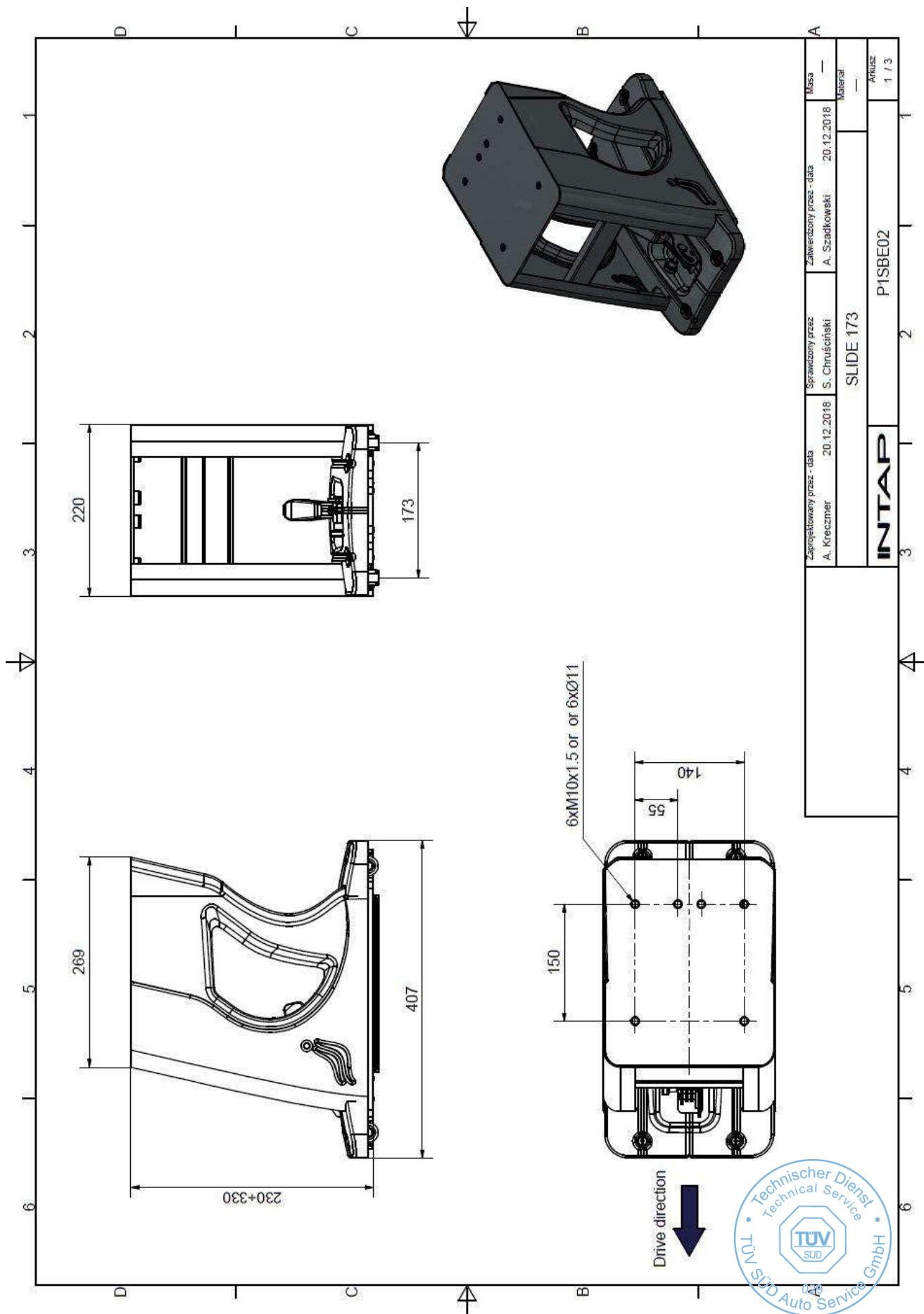


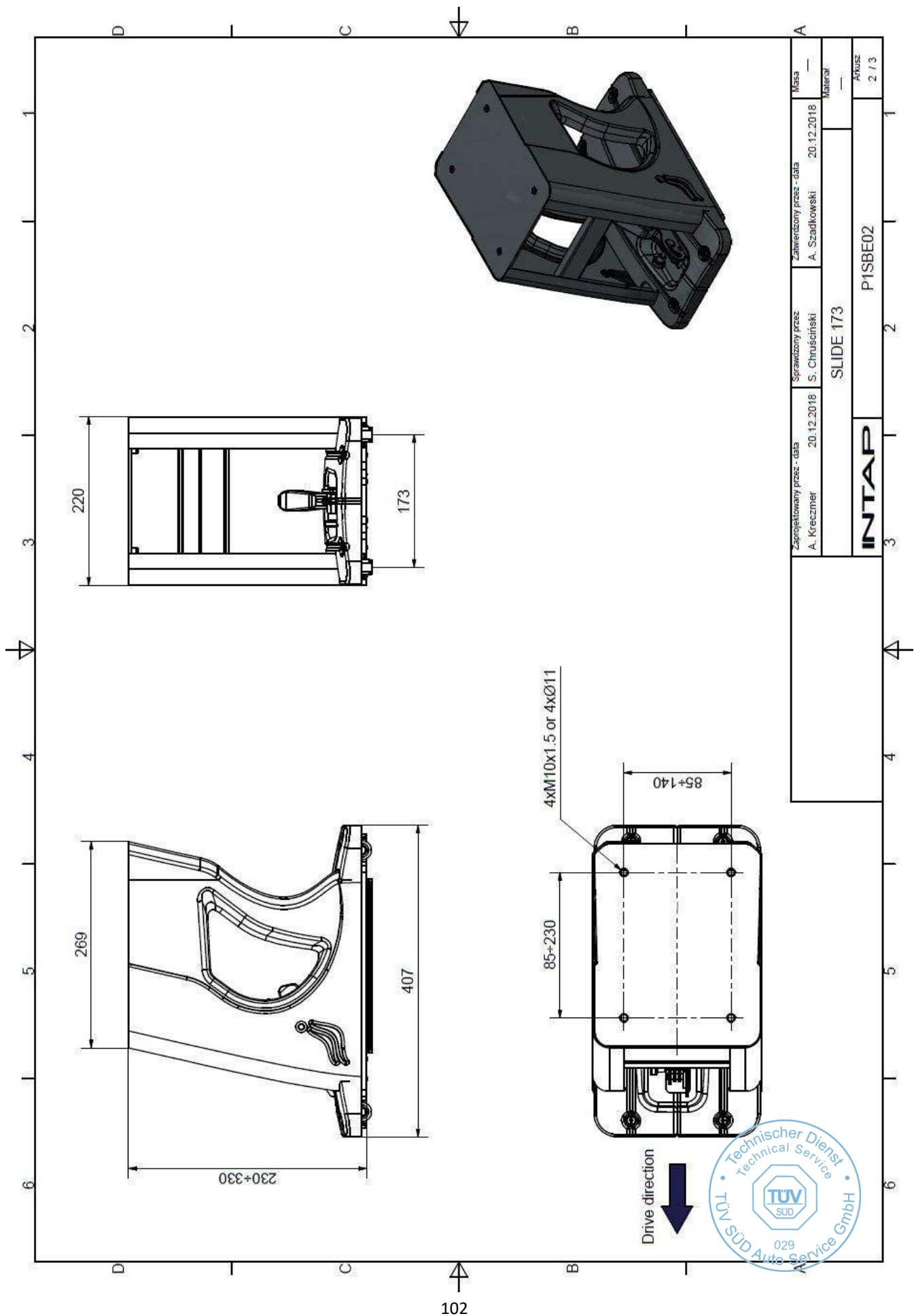


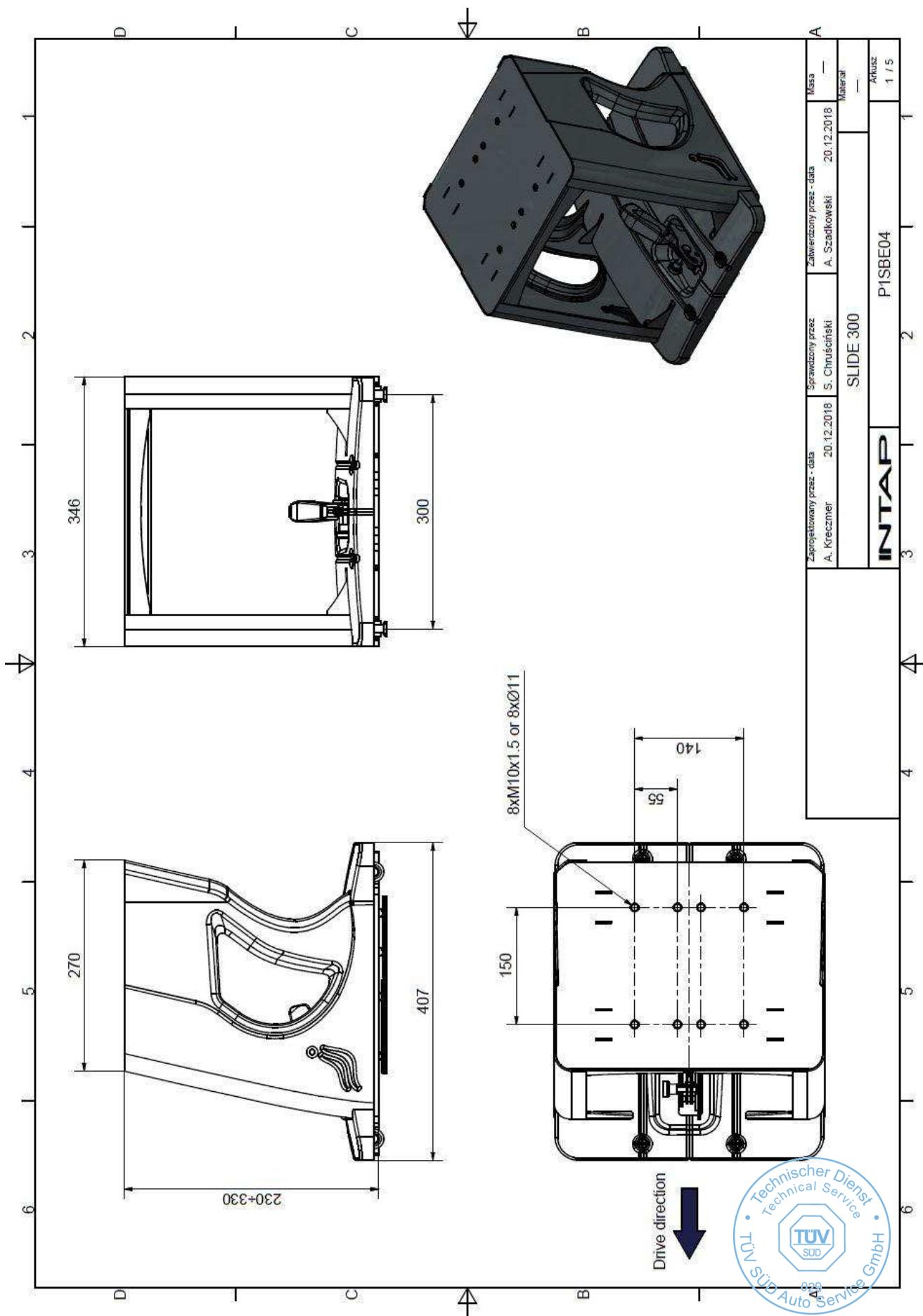


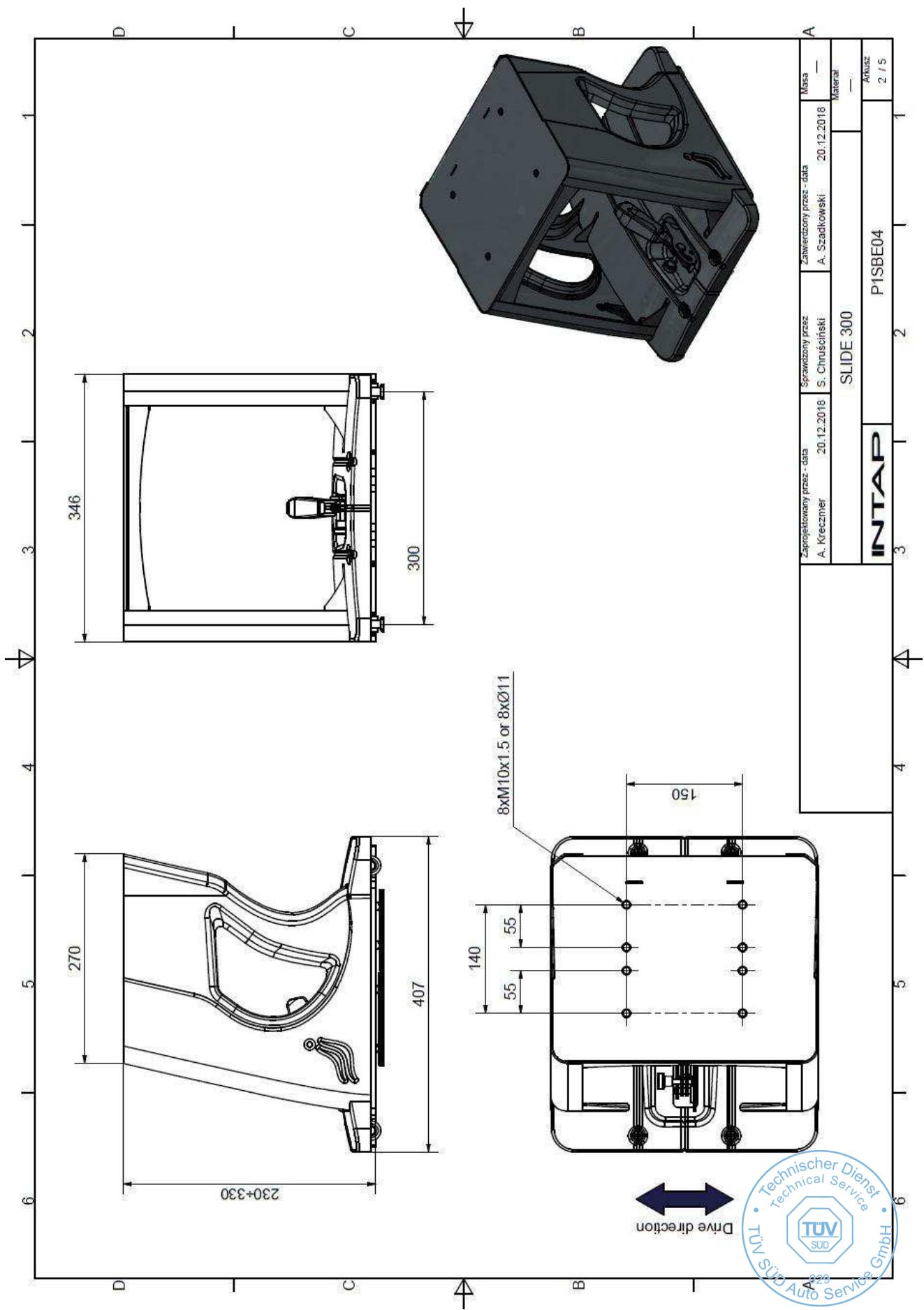


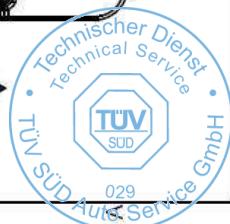
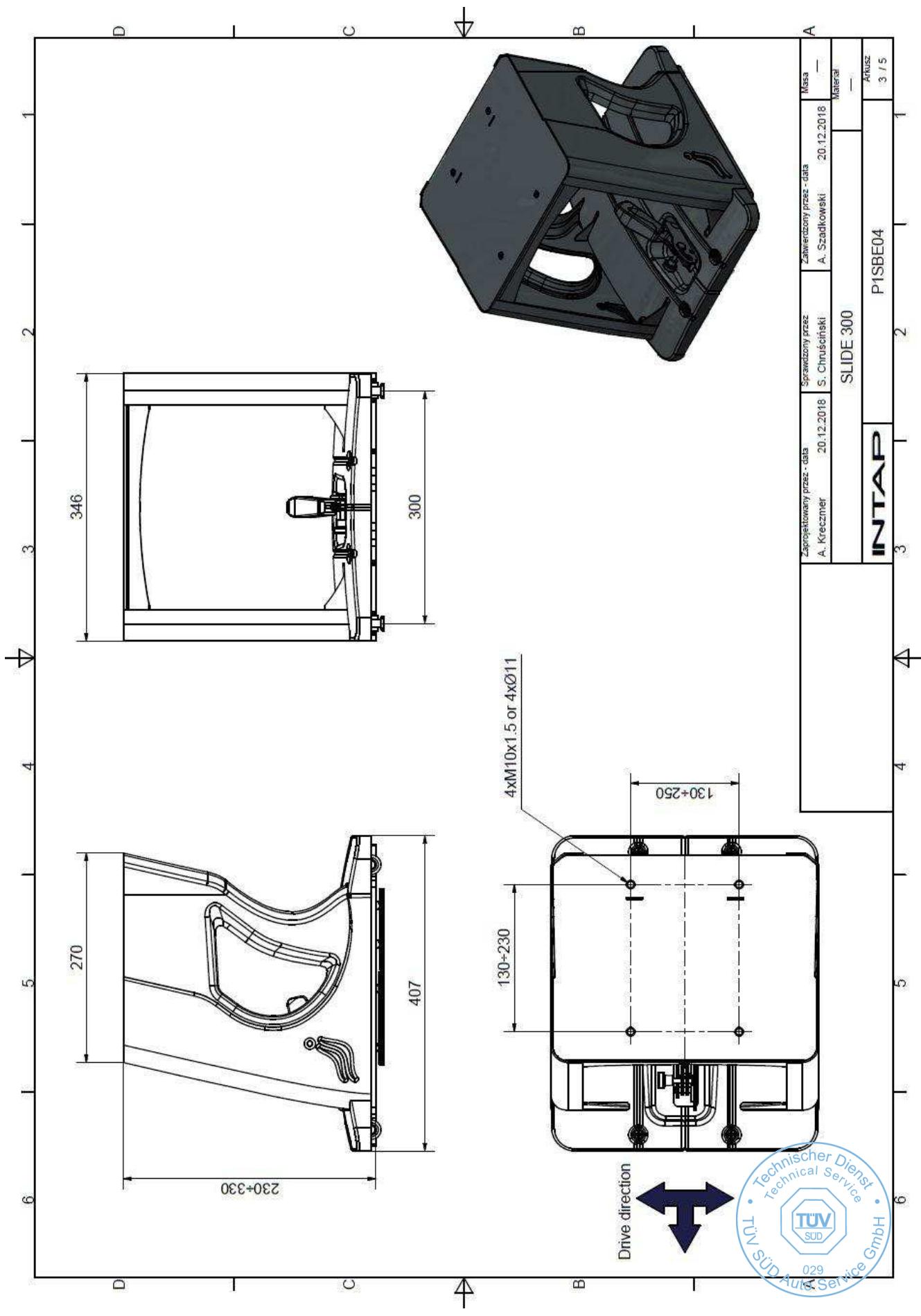




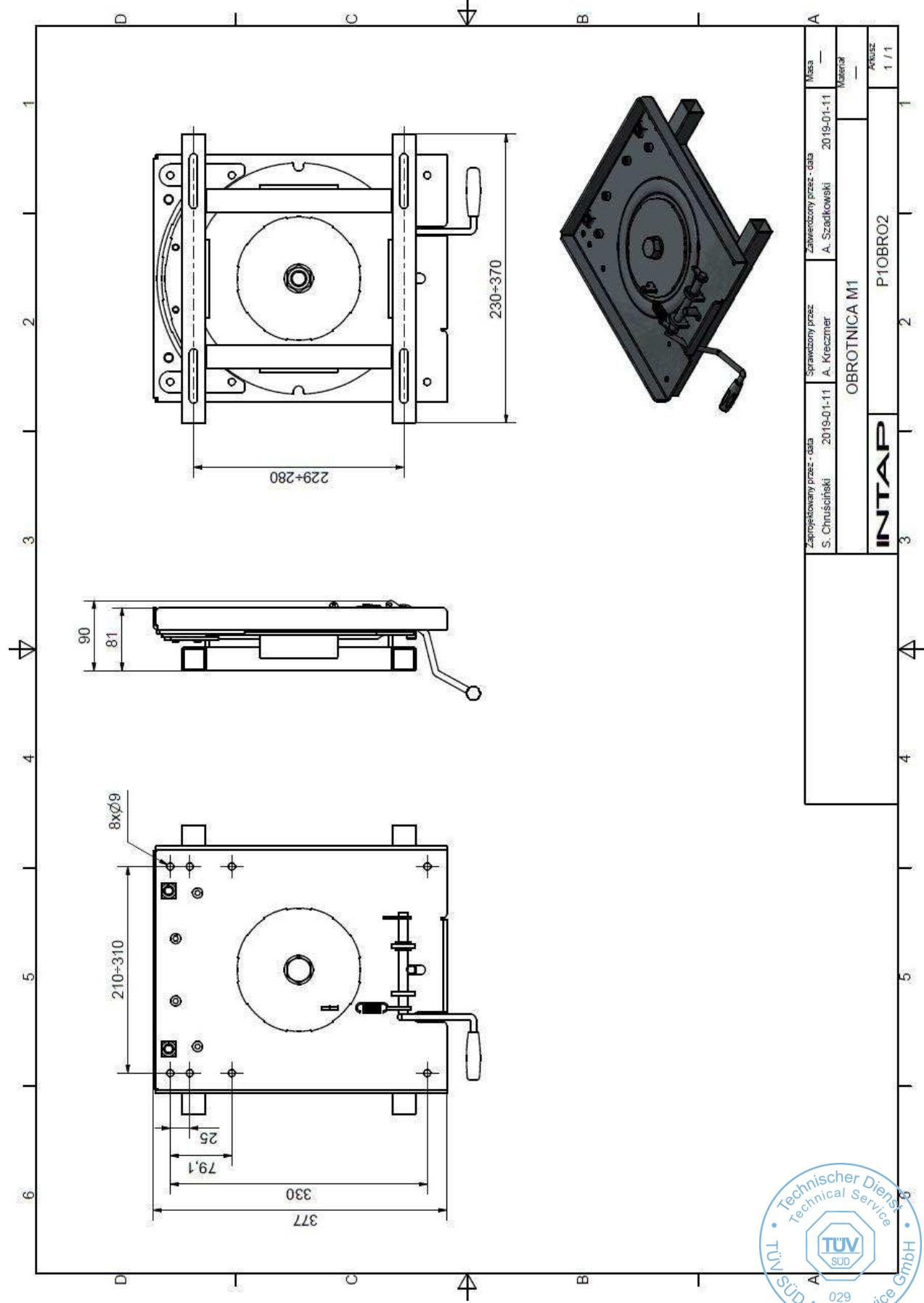


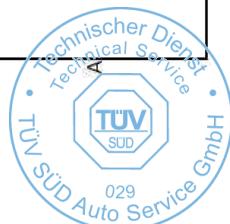
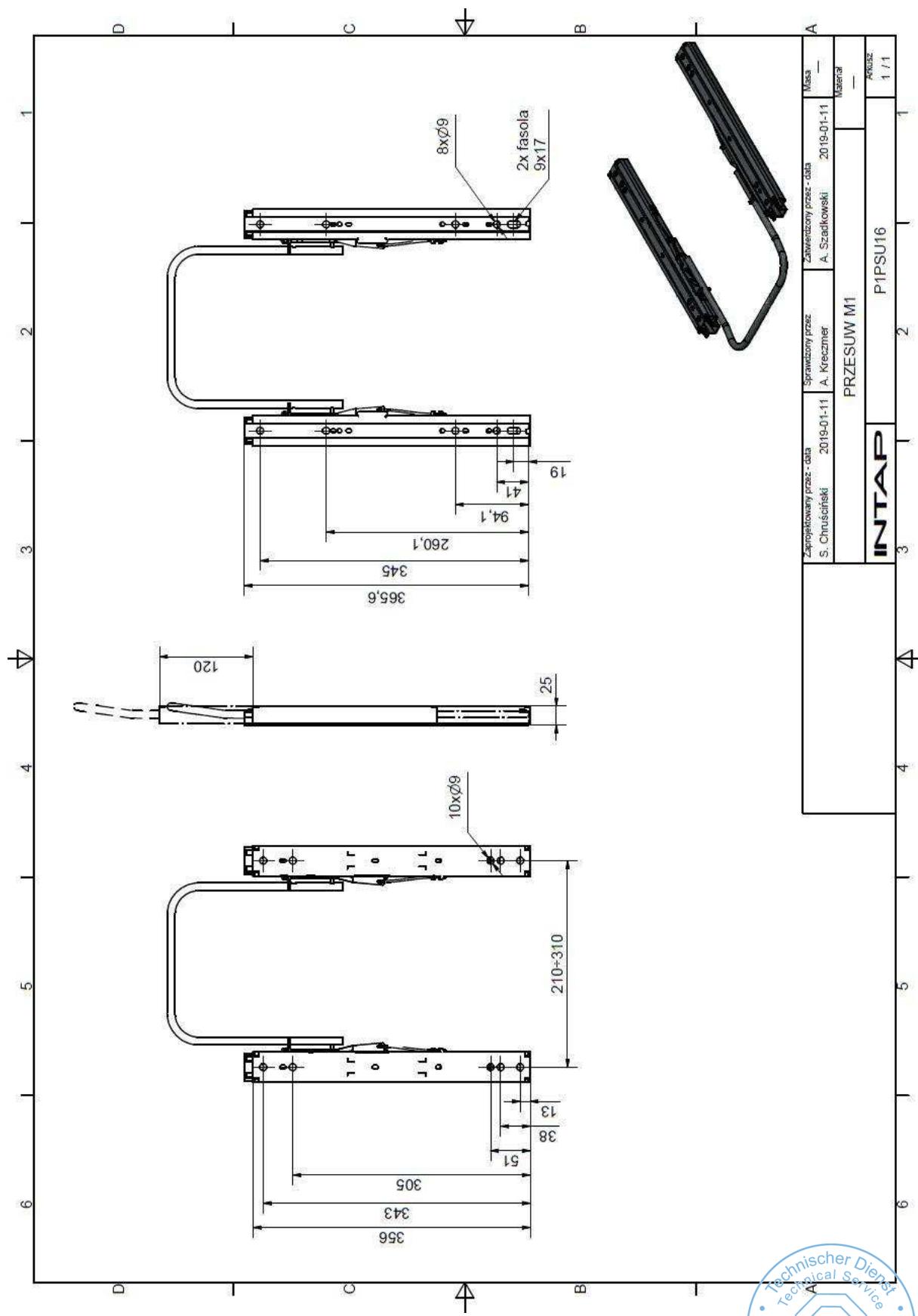


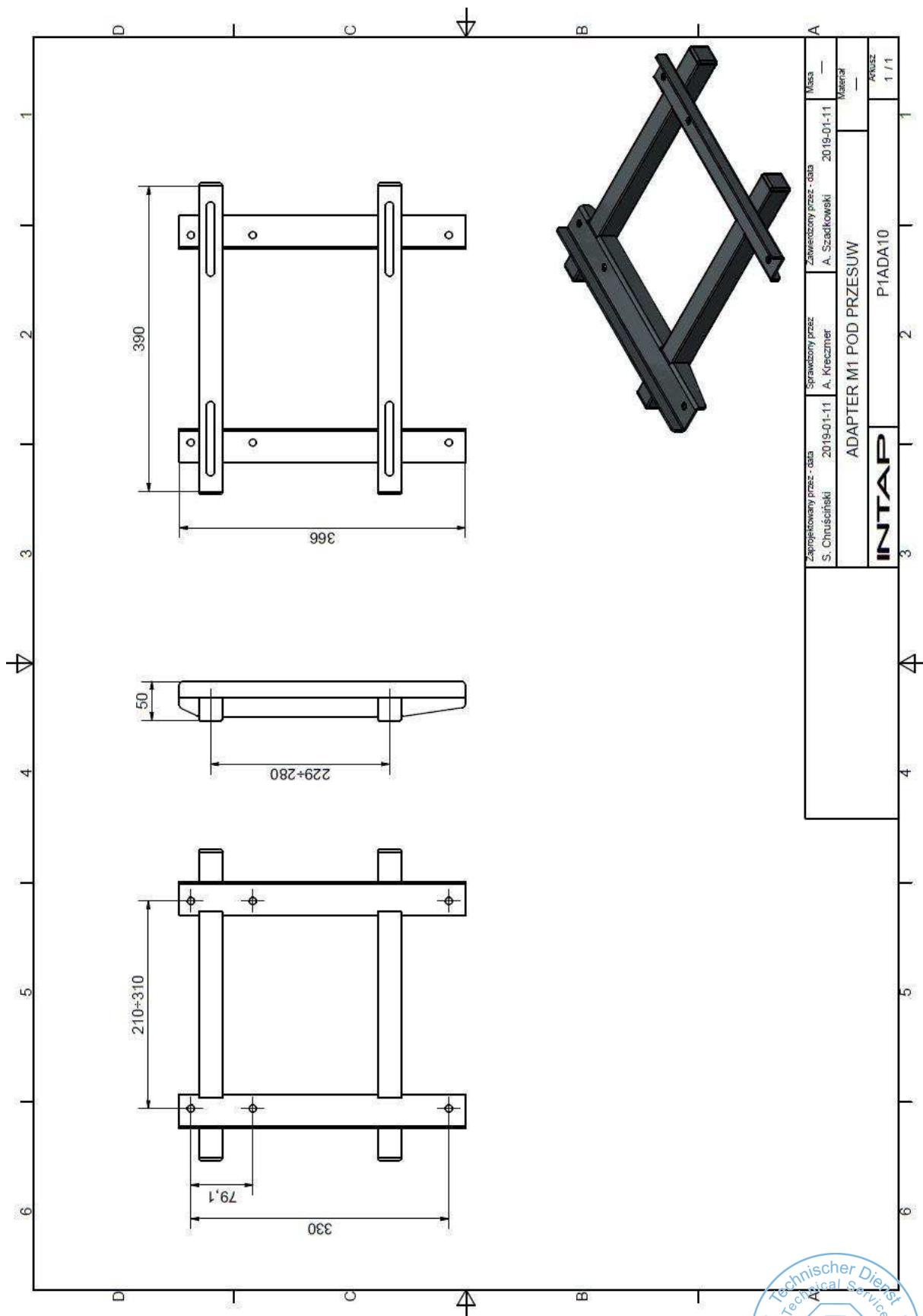


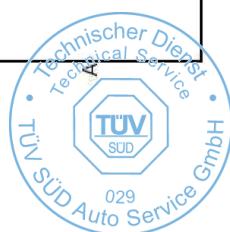
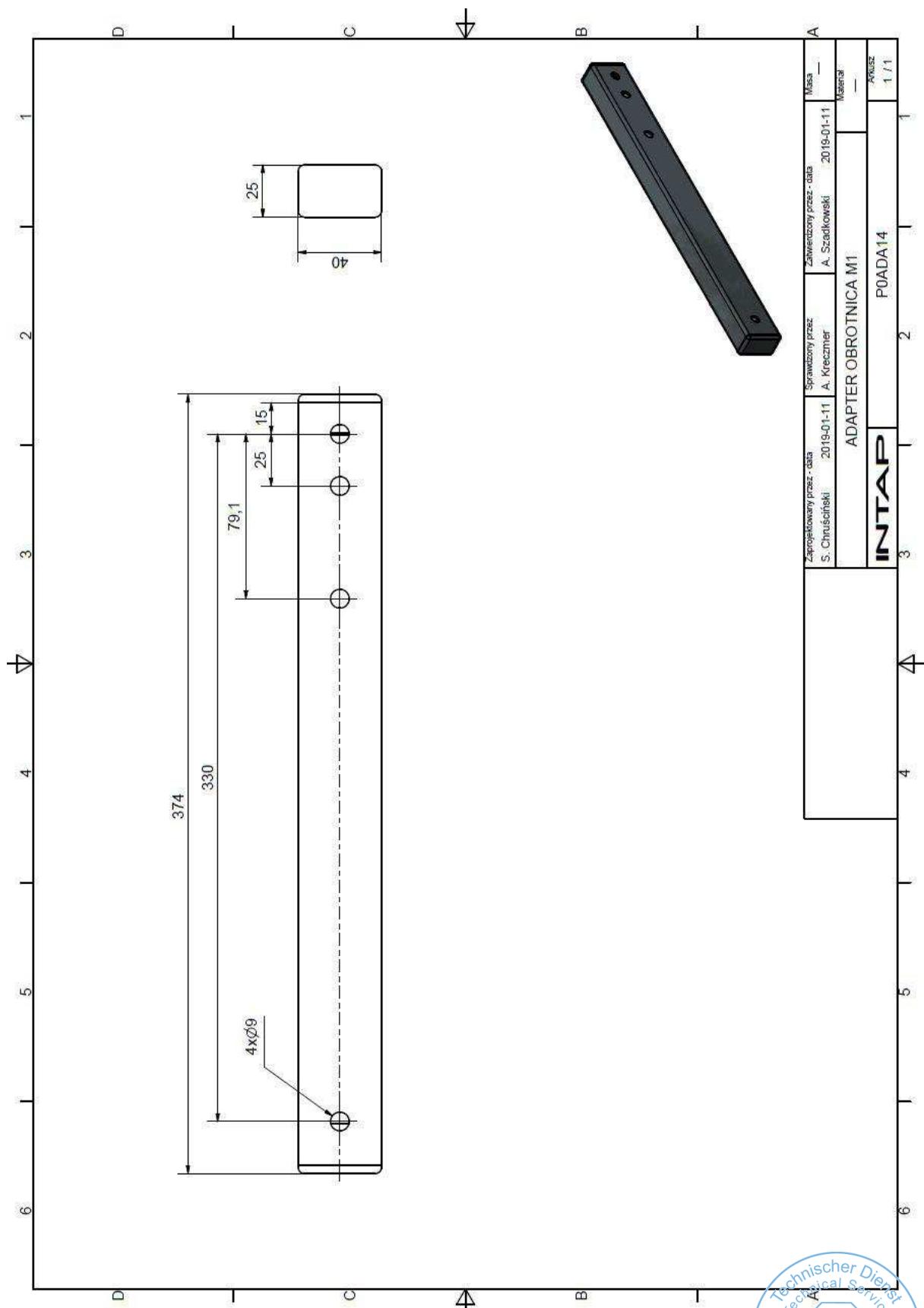


Appendix 6 – Optional components – revolving bases, sliding rails, adaptors and spacers

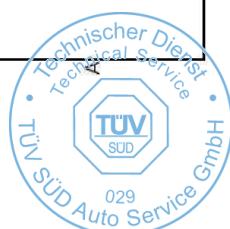
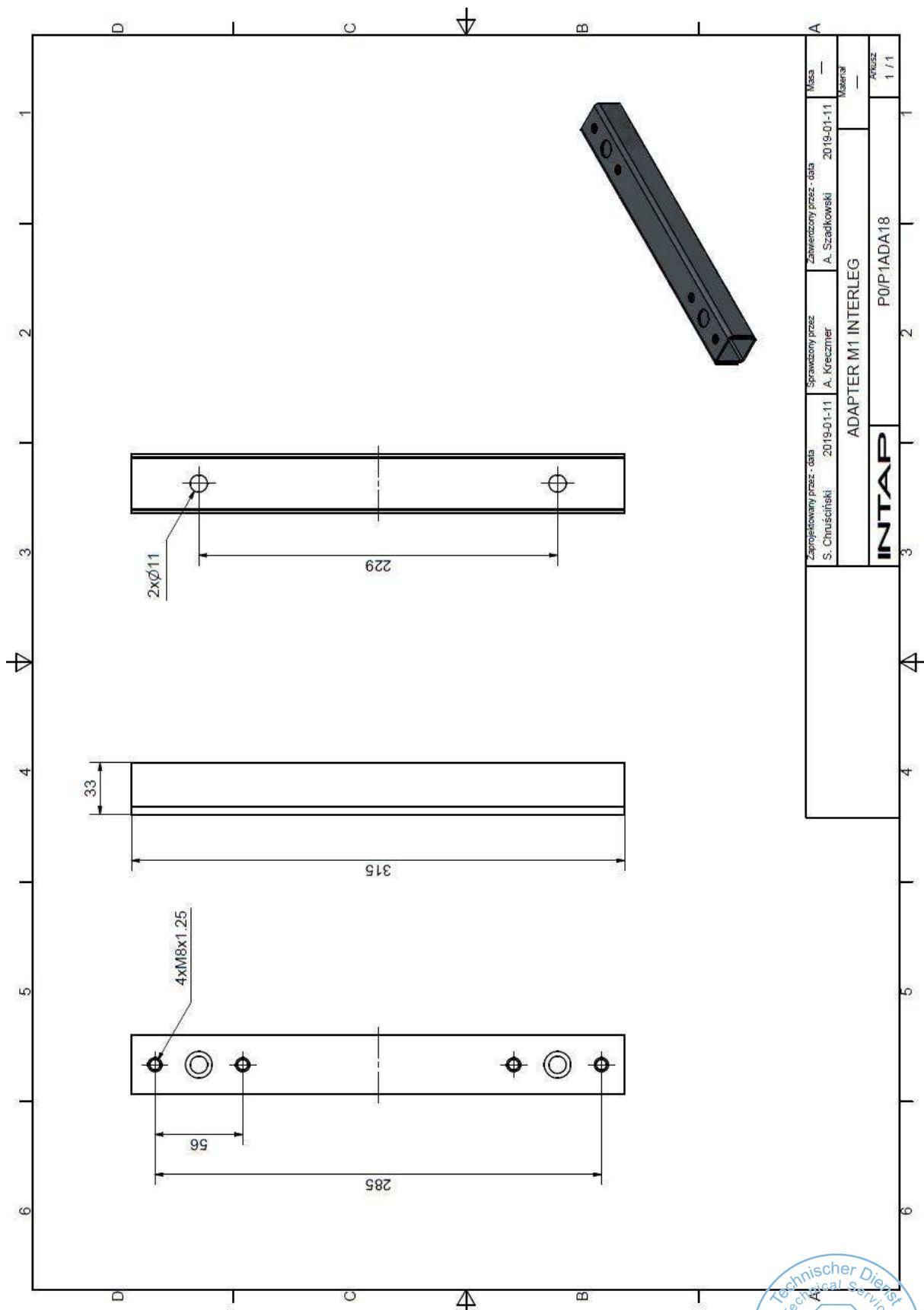




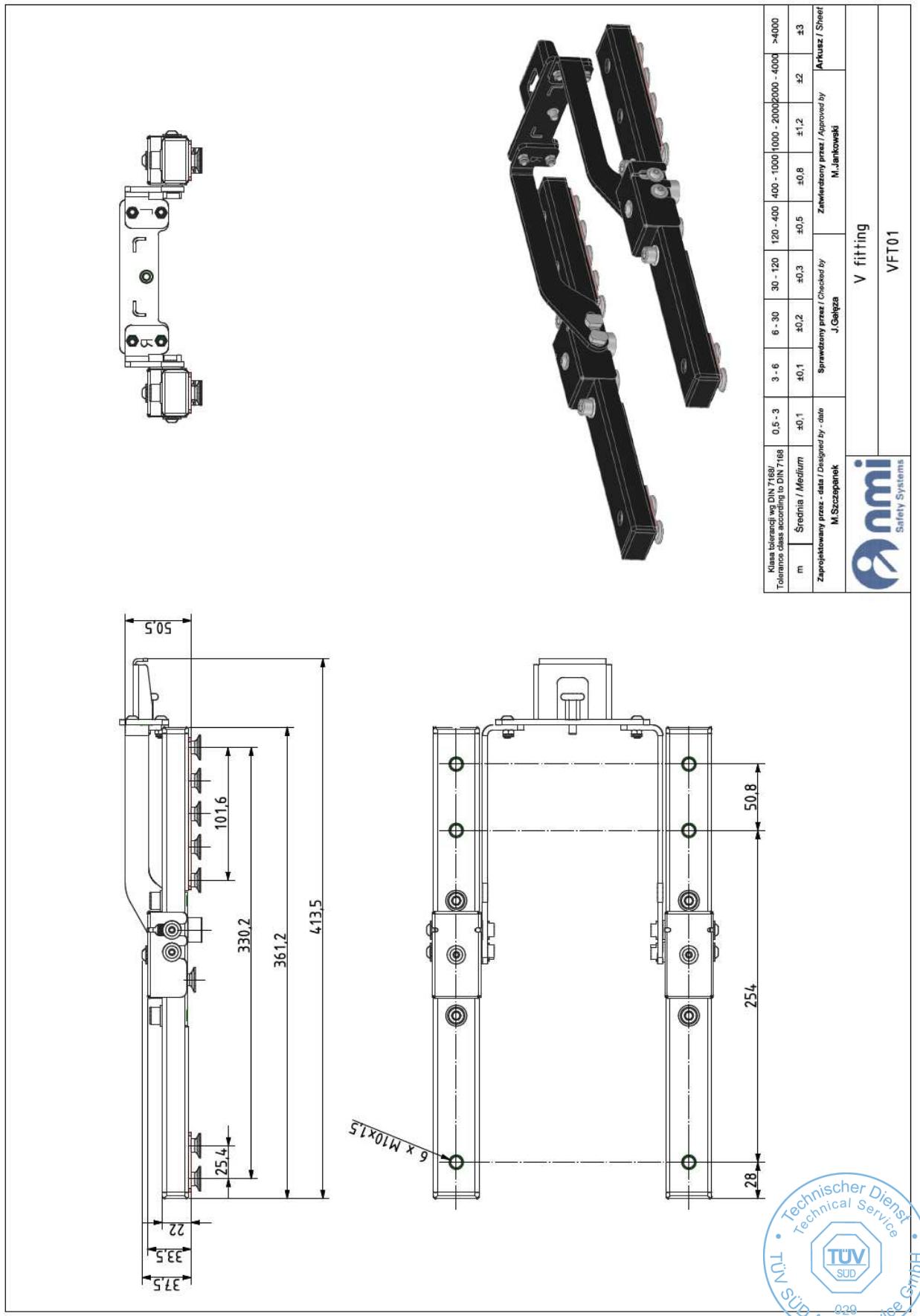


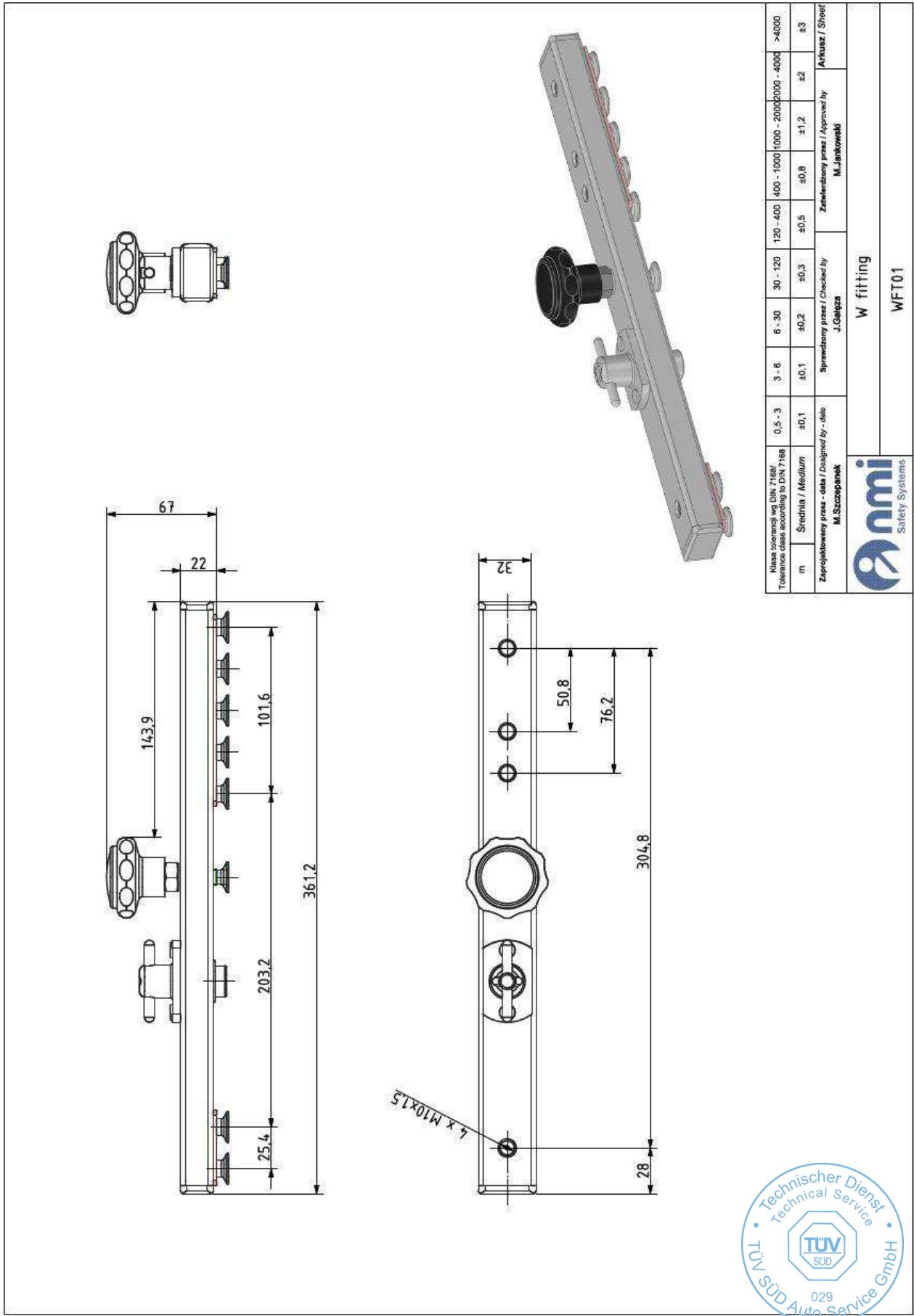


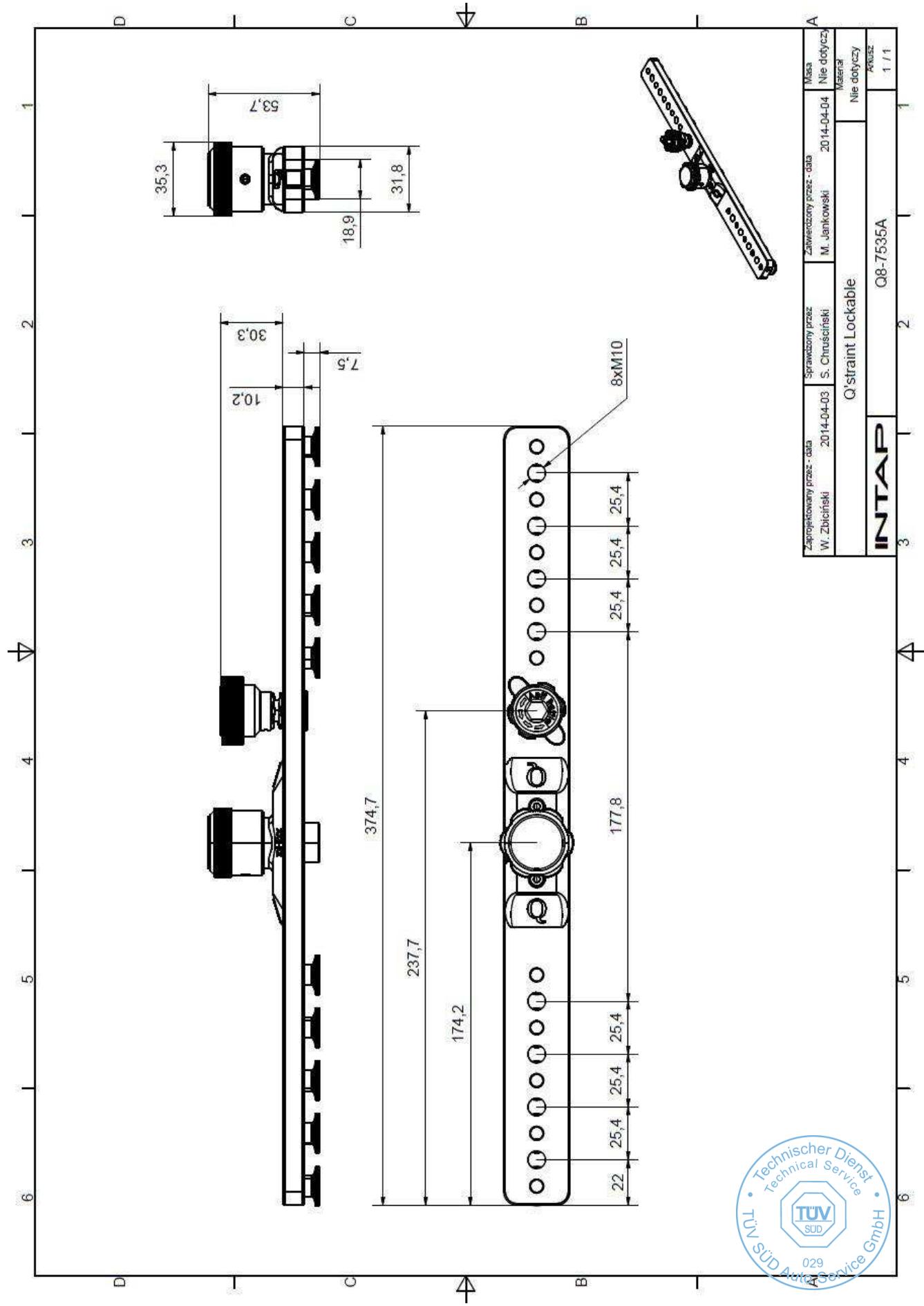
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Appendix 7 – Quick locks, t – bolts and fixation brackets







The figure consists of several technical drawings of a mechanical component, specifically a track link or sprocket. It includes:

- Front View:** A top-down view showing a central circular feature with four smaller circles around it, and two horizontal slots at the bottom.
- Side View:** A vertical cross-sectional view showing internal details like pins and bushings. Dimensions include a total height of 374.1 mm and a slot width of 18 mm.
- 3D Perspective View:** A 3D rendering of the part, showing its physical shape and how it might be assembled. It features a red cylindrical end cap and a black cross-shaped base plate.
- Technical Data and Drawings:**
 - A table for "Änderungen" (Changes) with one entry: "01 Stückliste entfernt" (Part list removed) on 08.06.2013.
 - A table for "Index" with detailed technical specifications for the part's dimensions and materials.
 - A table for "Name" with the company logo of "APENER MASCHINENBAU UND FORDERANLAGEN" and address "AMF - Bruns GmbH & Co.KG 24889 Apen/Oldb." The table also includes fields for "Datum" (Date), "Zeichnung Nr." (Drawing No.), "Rev." (Revision), and "Format" (Format).

